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(54) **INTESTINAL SLEEVE**

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(58) **Field of Classification Search**
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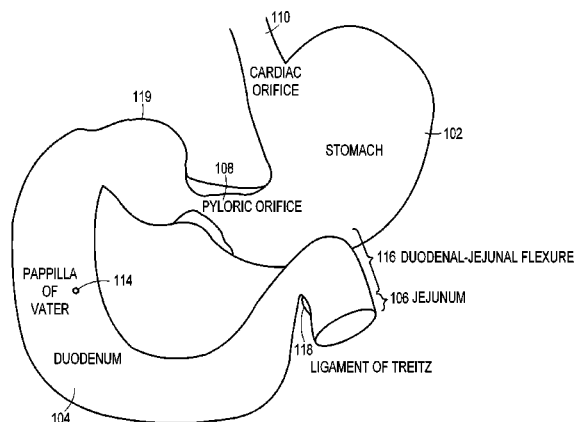
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(57) **ABSTRACT**

A gastrointestinal implant device is anchored in the duodenum and extends beyond the ligament of Treitz. All food exiting the stomach is funneled through the device. The gastrointestinal device includes an anchor for attaching the device to the duodenum and an unsupported flexible sleeve. The anchor can include a stent and/or a wave anchor and is collapsible for catheter-based delivery and removal.

27 Claims, 46 Drawing Sheets



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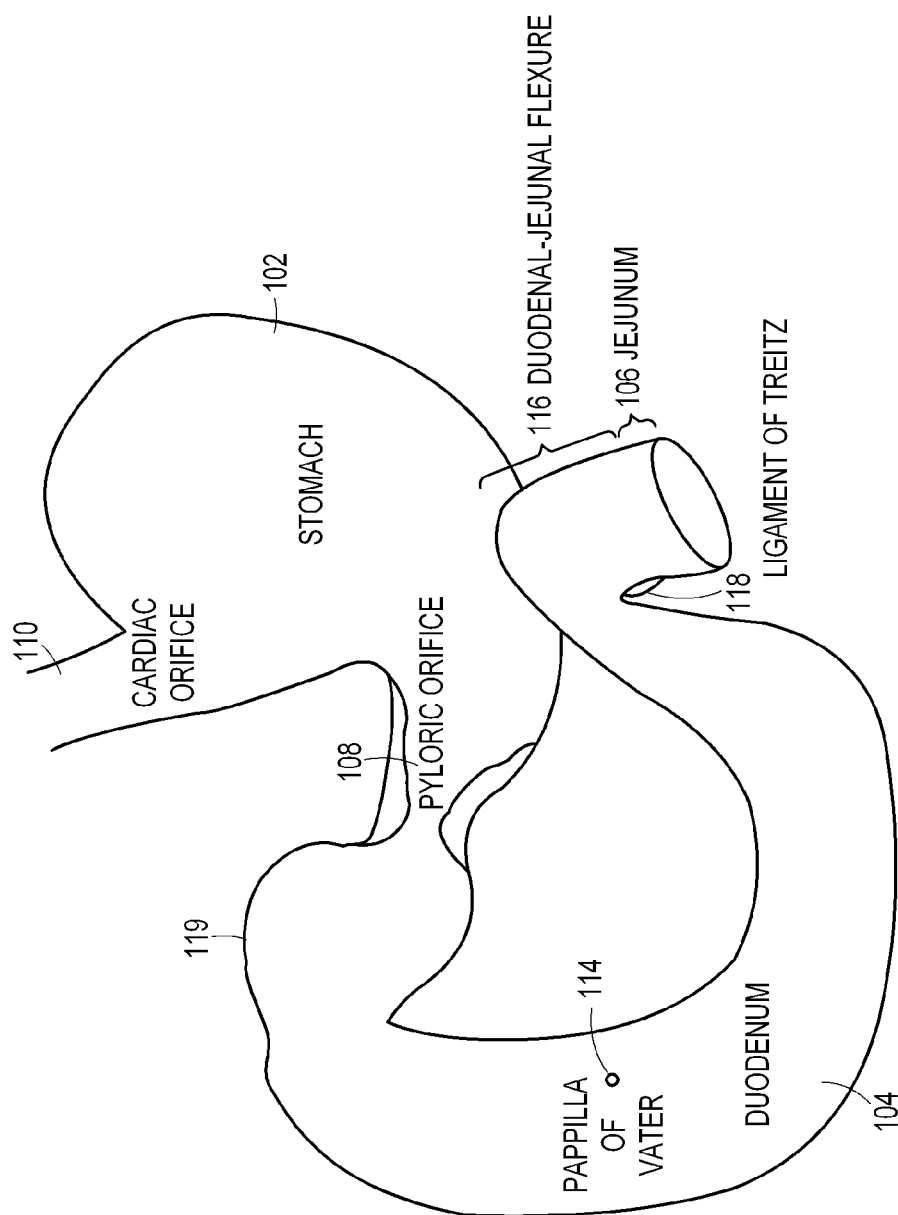
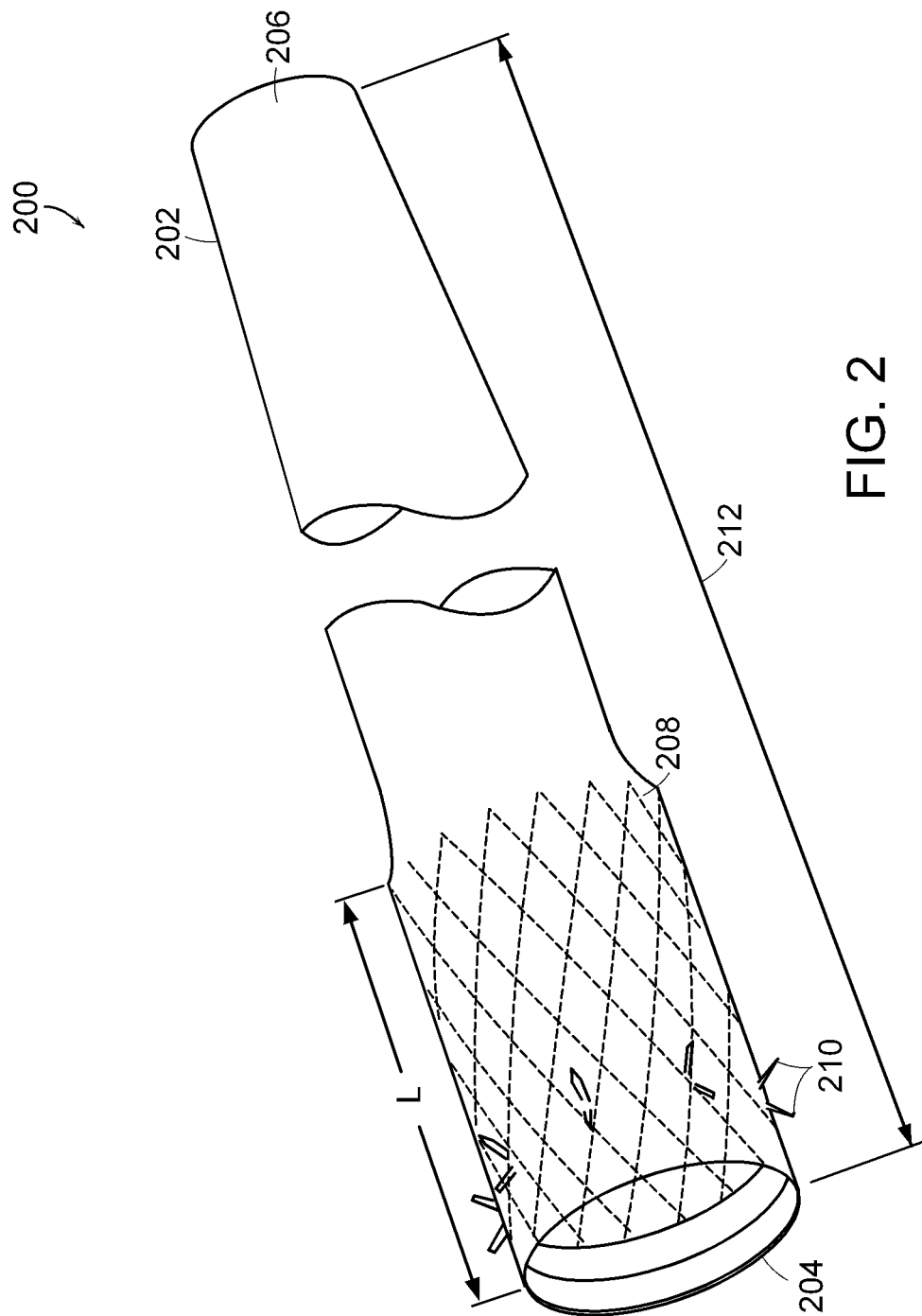


FIG. 1



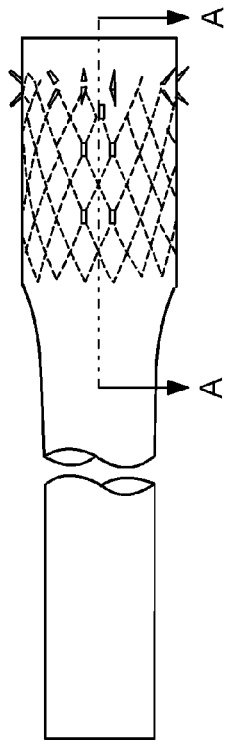


FIG. 3A

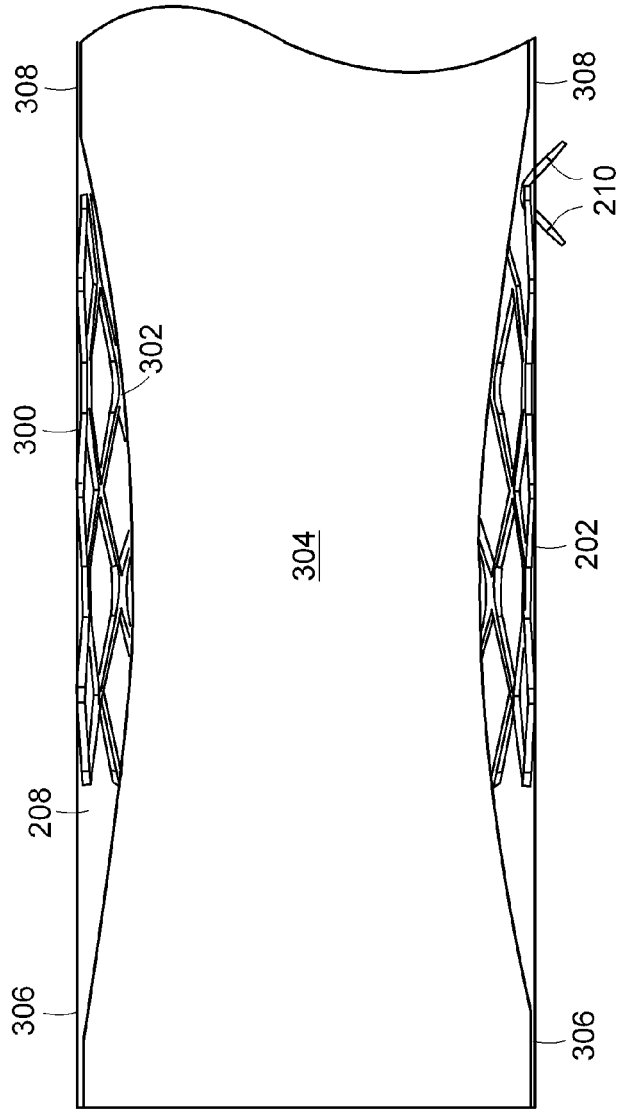


FIG. 3B

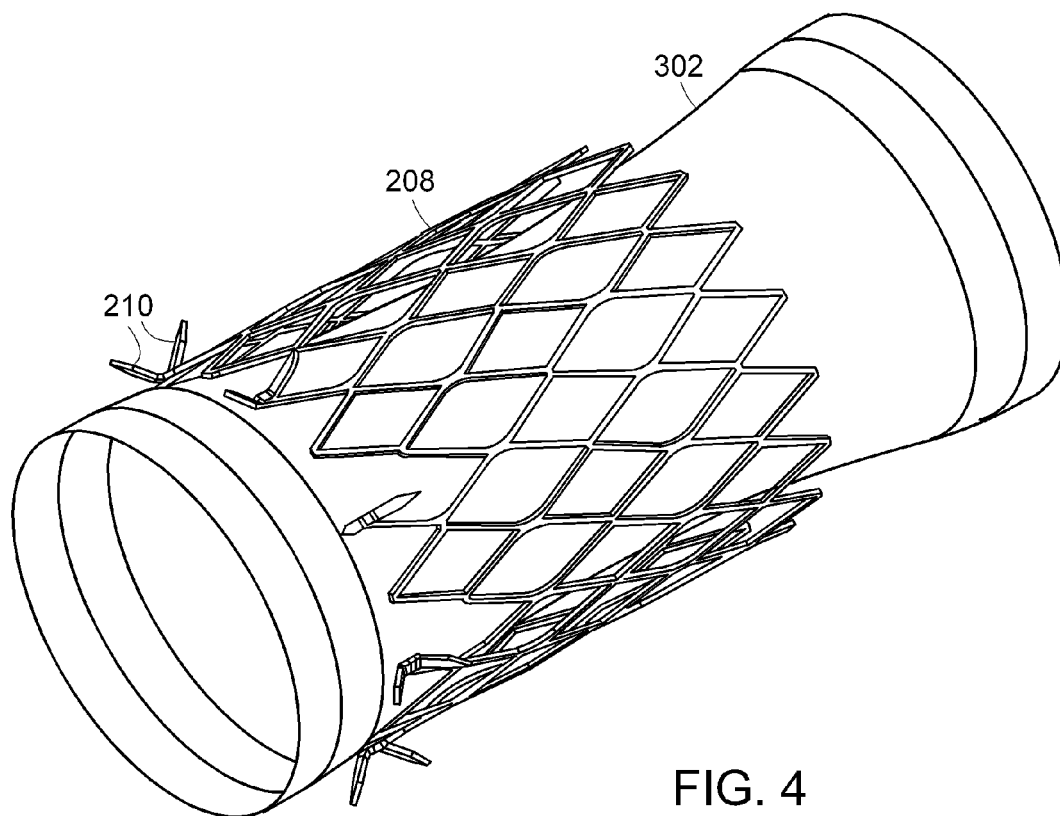


FIG. 4

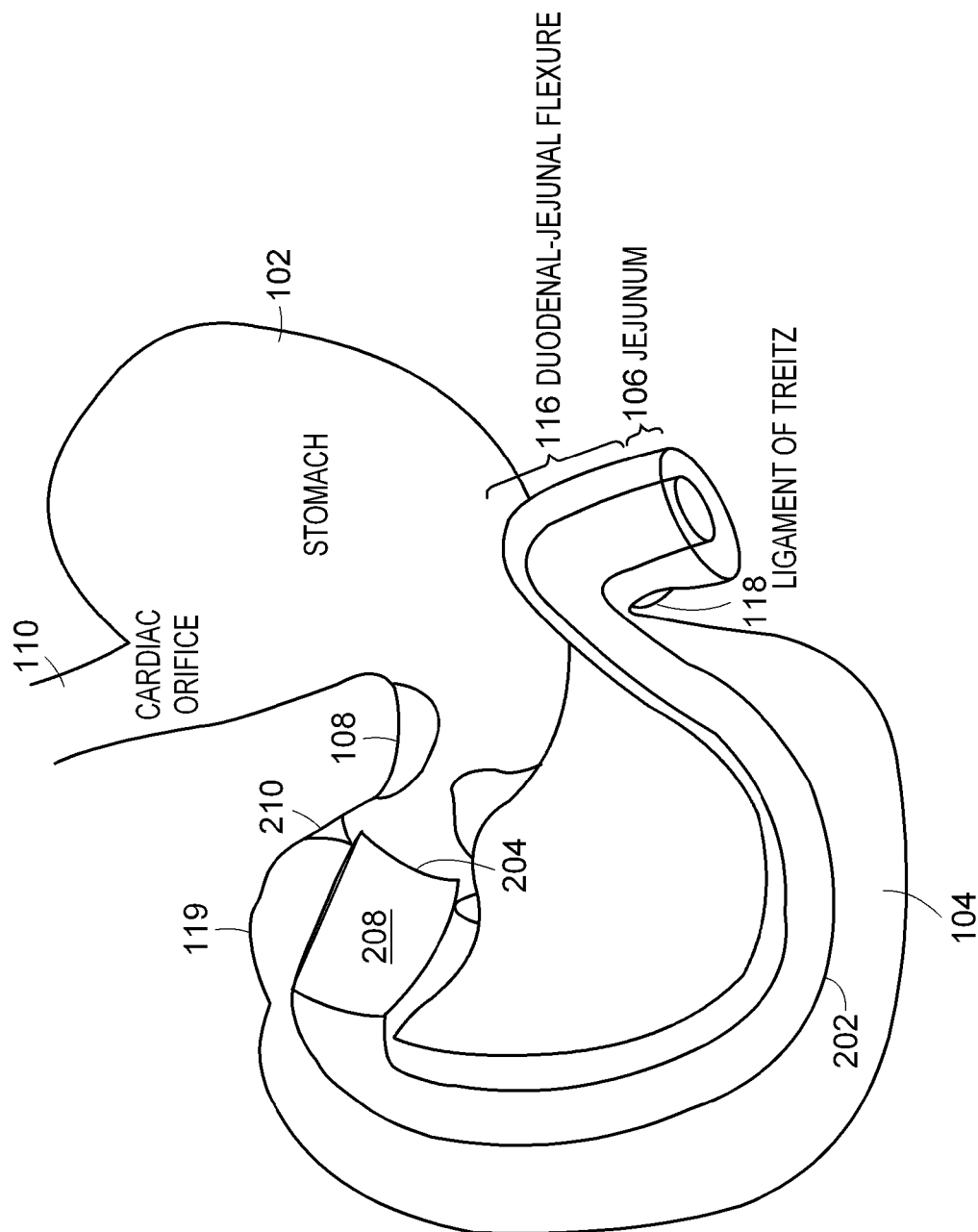


FIG. 5

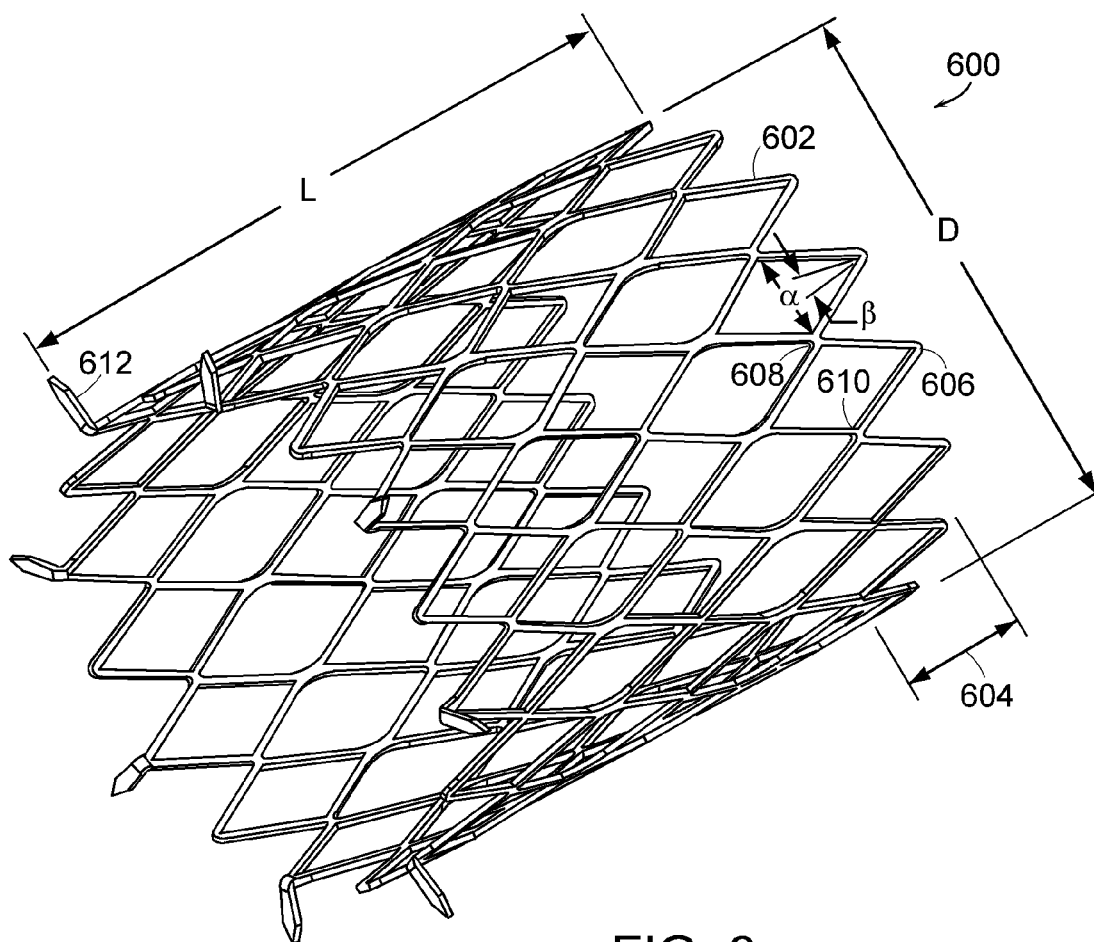
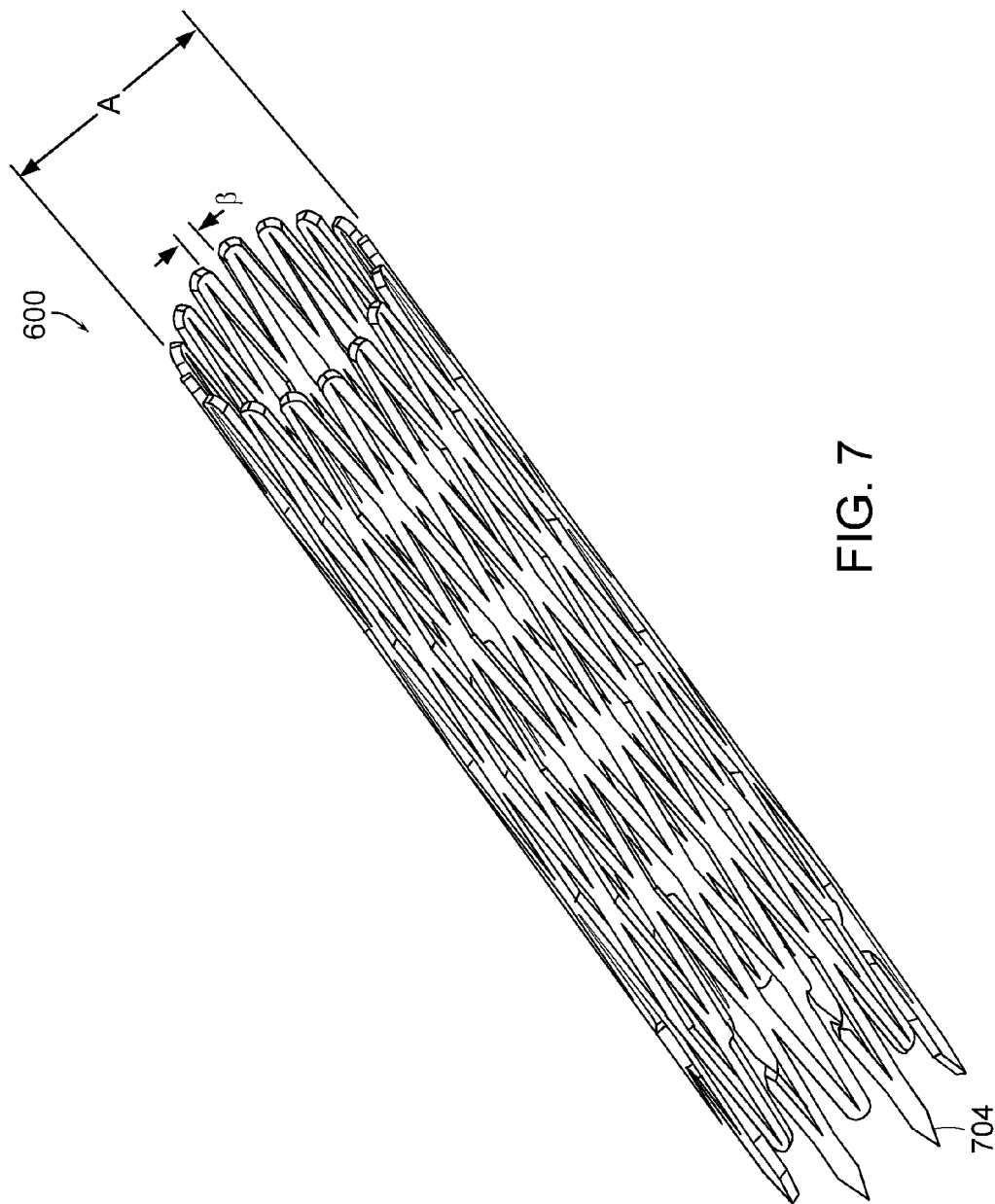


FIG. 6



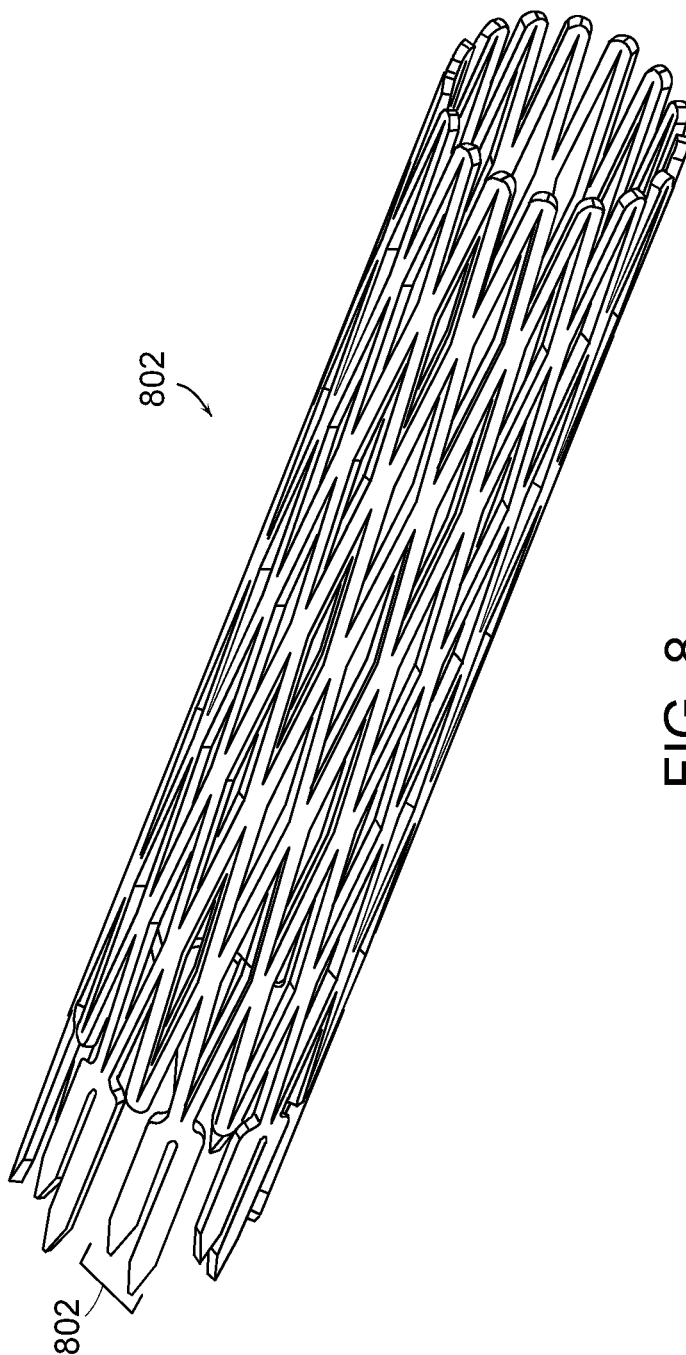
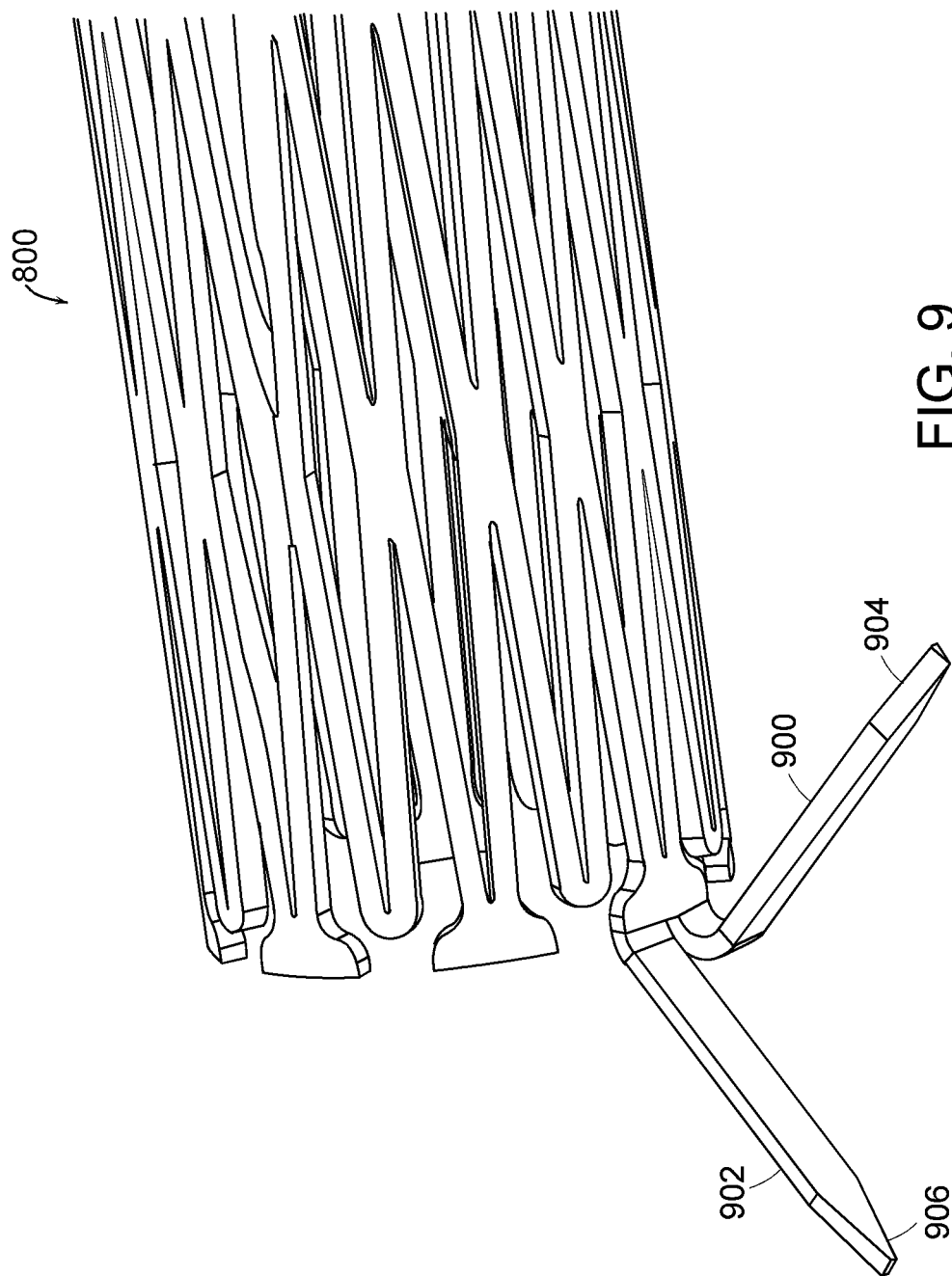


FIG. 8



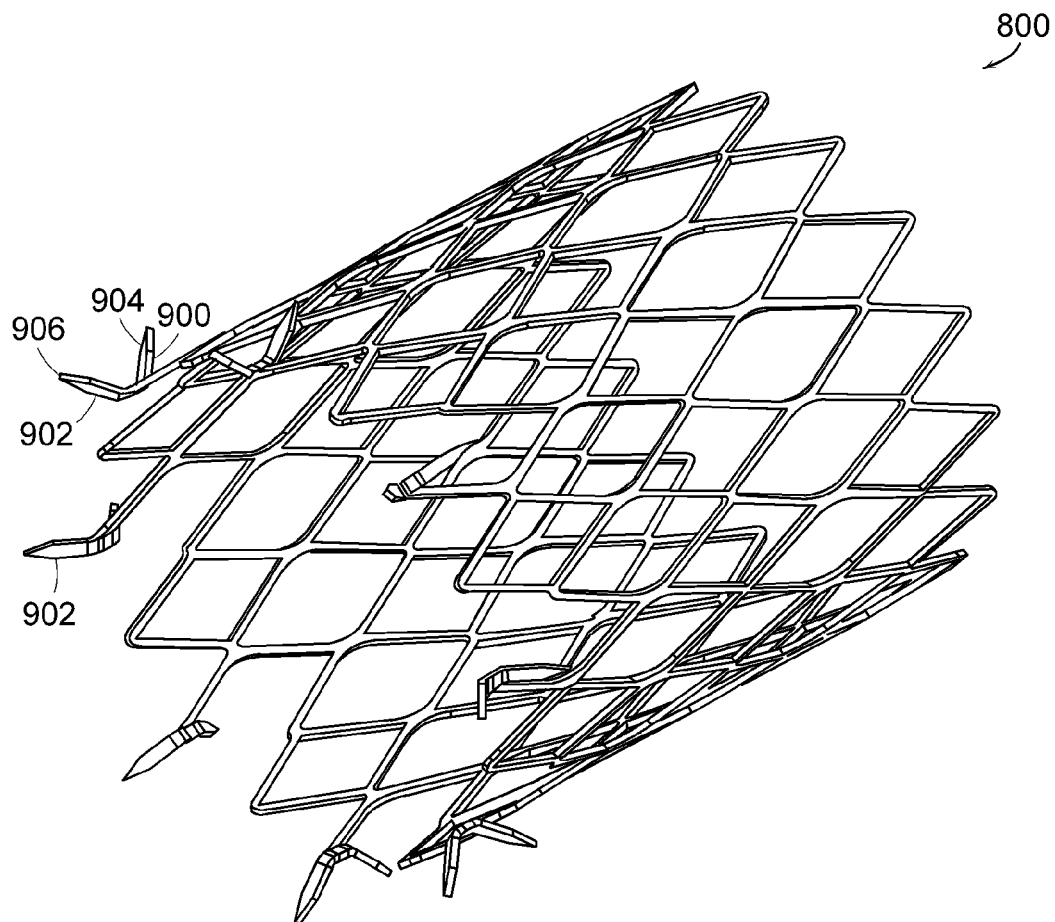


FIG. 10

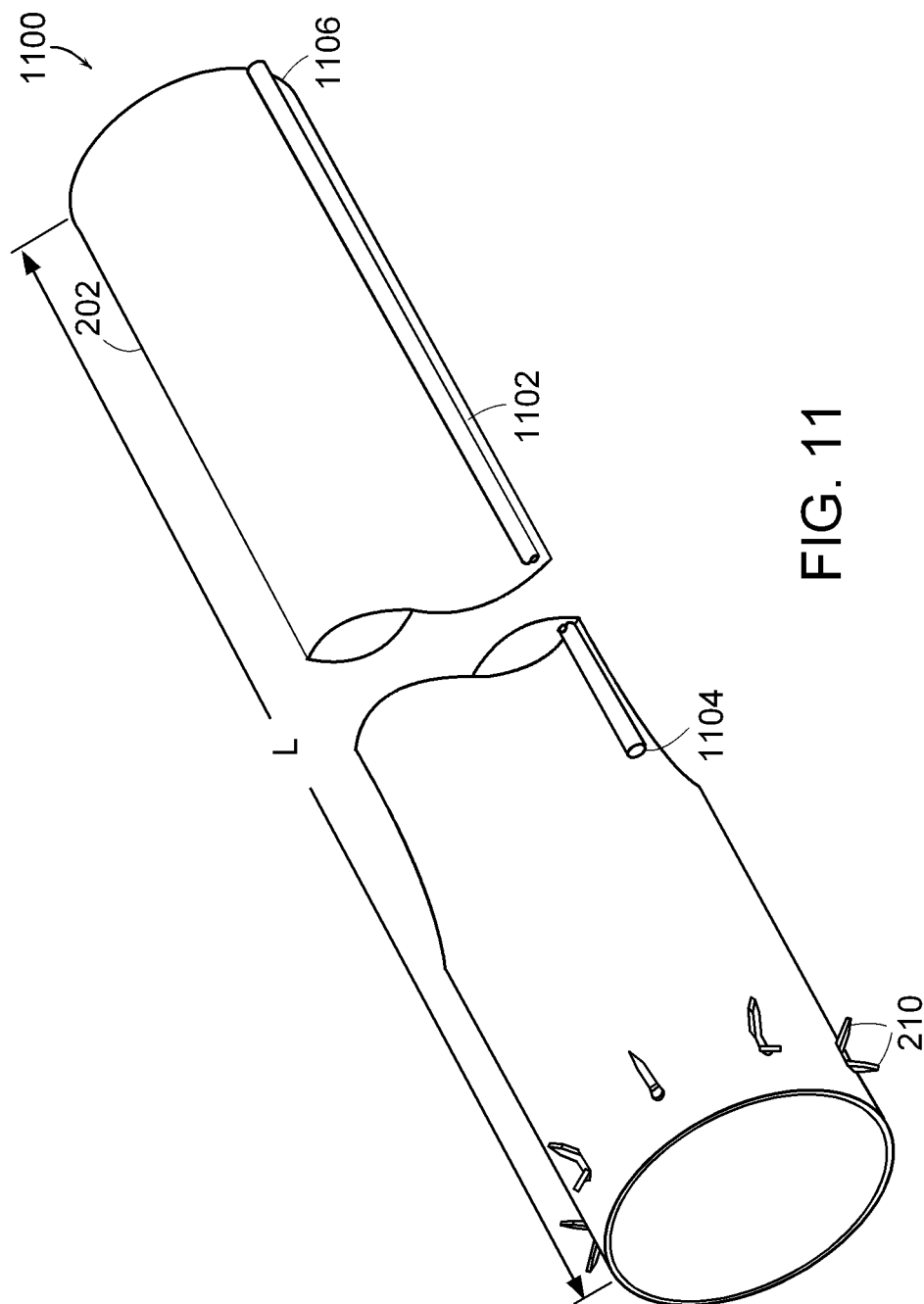
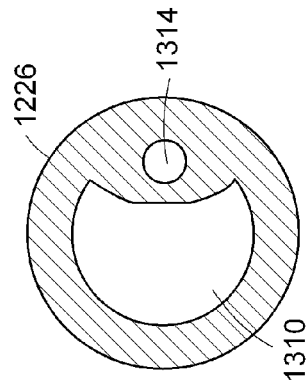
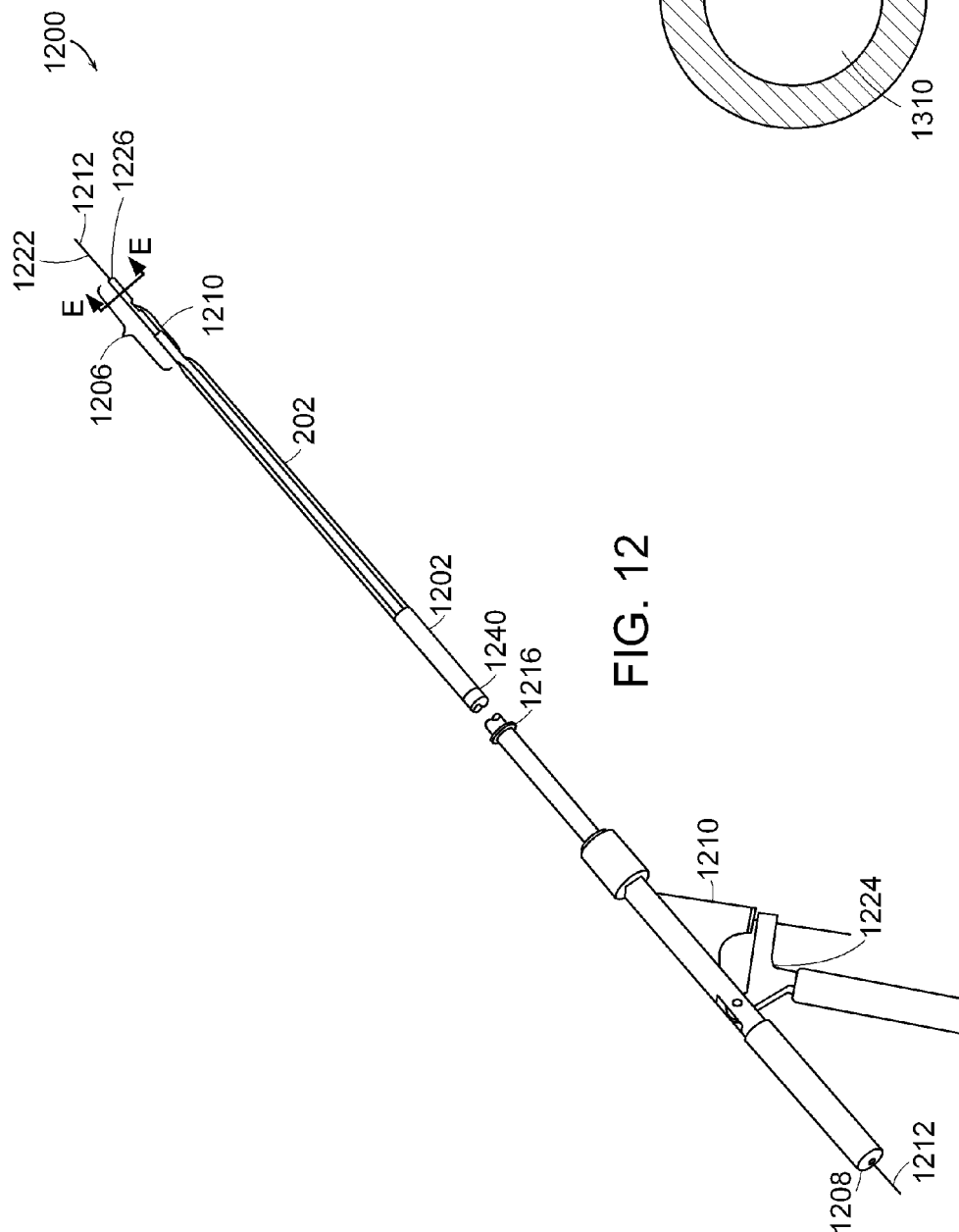


FIG. 11



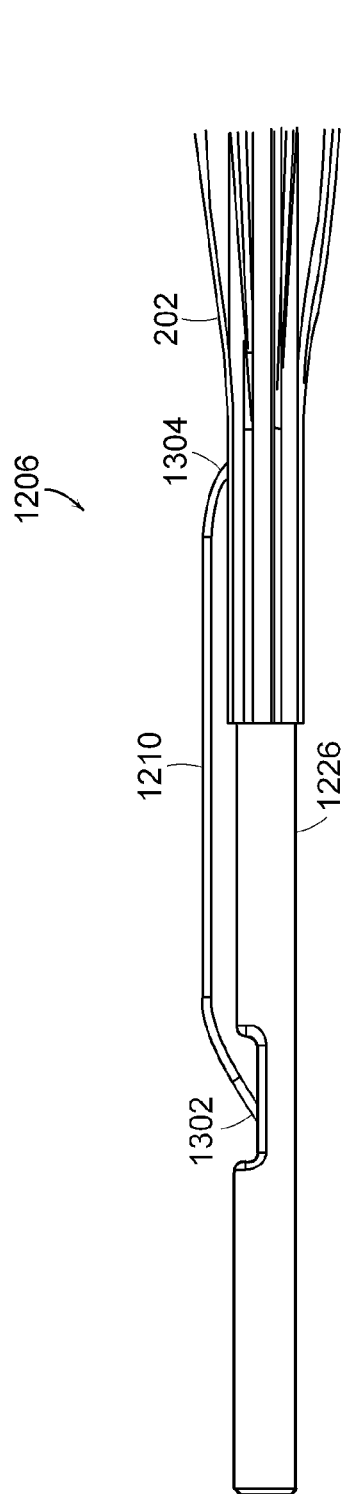


FIG. 14A

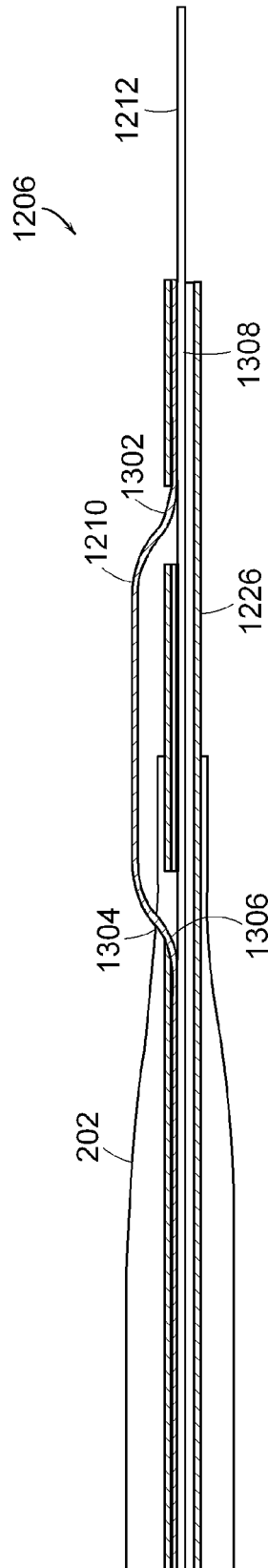


FIG. 14B

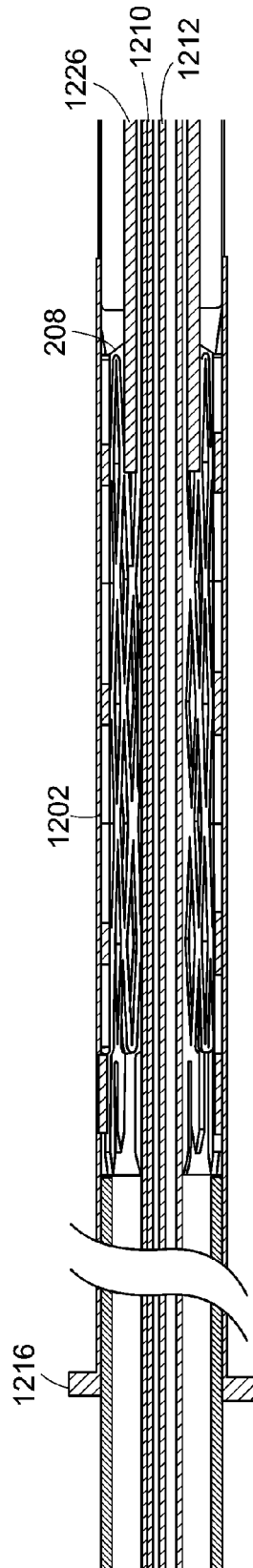


FIG. 15

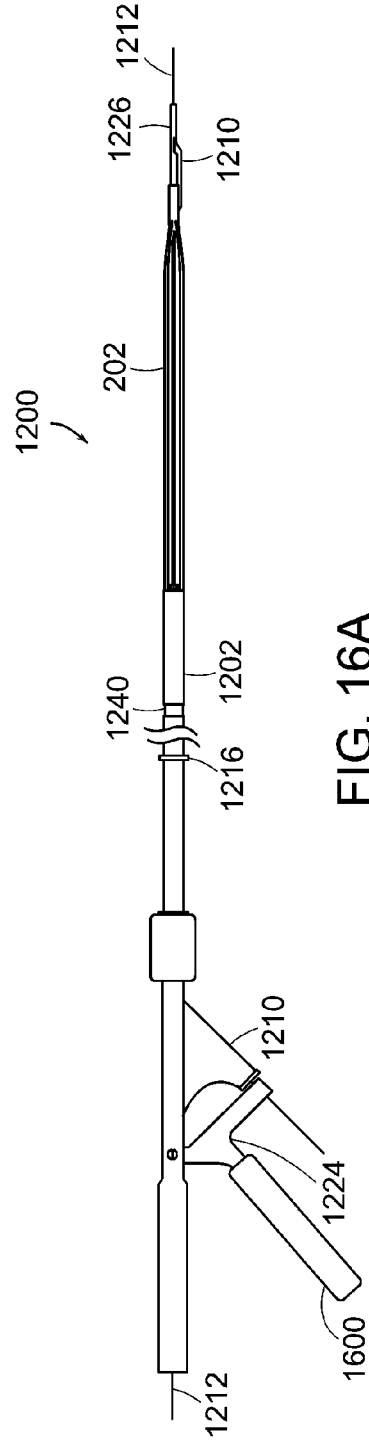


FIG. 16A

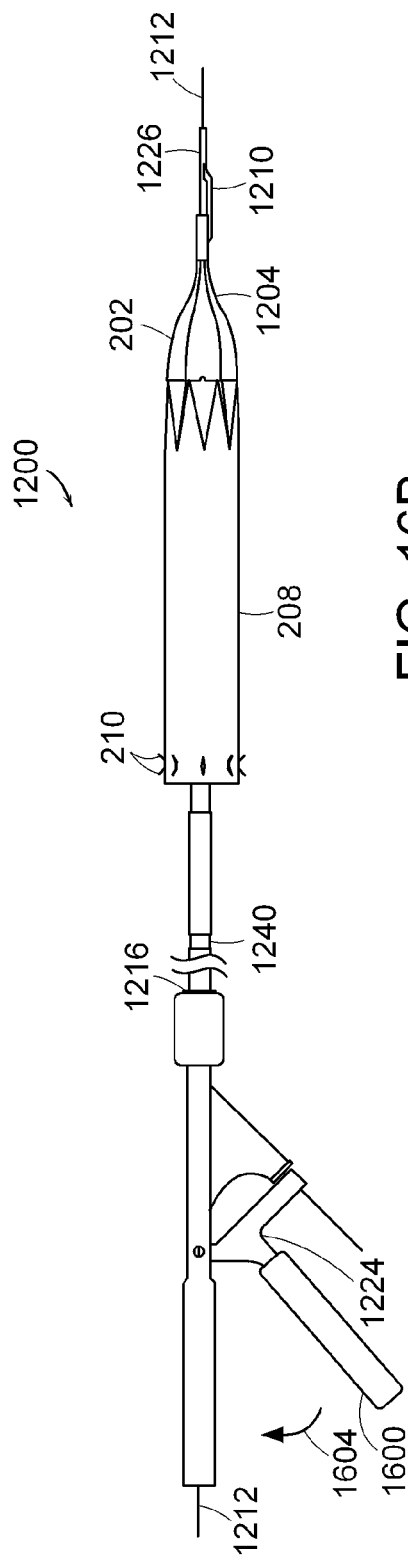


FIG. 16B

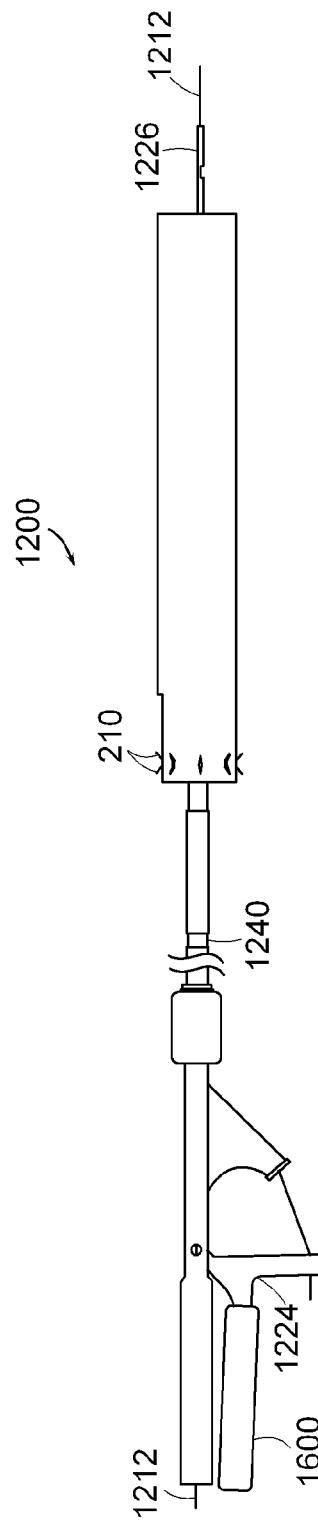


FIG. 16C

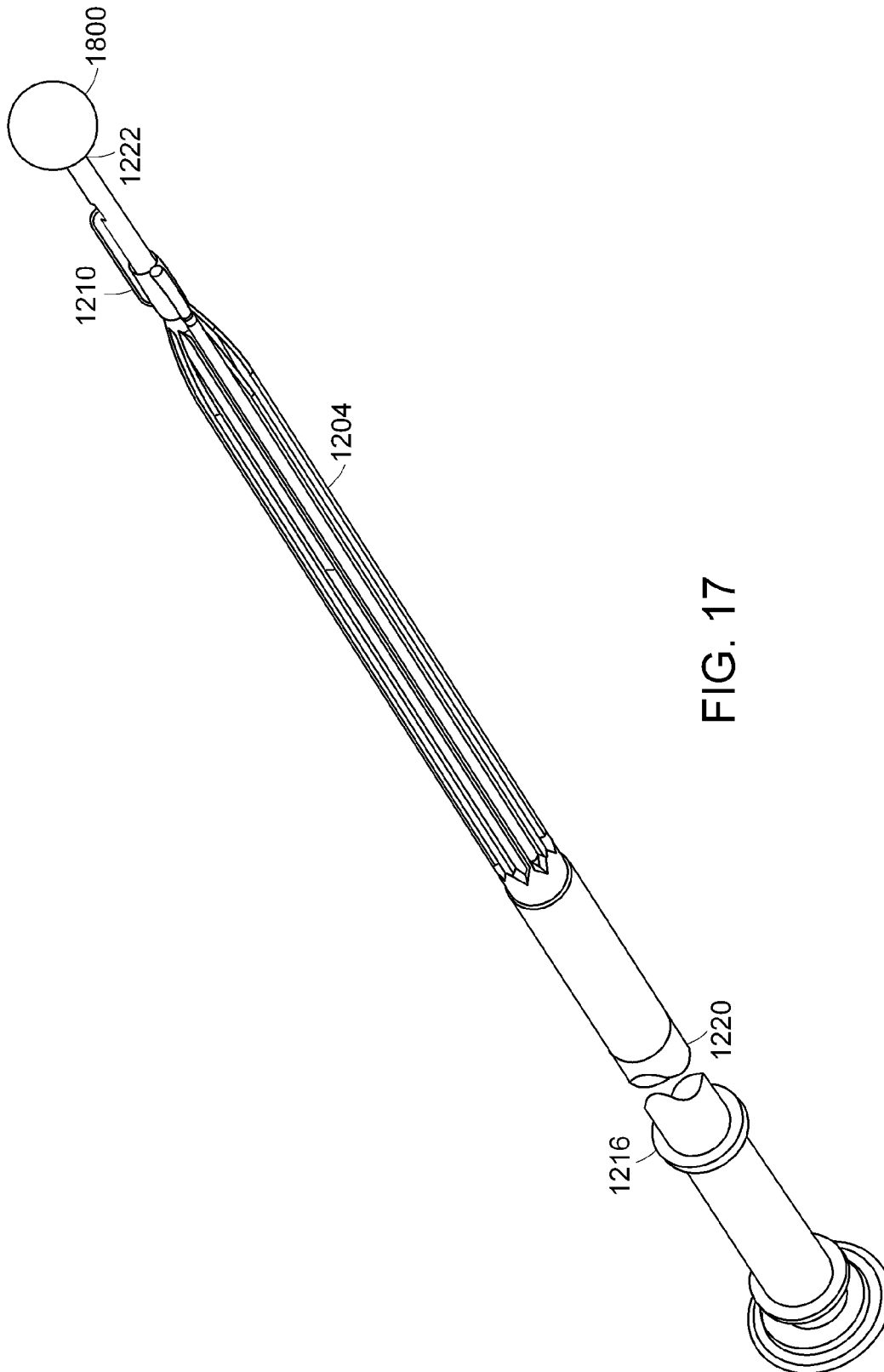


FIG. 17

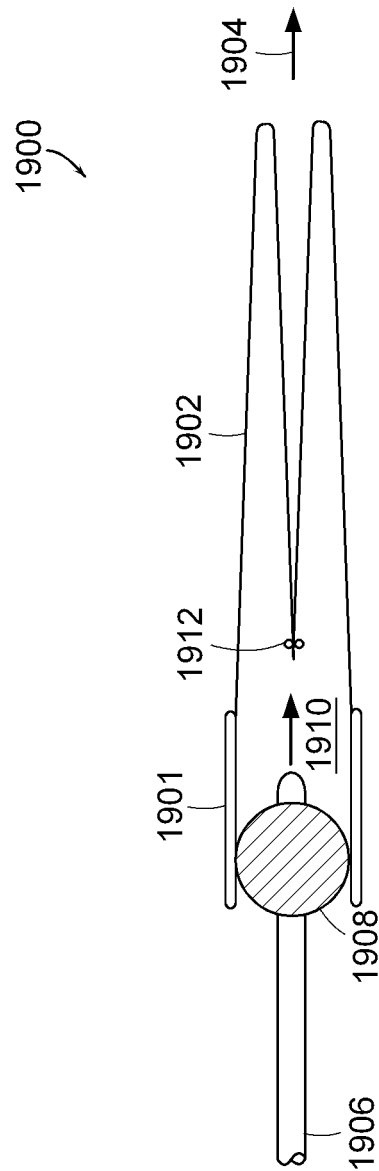
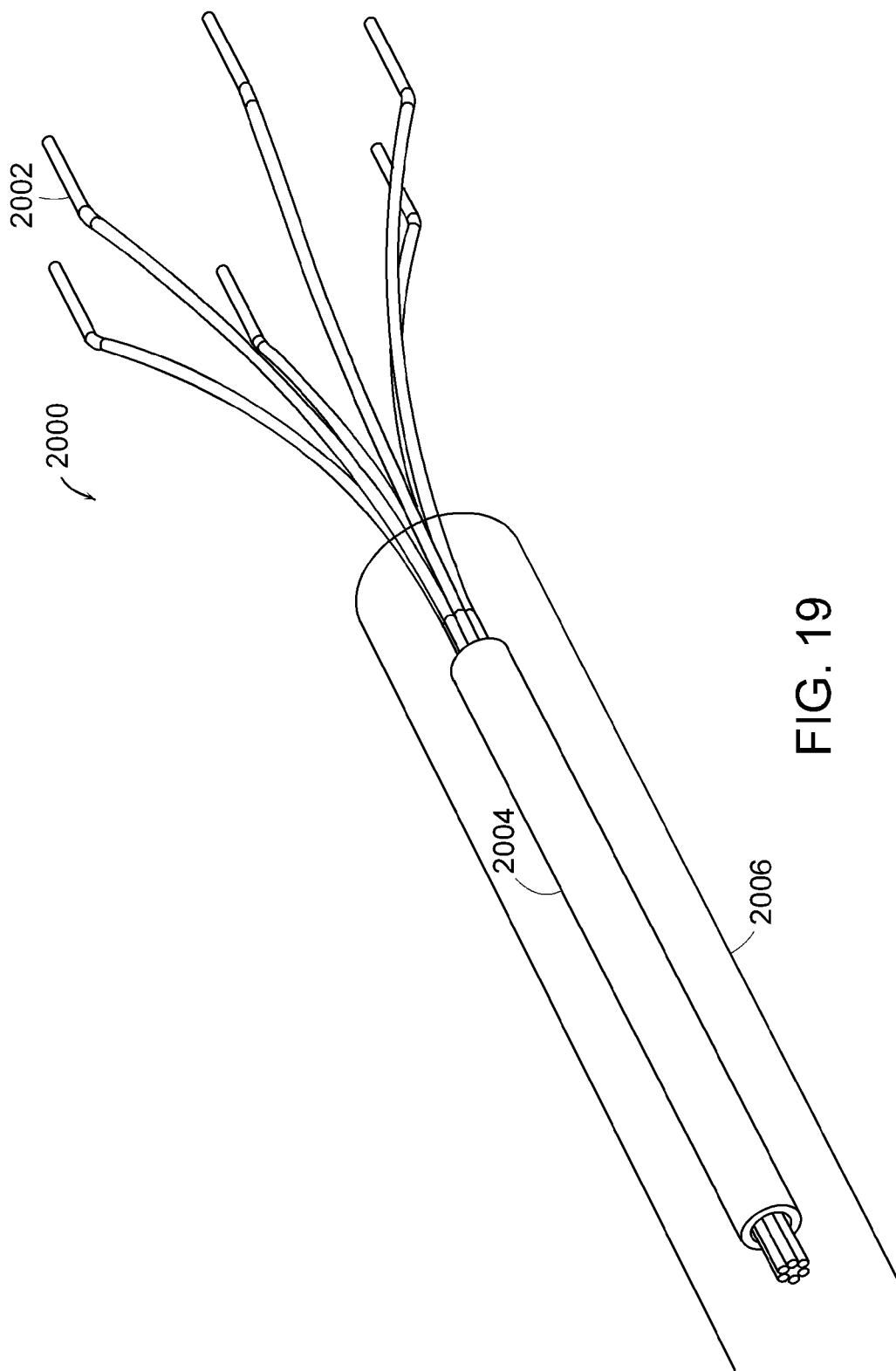


FIG. 18



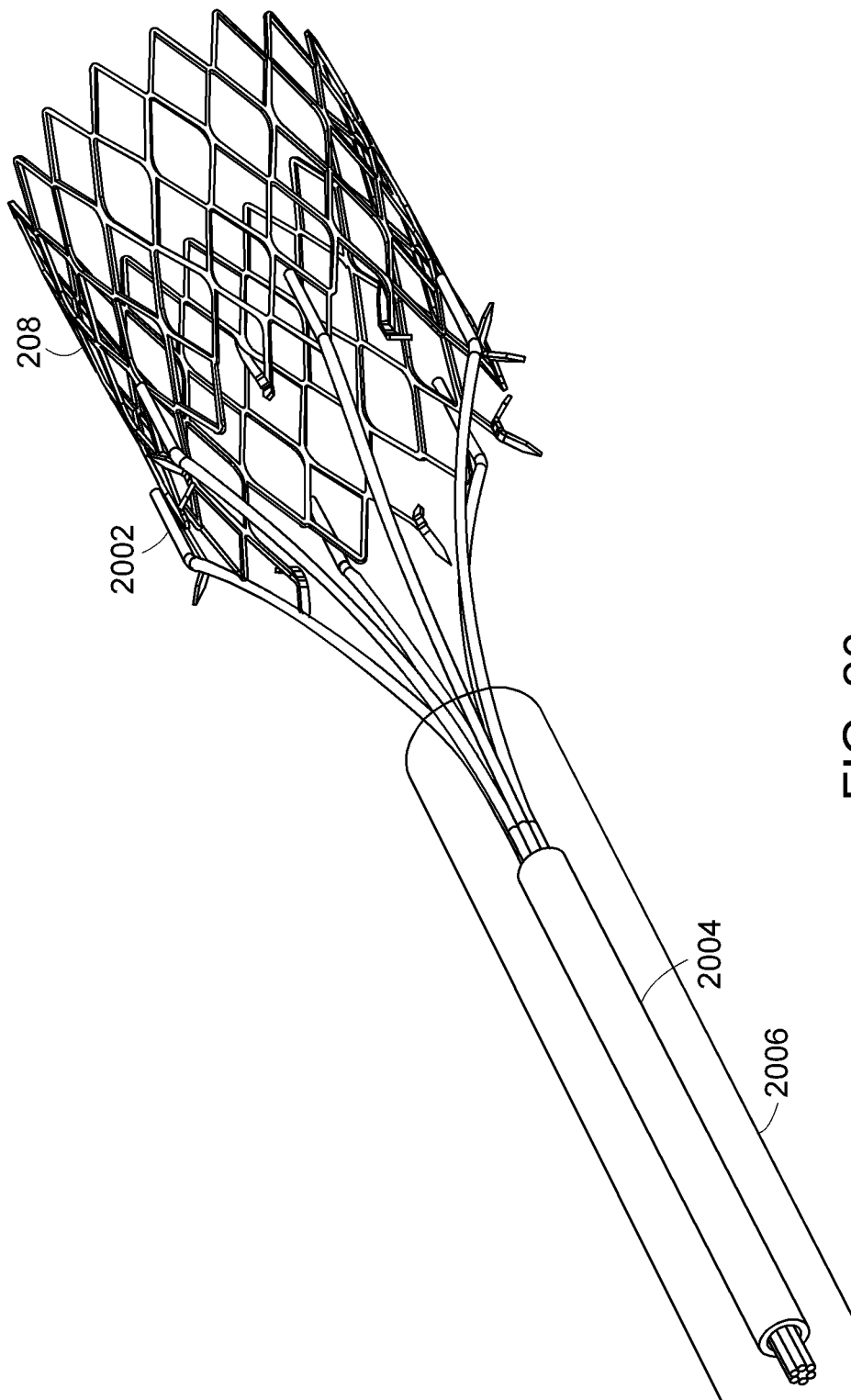


FIG. 20

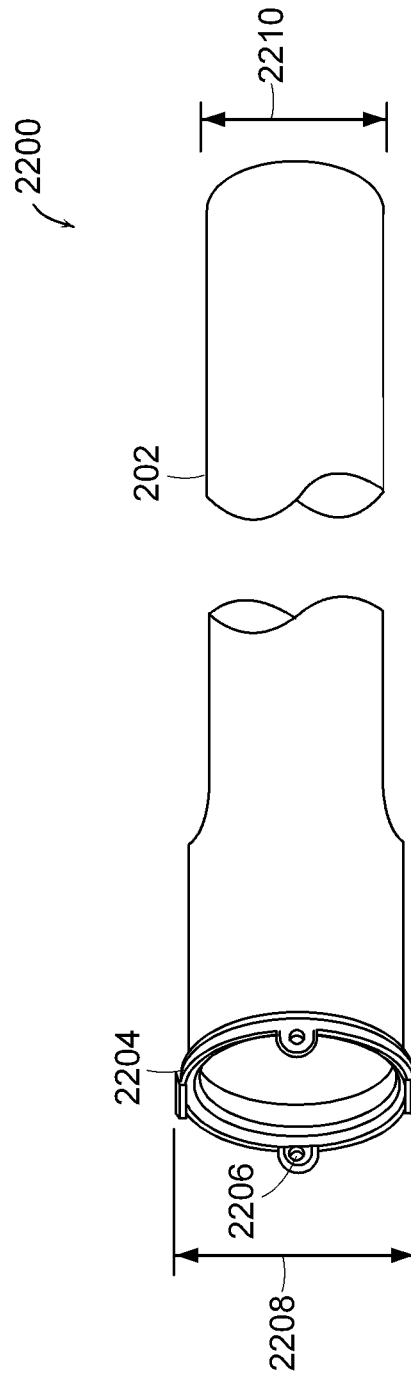


FIG. 21

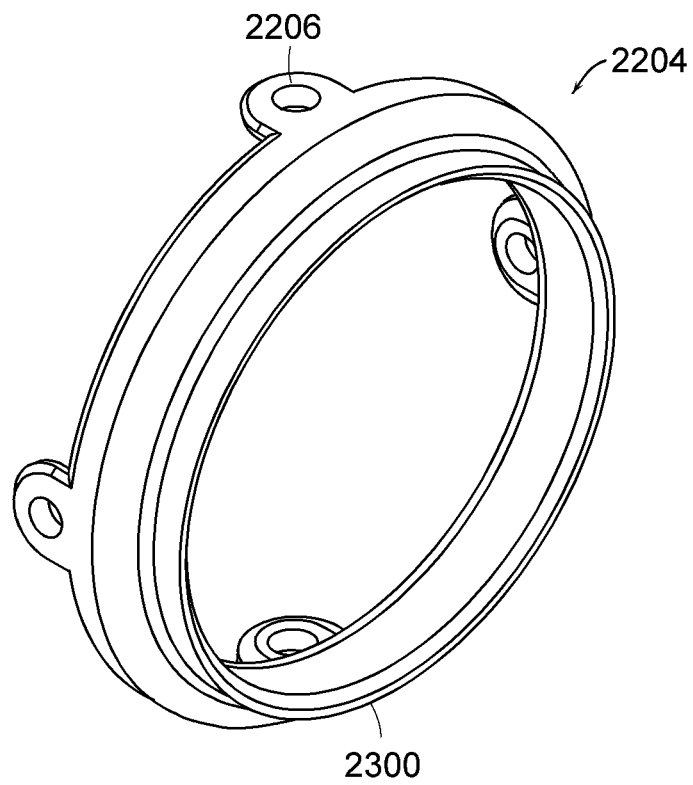


FIG. 22

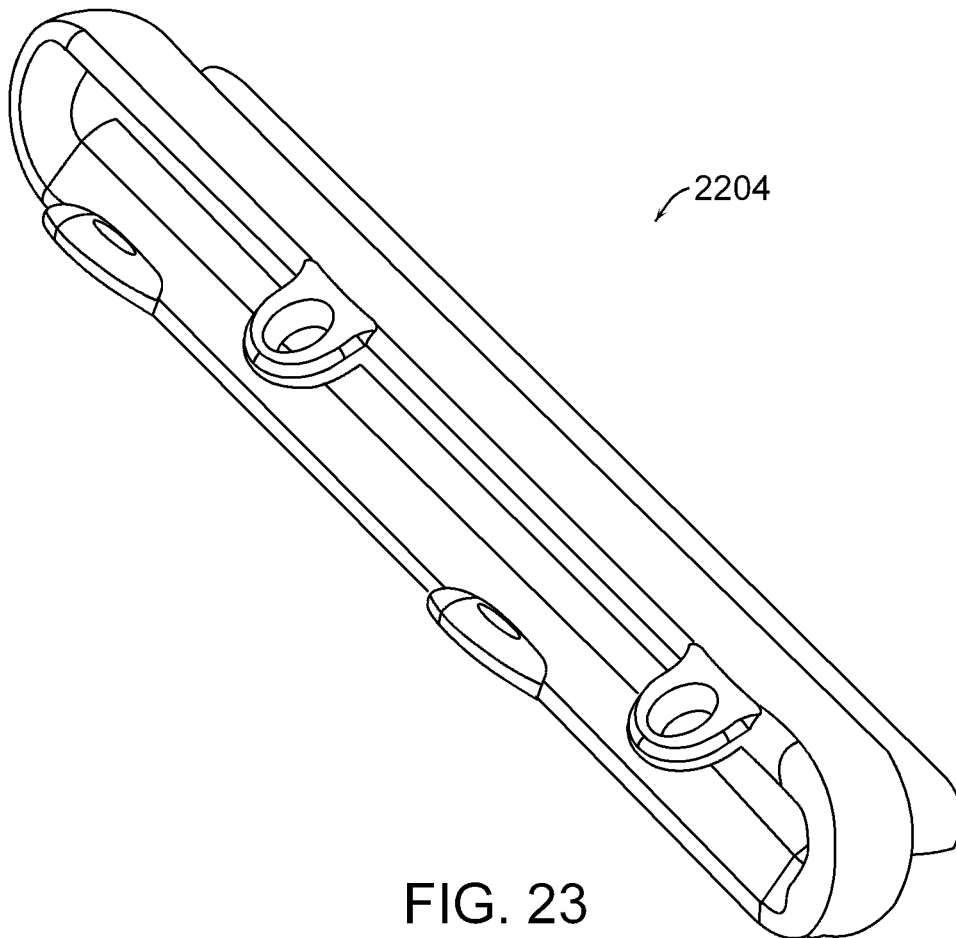


FIG. 23

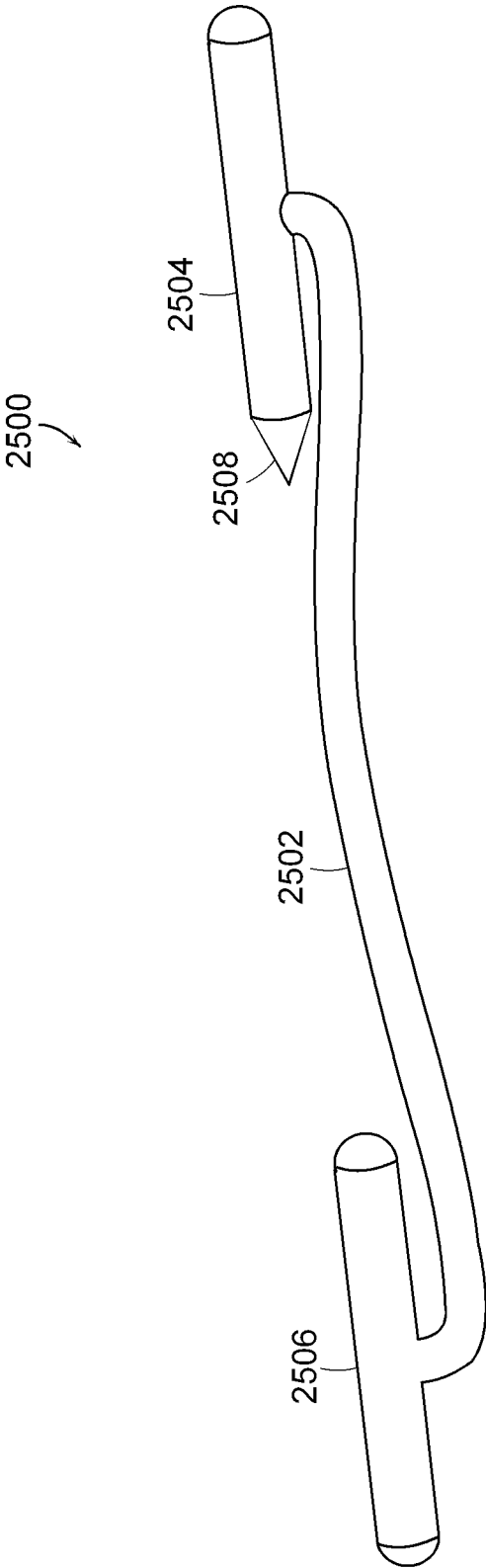
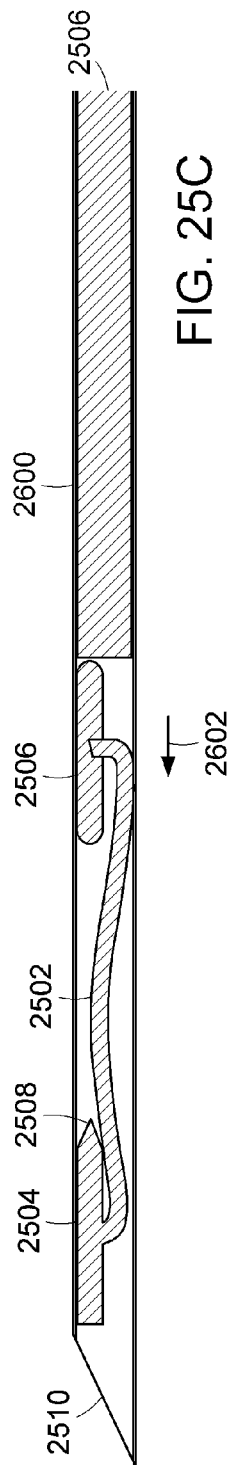
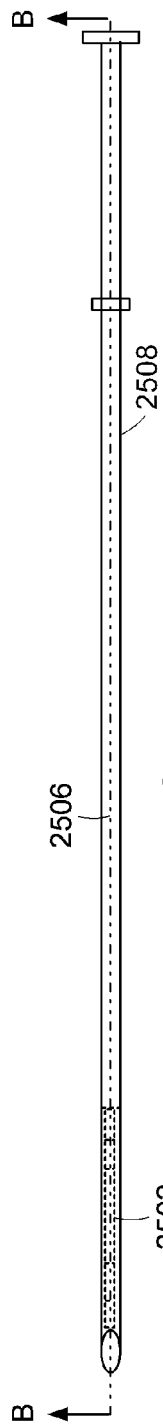
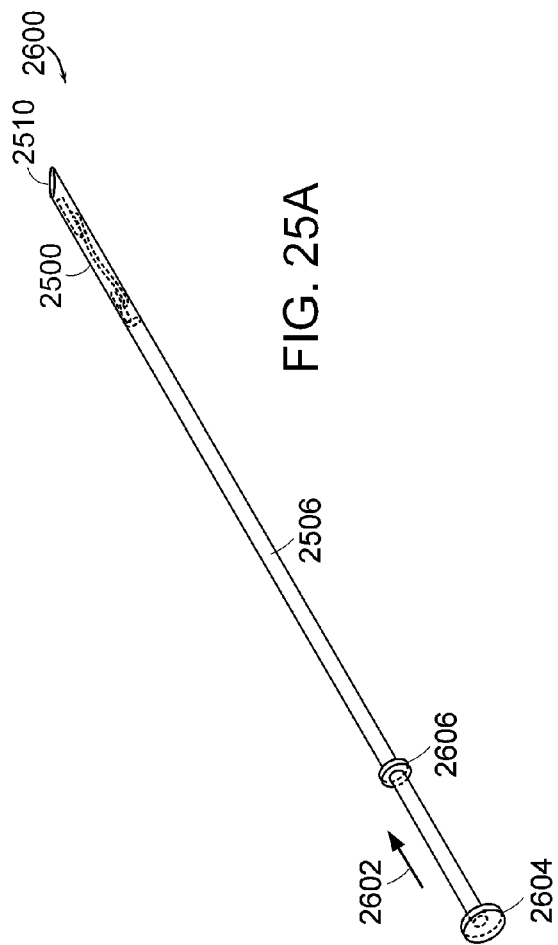


FIG. 24



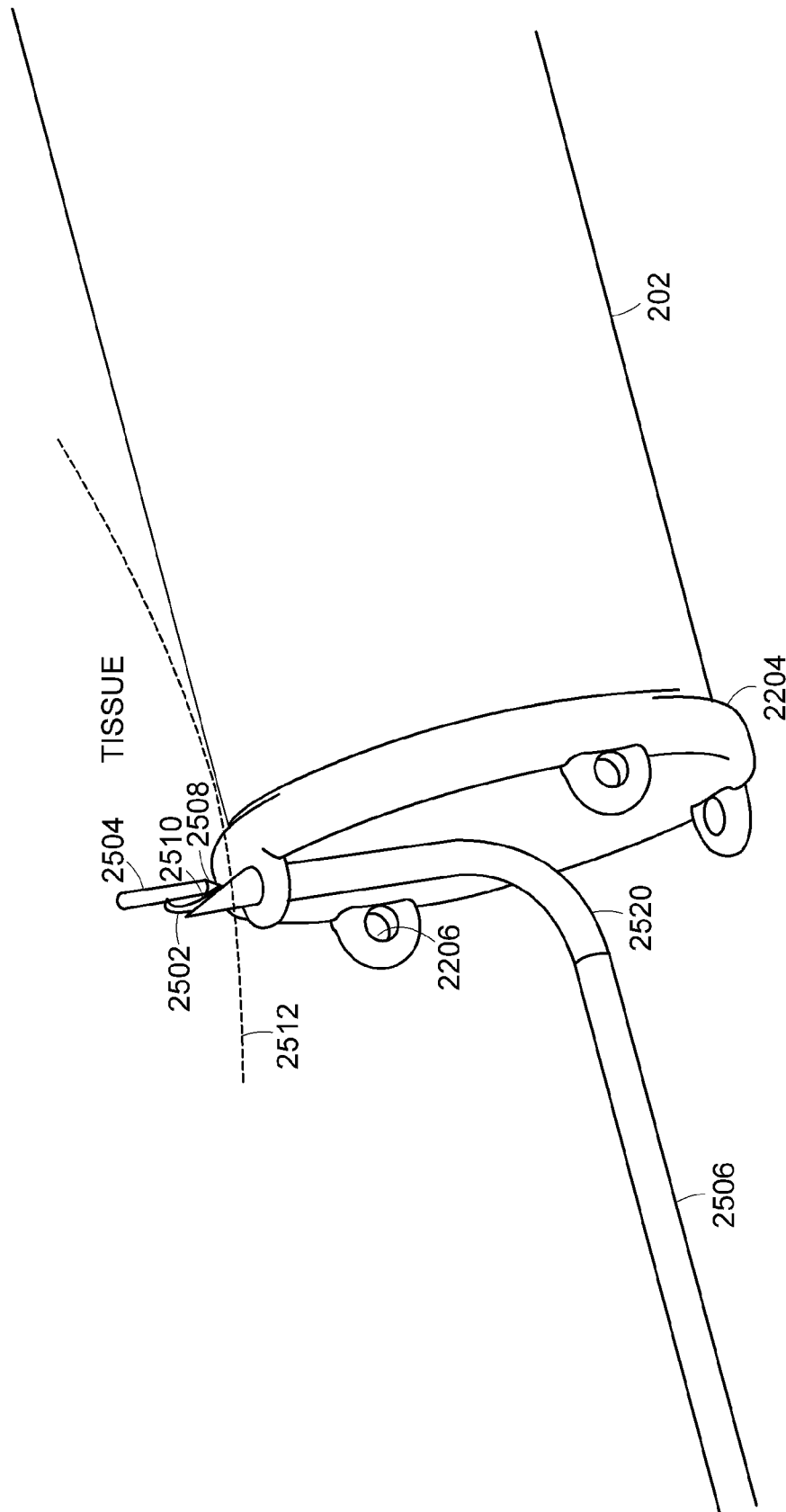


FIG. 25D

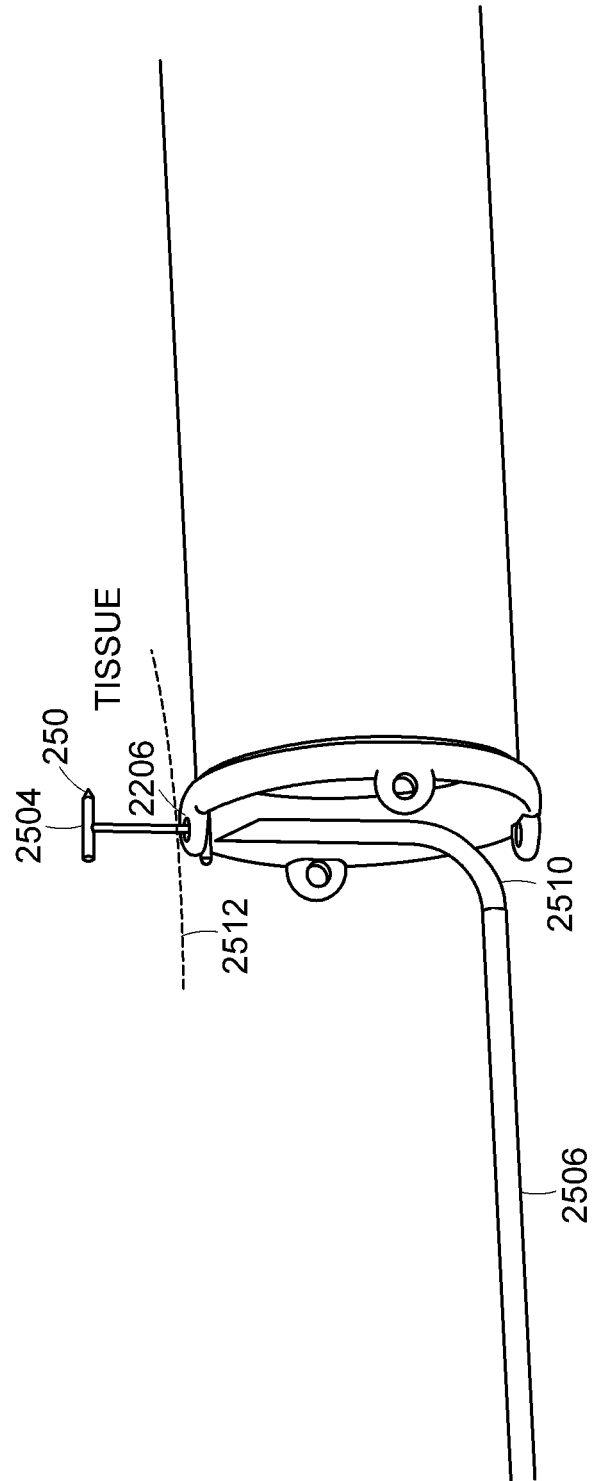


FIG. 25E

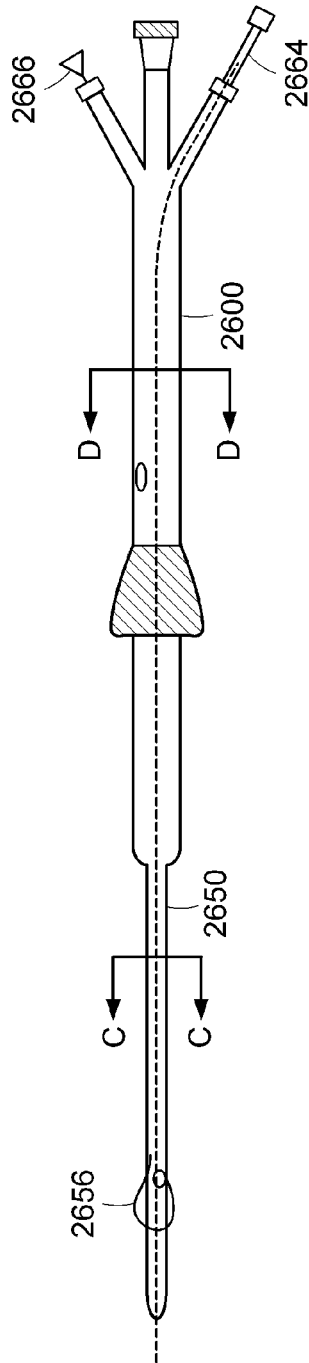


FIG. 26A

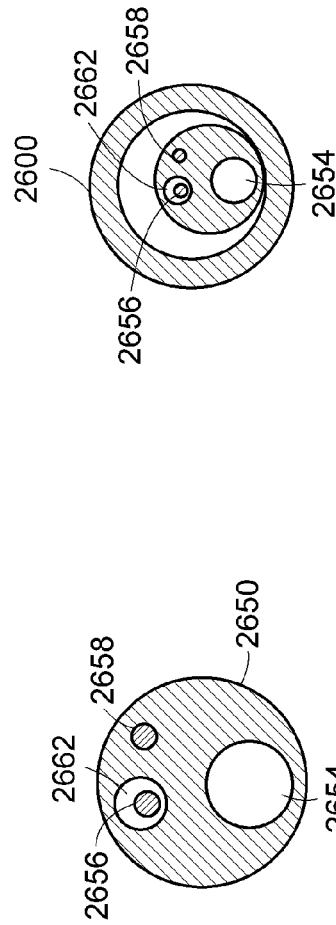


FIG. 26B

FIG. 26C

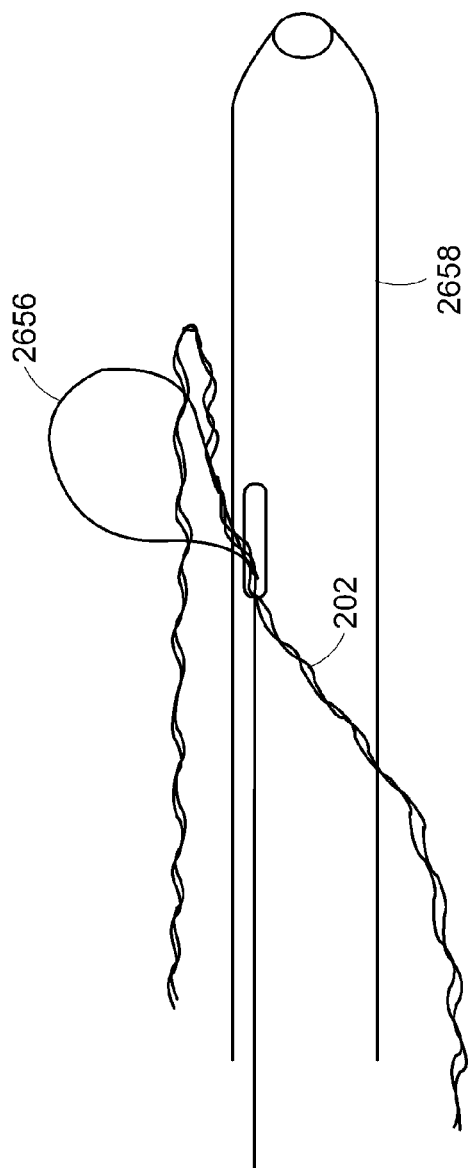


FIG. 26D

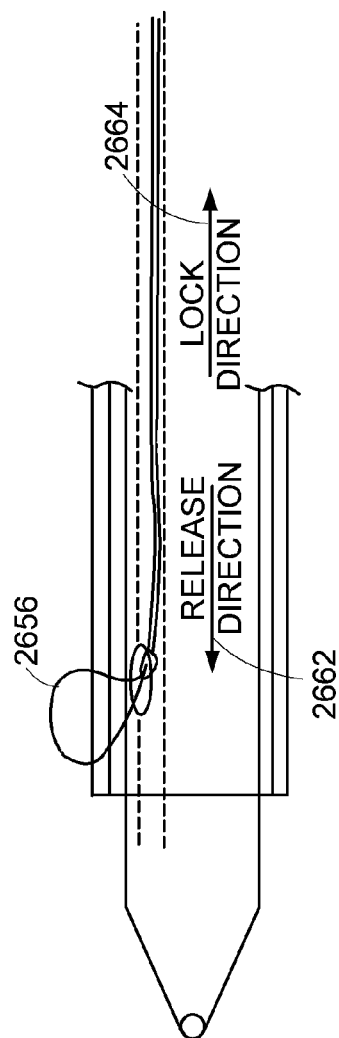


FIG. 26E

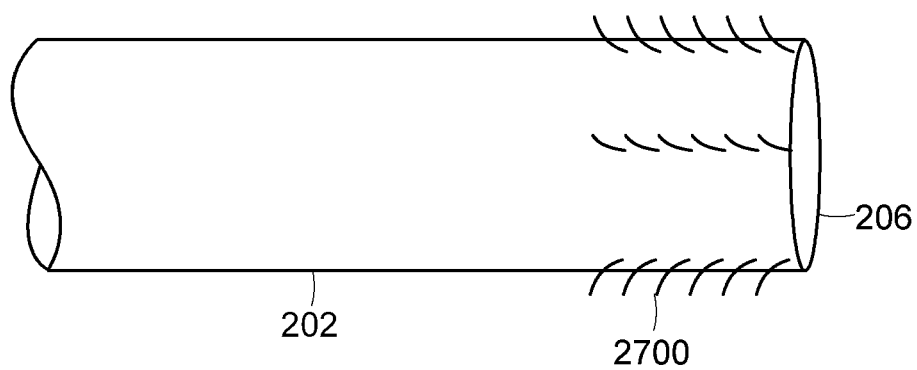


FIG. 27

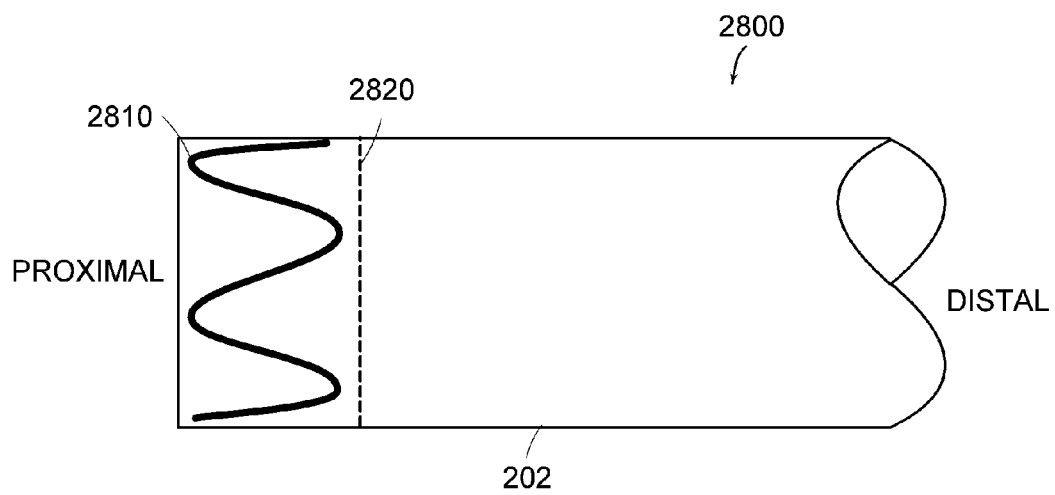


FIG. 28

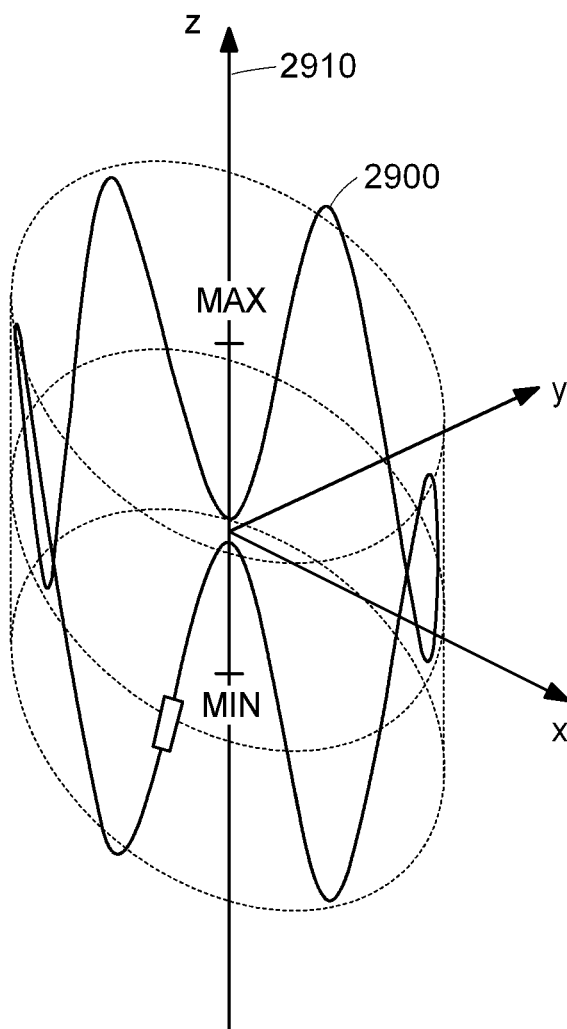


FIG. 29

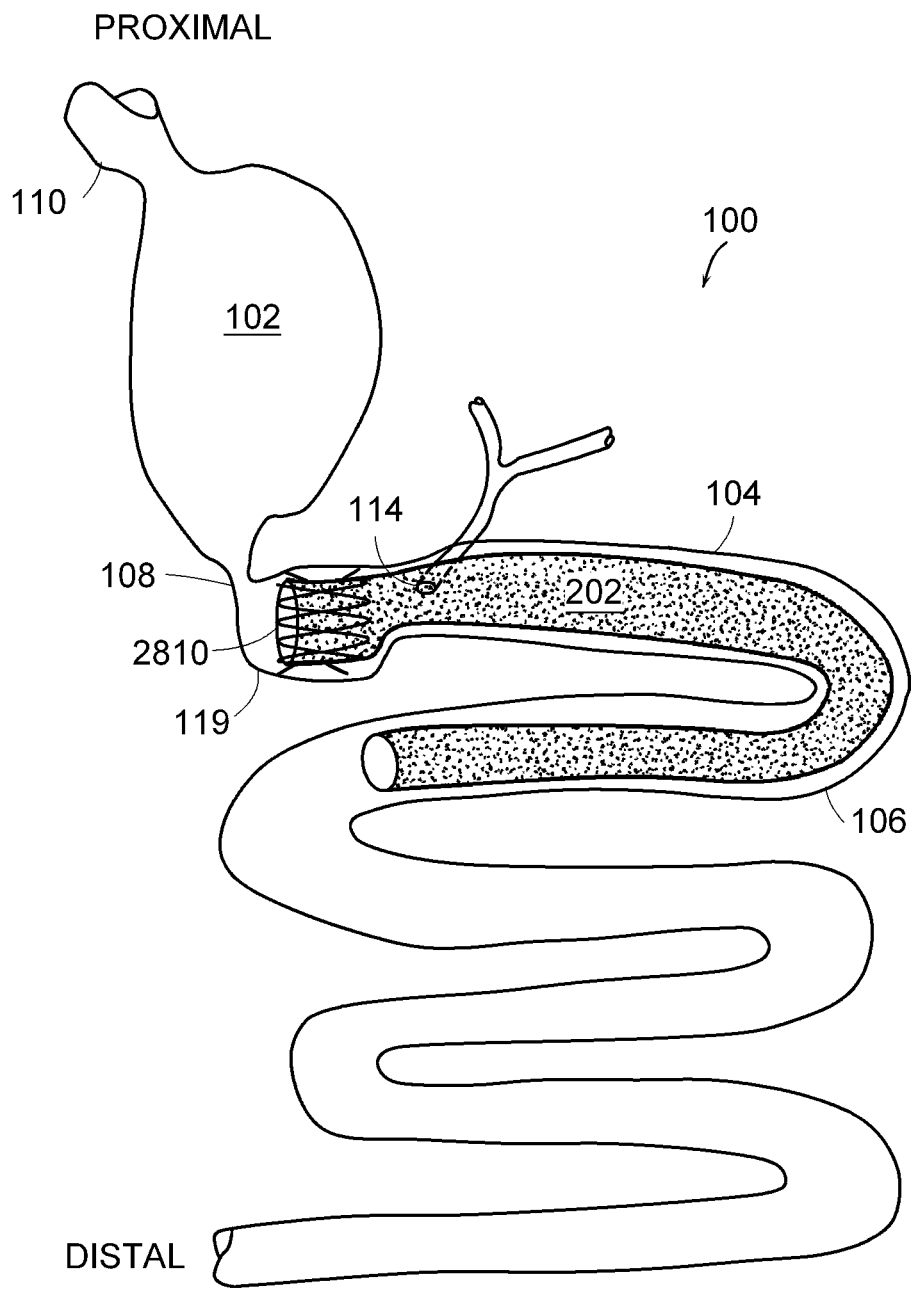


FIG. 30

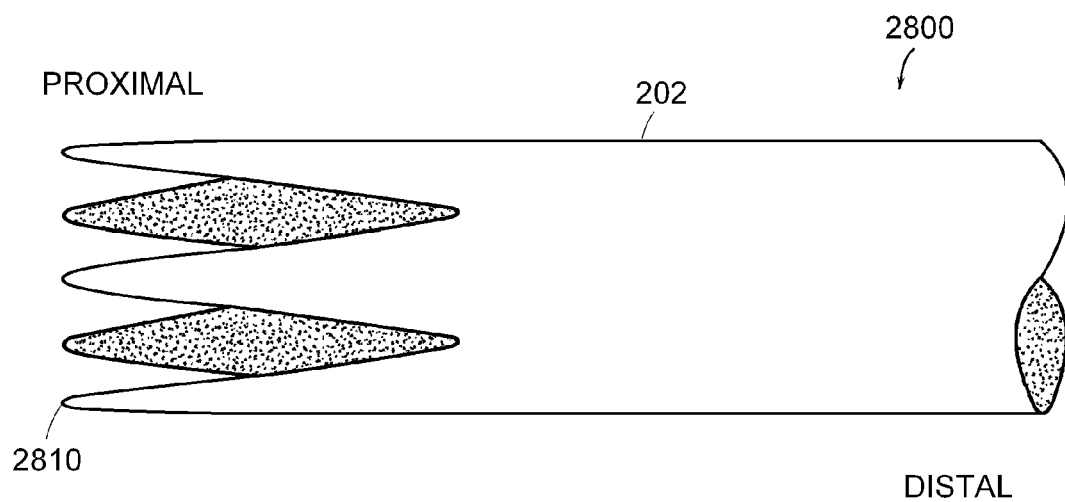


FIG. 31

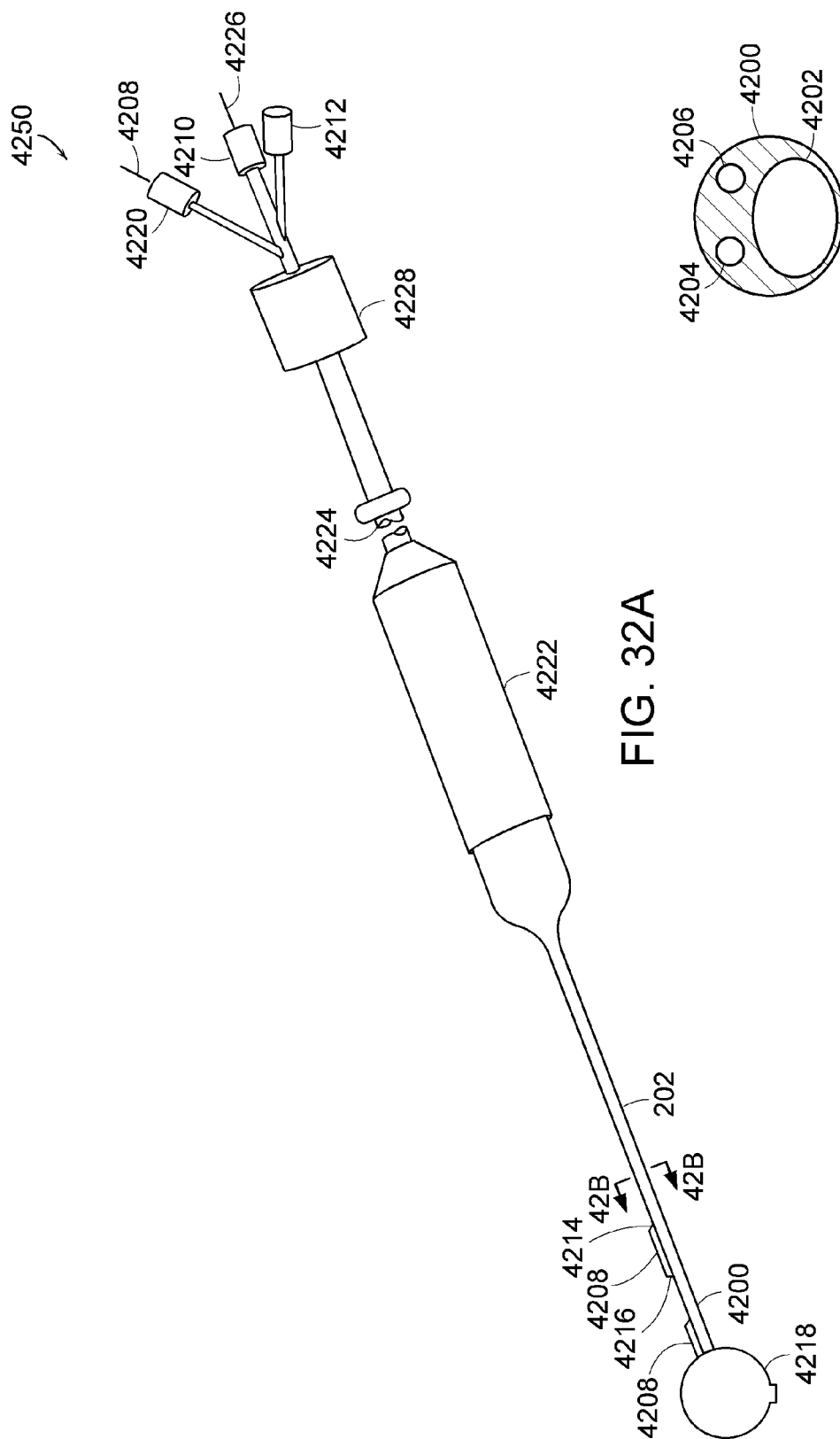


FIG. 32A

FIG. 32B

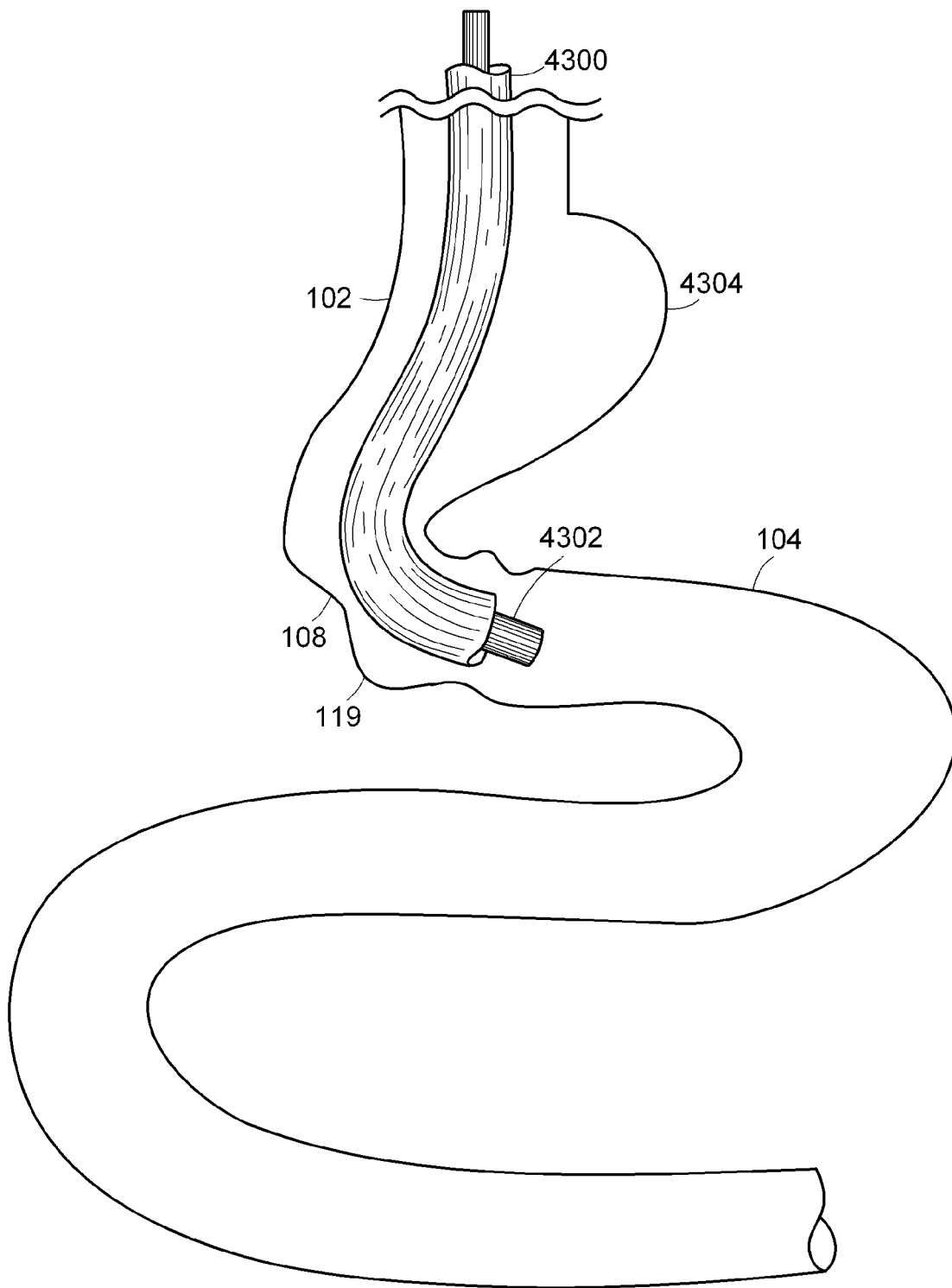


FIG. 33

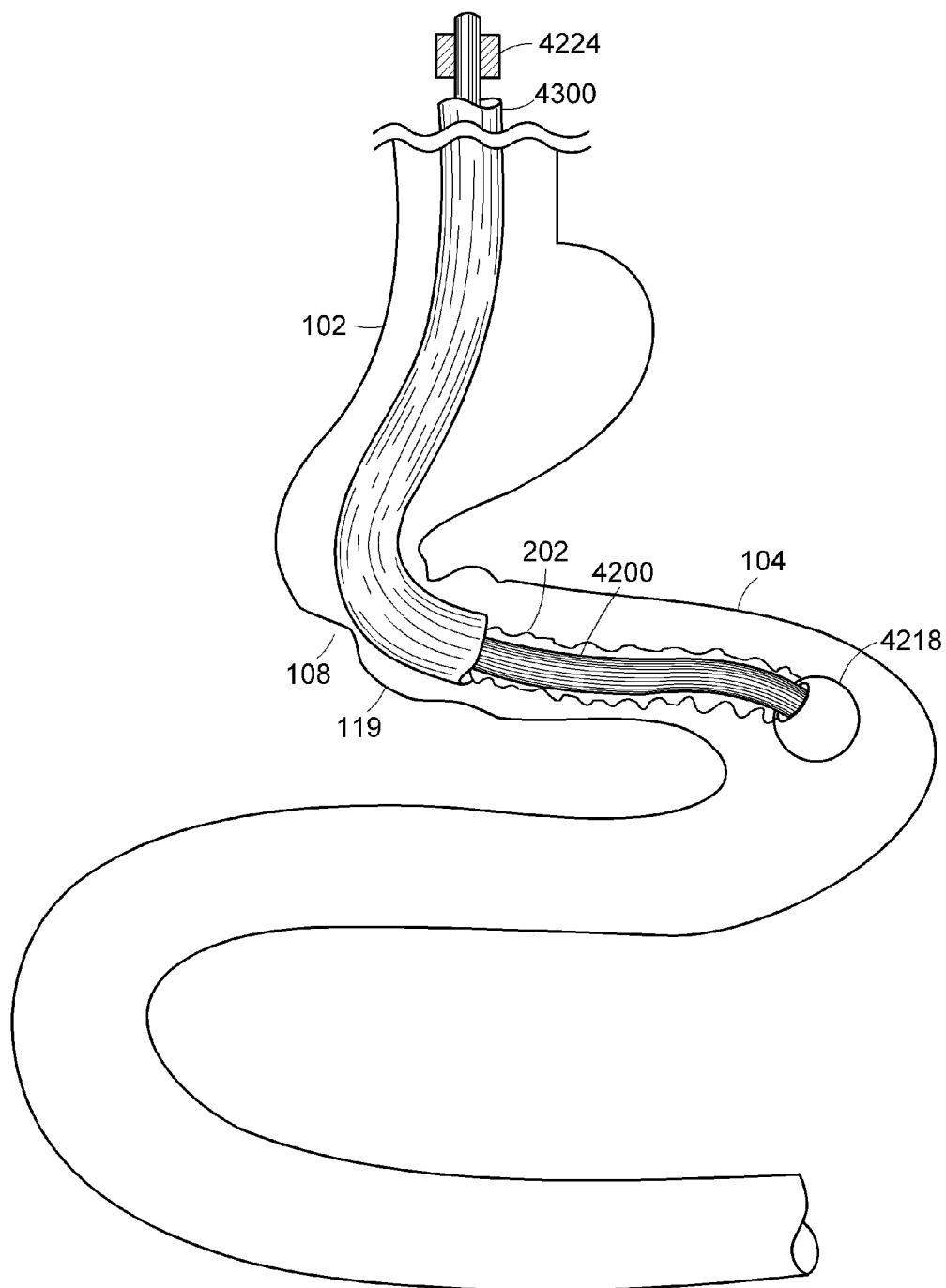


FIG. 34

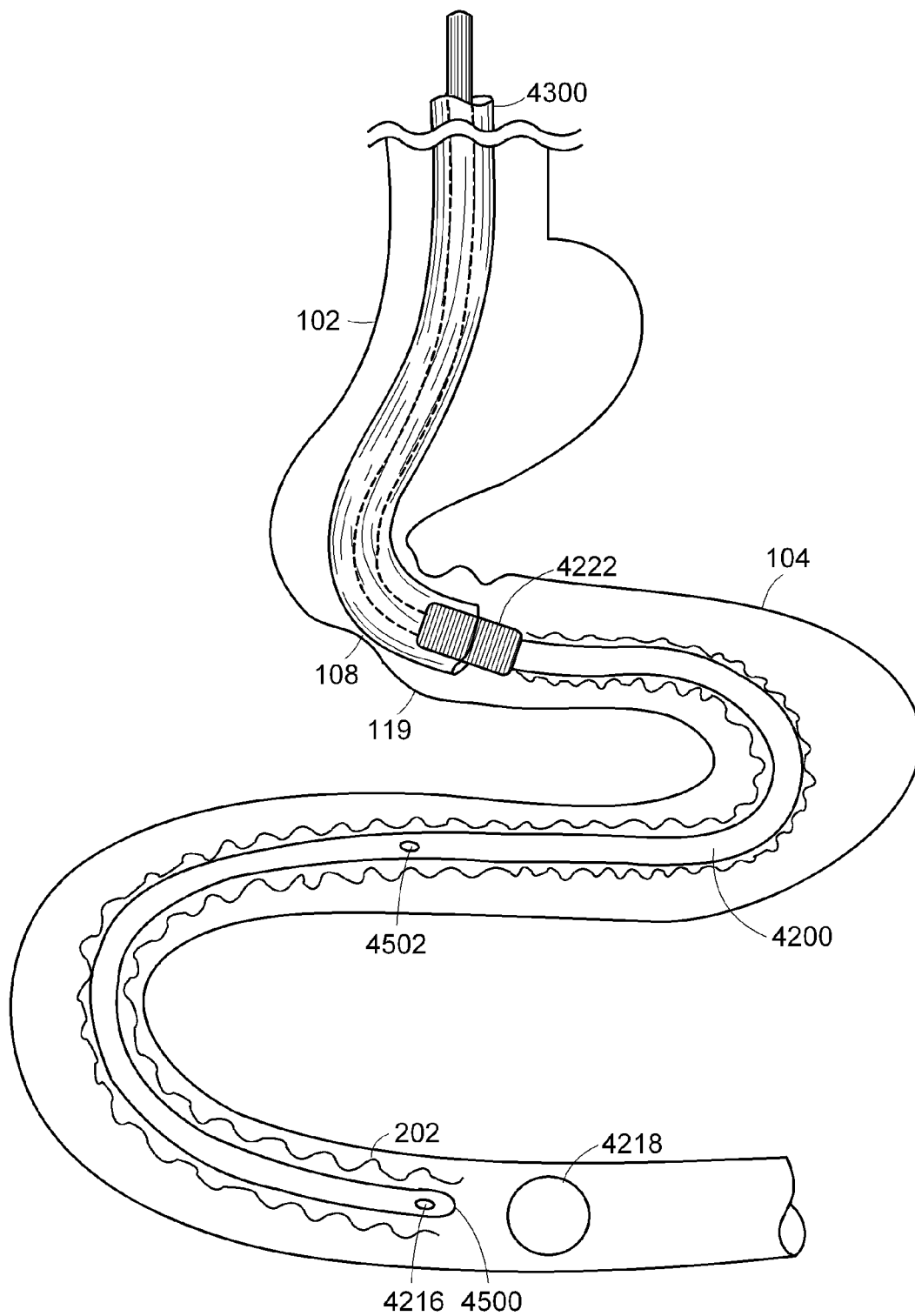


FIG. 35

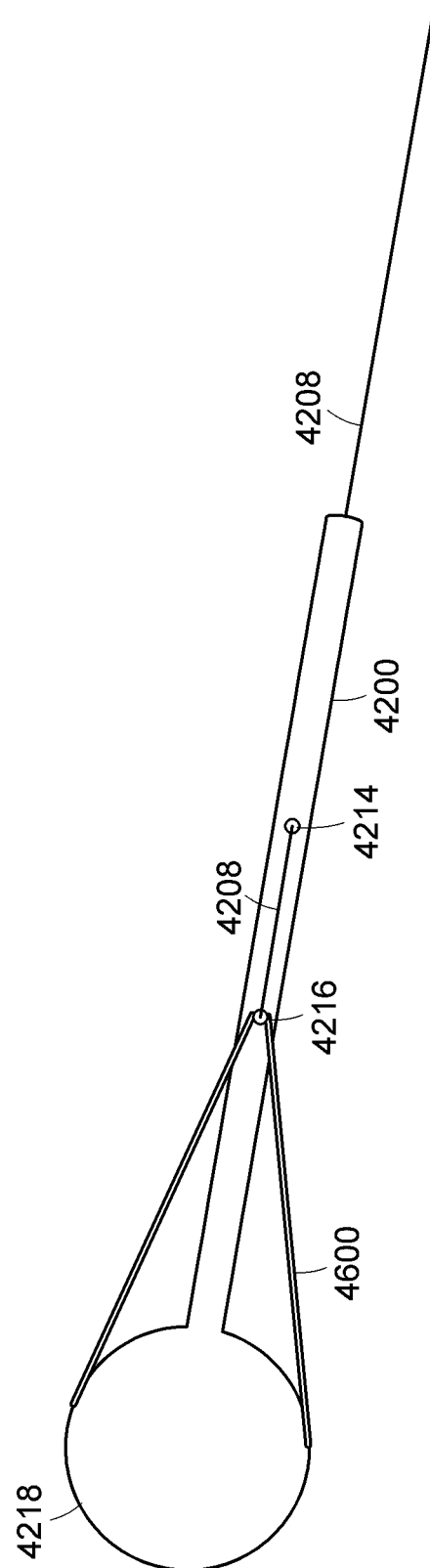


FIG. 36

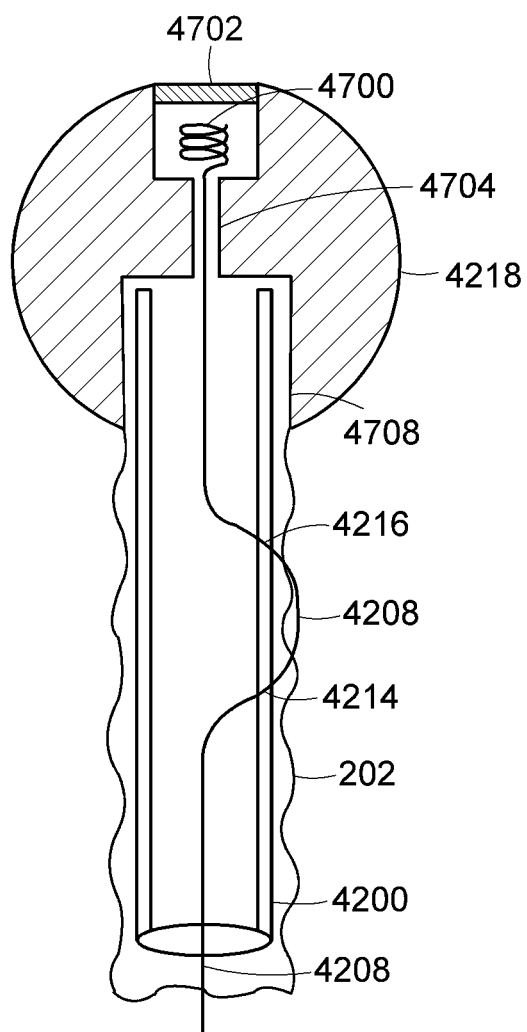


FIG. 37

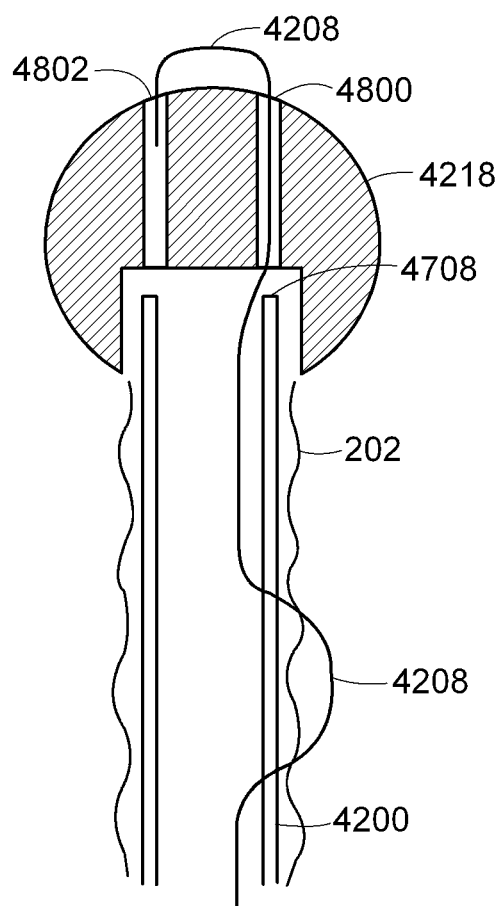


FIG. 38

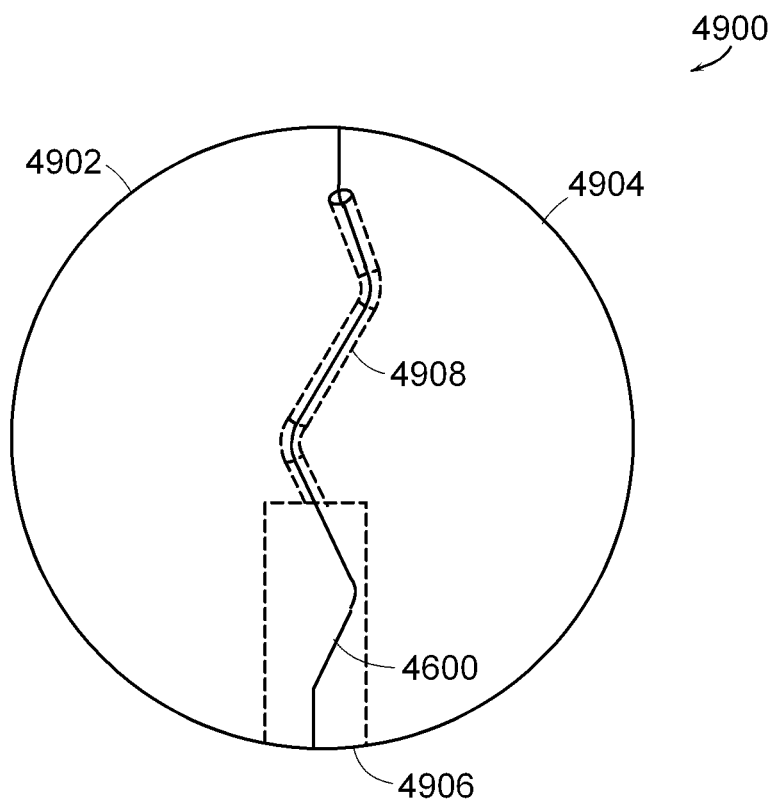


FIG. 39

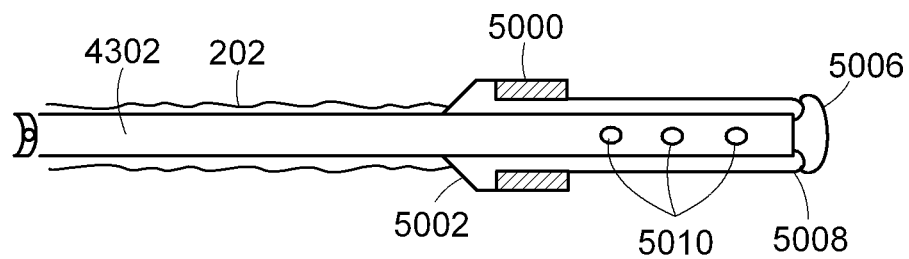


FIG. 40A

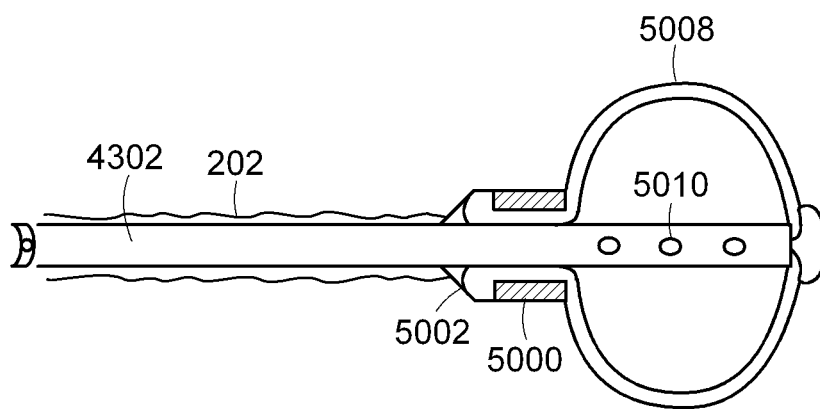


FIG. 40B

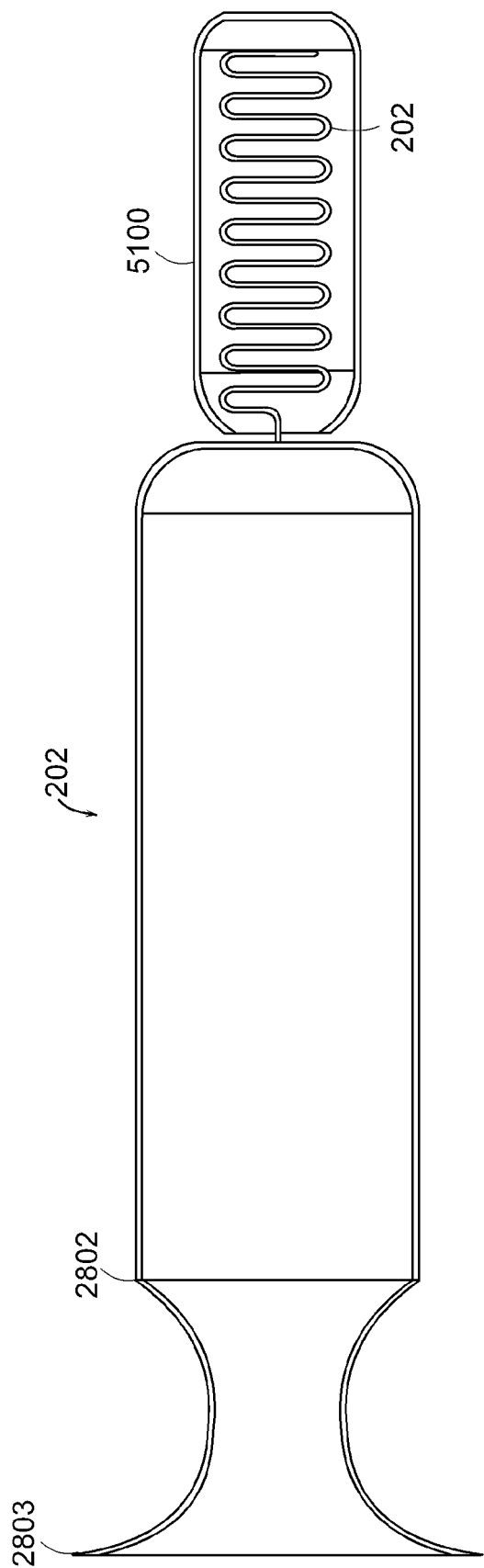


FIG. 41

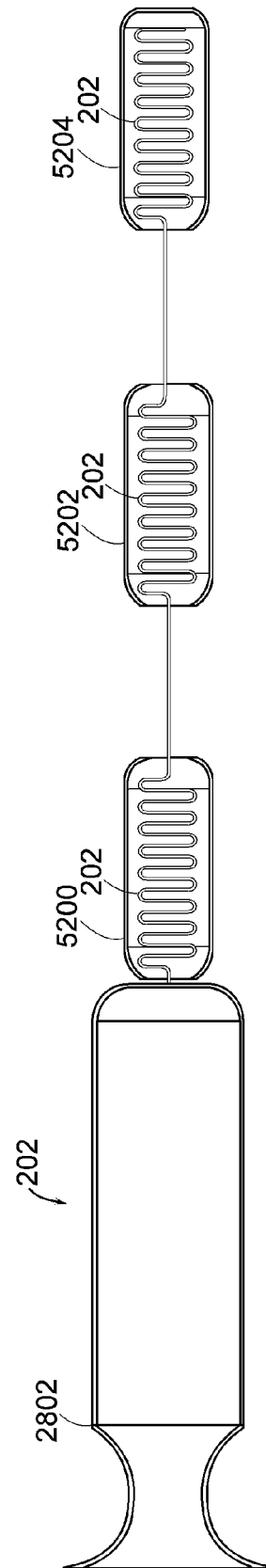


FIG. 42

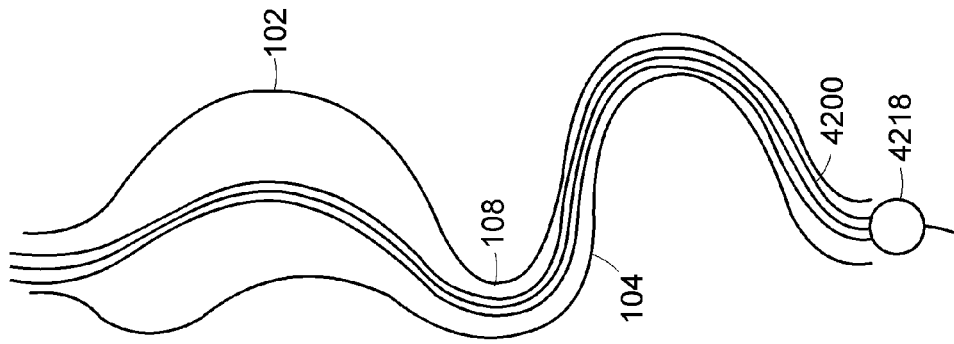


FIG. 43C

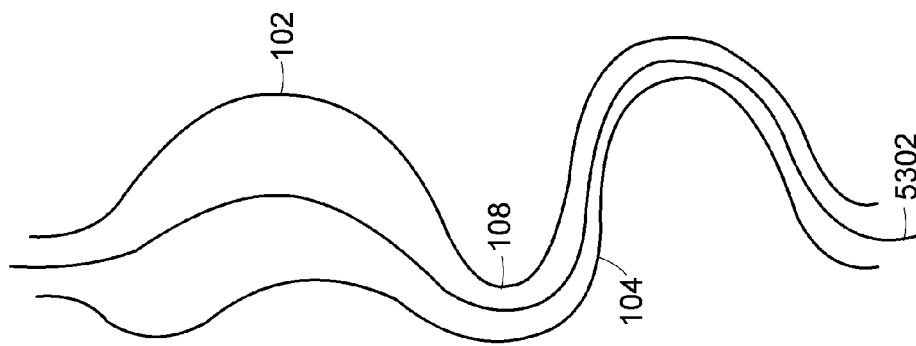


FIG. 43B

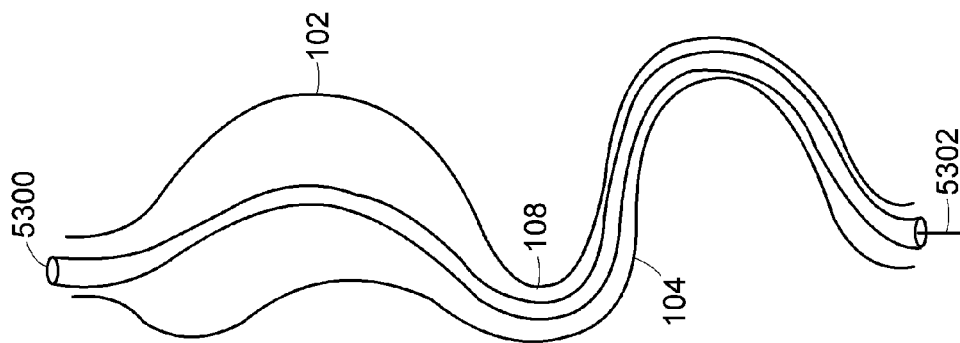


FIG. 43A

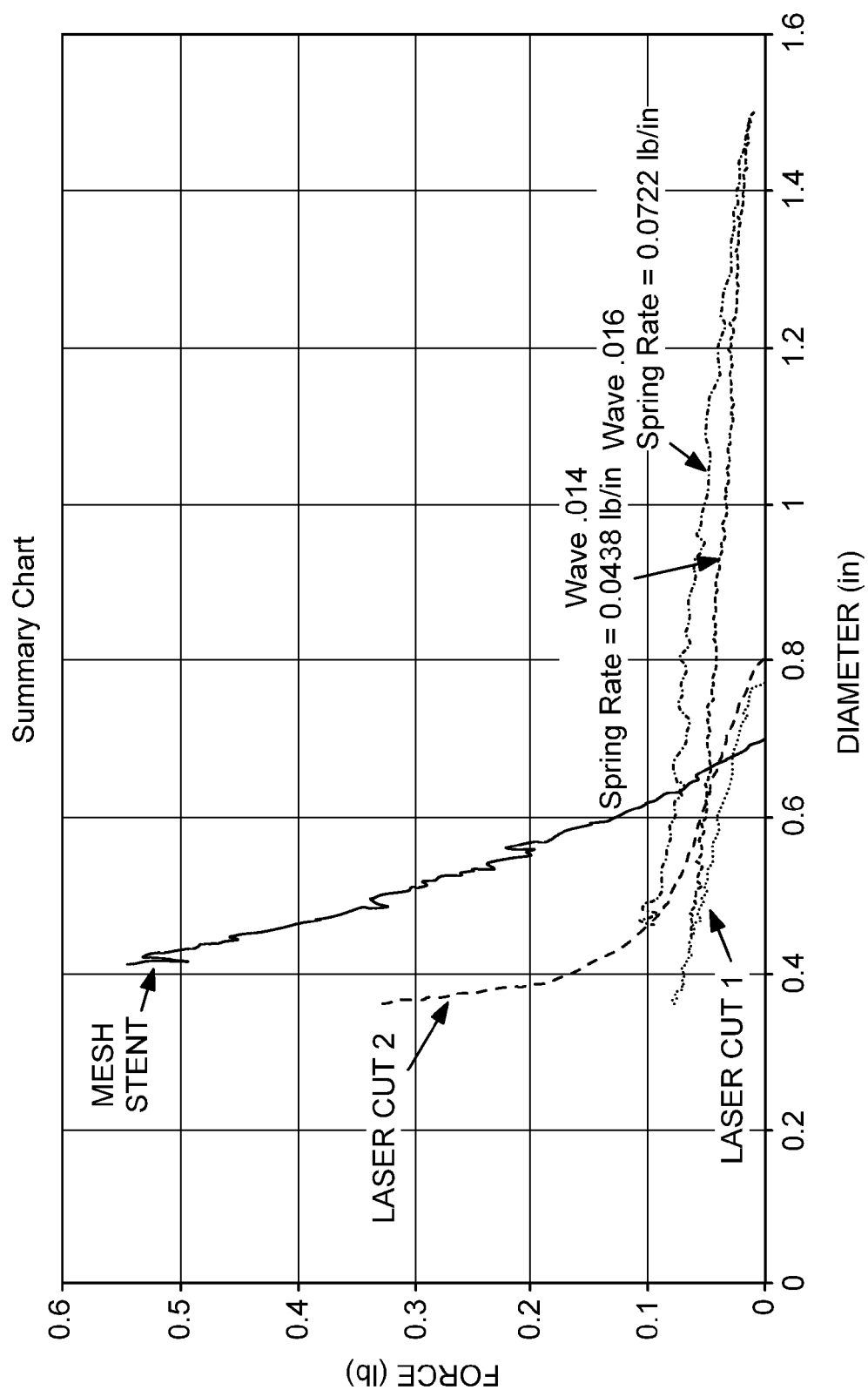


FIG. 44

INTESTINAL SLEEVE

RELATED APPLICATIONS

This application is a continuation of U.S. application Ser. No. 13/170,785, filed Jun. 28, 2011, which is a continuation of U.S. application Ser. No. 12/684,309, filed Jan. 8, 2010, issued as U.S. Pat. No. 7,981,163 on Jul. 19, 2011, which is a continuation of U.S. application Ser. No. 11/493,487, filed Jul. 26, 2006, issued as U.S. Pat. No. 7,682,330 on Mar. 23, 2010, which is a divisional of U.S. application Ser. No. 10/858,851, filed Jun. 1, 2004, issued as U.S. Pat. No. 7,476,256 on Jan. 13, 2009, which claims the benefit of U.S. Provisional Application No. 60/528,084, filed Dec. 9, 2003 and U.S. Provisional Application No. 60/544,527, filed Feb. 13, 2004. The entire teachings of the above applications are incorporated herein by reference.

BACKGROUND OF THE INVENTION

According to the Center for Disease Control (CDC), over sixty percent of the United States population is overweight, and almost twenty percent are obese. This translates into 38.8 million adults in the United States with a Body Mass Index (BMI) of 30 or above. The BMI is defined as a person's weight (in kilograms) divided by height (in meters), squared. To be considered clinically, morbidly obese, one must meet one of three criteria: BMI over 35, 100 lbs. overweight or 100% above ideal body weight. There is also a category for the super-obese for those weighing over 350 lbs.

Obesity is an overwhelming health problem. Because of the enormous strain associated with carrying this excess weight, organs are affected, as are the nervous and circulatory systems. In 2000, the National Institute of Diabetes, Digestive and Kidney Diseases (NIDDK) estimated that there were 280,000 deaths directly related to obesity. The NIDDK further estimated that the direct cost of healthcare in the US associated with obesity is \$51 billion. In addition, Americans spend \$33 billion per year on weight loss products. In spite of this economic cost and consumer commitment, the prevalence of obesity continues to rise at alarming rates. From 1991 to 2000, obesity in the US grew by 61%. Not exclusively a US problem, worldwide obesity ranges are also increasing dramatically.

One of the principle costs to the healthcare system stems from the co-morbidities associated with obesity. Type-2 diabetes has climbed to 7.3% of the population. Of those persons with Type-2 diabetes, almost half are clinically obese, and two thirds are approaching obese. Other co-morbidities include hypertension, coronary artery disease, hypercholesterolemia, sleep apnea and pulmonary hypertension.

Although the physiology and psychology of obesity are complex, the medical consensus is that the cause is quite simple—an over intake of calories combined with a reduction in energy expenditures seen in modern society. While the treatment seems quite intuitive, the institution of a cure is a complex issue that has so far vexed the best efforts of medical science. Dieting is not an adequate long-term solution for most people. Once an individual has slipped past the BMI of 30, significant changes in lifestyle are the only solution.

There have been many attempts in the past to surgically modify patients' anatomies to attack the consumption problem by reducing the desire to eat. Stomach saplings, or gastrotomies, to reduce the volumetric size of the stomach, therein achieving faster satiety, were performed in the 1980's and early 1990's. Although able to achieve early weight loss, sustained reduction was not obtained. The reasons are not all

known, but are believed related to several factors. One of which is that the stomach stretches over time increasing volume while psychological drivers motivate patients to find creative approaches to literally eat around the smaller pouch.

There are currently two surgical procedures that successfully produce long-term weight loss; the Roux-en-Y gastric bypass and the biliopancreatic diversion with duodenal switch (BPD). Both procedures reduce the size of the stomach plus shorten the effective-length of intestine available for nutrient absorption. Reduction of the stomach size reduces stomach capacity and the ability of the patient to take in food. Bypassing the duodenum makes it more difficult to digest fats, high sugar and carbohydrate rich foods. One objective of the surgery is to provide feedback to the patient by producing a dumping syndrome if they do eat these food products. Dumping occurs when carbohydrates directly enter the jejunum without being first conditioned in the duodenum. The result is that a large quantity of fluid is discharged into the food from the intestinal lining. The total effect makes the patient feel light-headed and results in severe diarrhea. For reasons that have not been determined the procedure also has an immediate therapeutic effect on diabetes.

Although the physiology seems simple, the exact mechanism of action in these procedures is not understood. Current theory is that negative feedback is provided from both regurgitation into the esophagus and dumping when large volumes of the wrong foods are eaten. Eventually, patients learn that to avoid both these issues they must be compliant with the dietary restrictions imposed by their modified anatomy. In the BPD procedure, large lengths of jejunum are bypassed resulting in malabsorption and therefore, reduced caloric uptake. In fact, the stomach is not reduced in size as much in the BPD procedure so that the patient is able to consume sufficient quantities of food to compensate for the reduced absorption. This procedure is reserved for the most morbidly obese as there are several serious side effects of prolonged malabsorption.

Unfortunately, these procedures carry a heavy toll. The morbidity rate for surgical procedures is alarmingly high with 11% requiring surgical intervention for correction. Early small bowel obstruction occurs at a rate of between 2-6% in these surgeries and mortality rates are reported to be approximately 0.5-1.5%. While surgery seems to be an effective answer, the current invasive procedures are not acceptable with these complication rates. Laparoscopic techniques applied to these surgeries provide fewer surgical complications but continue to expose these very ill patients to high operative risk in addition to requiring an enormous level of skill by the surgeon. Devices to reduce absorption in the small intestines have been proposed (See U.S. Pat. No. 5,820,584 (Crabb), U.S. Pat. No. 5,306,300 (Berry) and U.S. Pat. No. 4,315,509 (Smit)). However, these devices have not been successfully implemented.

SUMMARY OF THE INVENTION

The present invention provides a method and apparatus for the application of a barrier sleeve in the digestive tract to limit absorption of food products in specific parts of the digestive tract and to provide negative feedback to patients with morbid obesity enabling them to modify their eating habits. The sleeve may also be used for other treatments such as Type-2 diabetes.

A gastrointestinal implant device includes an unsupported flexible sleeve and an anchor coupled to a proximal portion of the sleeve. The flexible sleeve is open at both ends, and adapted to extend into the duodenum to limit absorption of

nutrients in the duodenum. The anchor is adapted to be retained within the duodenum, particularly in the duodenal bulb just distal to the pylorus.

The anchor may be collapsible for ease of insertion and/or removal in a minimally. For example, the anchor may be inserted and/or removed endoluminally using a catheter-based procedure. The collapsible anchor is also well adapted for insertion into the duodenum, being capable of collapsing and/or flexing in response to natural movements of the local anatomy. The anchor can be covered by a proximal portion of the sleeve, and in some embodiments is sandwiched between a first inner layer and a second outer layer of the sleeve. The sleeve is of a length that chyme exiting the stomach funneled through the proximal end of the sleeve exits the sleeve through the distal end. The length of the sleeve can be varied. In some embodiments, the sleeve extends below the ligament of Treitz. In preferred embodiments, the sleeve material has a coefficient of friction of less than about 0.2. The sleeve may be formed of a biocompatible, low-friction material such as a fluoropolymer. In some embodiments, the sleeve is formed from PolyTetraFluoroEthylene (PTFE), expanded PTFE (ePTFE), or polyolefin (e.g., as a low density polyethylene film). Additionally, the sleeve may be coated or impregnated with a second material, such as polyurethane or silicone to reduce permeability. Still further, the distal end of the sleeve may be directionally textured.

The anchor can be attached to the surrounding anatomy using mechanical fasteners, such as sutures, surgical staples. In some embodiments, the mechanical fasteners can be dissolvable, dissolving after a predetermined time and allowing the device to pass naturally. In other embodiments, the anchor is attached to the surrounding anatomy using an interference fit provided by the relative size of the anchor in relation to the surrounding anatomy. Alternatively or in addition, the anchor can be attached to the surrounding anatomy using chemical fasteners, such as surgical adhesives.

Mechanical fasteners include barbs that extend from the exterior surface of the anchor for anchoring the proximal portion of the sleeve to the muscular tissue of the surrounding anatomy. The barbs may be bi-directional for anchoring the proximal portion of the flexible sleeve to the duodenum. Alternative anchors coupled to a proximal portion of the sleeve include a ring, a stent formed by a network of struts, or a wire formed as a wave.

An anti-buckling device may also be coupled to the sleeve and extend from below the anchor to the distal end of the flexible sleeve to reduce twisting and buckling of the sleeve. The sleeve allows enzymes secreted in the duodenum to pass through the duodenum outside the sleeve.

The gastrointestinal implant device can be inserted endoluminally in combination with a delivery catheter and can be similarly removed in combination with a removal device. More generally, the device can be implanted through a natural body lumen, such as per-orally and/or per-anally. Alternatively or in addition, the device can be implanted percutaneously. In one embodiment, the delivery apparatus includes a catheter for passage through the intestines and a spherically-shaped element coupled to the distal end of the catheter. In some embodiments, the spherically-shaped element can be remotely releasable.

In another aspect, a gastrointestinal implant device includes an unsupported flexible sleeve and a wave anchor coupled to a proximal portion of the sleeve. The wave anchor includes a compliant, radial spring shaped into an annular wave pattern about a central axis, providing an outward radial force, while allowing substantial flexure about its perimeter. Such flexure is advantageous as it allows for minimally-

invasive delivery and ensures that the device will substantially conform to the surrounding anatomical structure when implanted. The annular wave element can be formed from one or more elongated resilient members and defines a lumen along its central axis formed between two open ends. When implanted, the central axis of the anchor is substantially aligned with the central axis of the duodenum, allowing chyme to pass through the device. Additionally, the compliant wave anchor minimizes trauma to the tissue by providing sufficient flexibility and compliance, while minimizing the likelihood of tissue erosion and providing a solid anchoring point to the tissue.

The anchor can be removably attached within the body using any of the methods described herein for securing an anchor, including the use of barbs attached to, and/or formed on the anchor itself. When implanted, the anchor enables a sleeve, or barrier to be securely implanted within the duodenum, preferably providing a fluid seal at the proximal end. To enhance a fluid seal, the proximal end of the sleeve can be contoured along a leading edge of the wave anchor. In this manner, substantially no unsupported sleeve remains proximal to the wave anchor. Thus, chyme is allowed to flow substantially unimpeded into the sleeve without becoming entrapped at the anchor.

The gastrointestinal implant device can be used in a method for treating intestinal bowel disease. An unsupported flexible sleeve is anchored within the duodenum. The sleeve is open at both ends and may be impregnated with a drug that reduces inflammation.

The gastrointestinal implant device can be used as a method for treating obesity. An unsupported flexible sleeve is anchored within the duodenum. The sleeve is open at both ends and enhanced with anti-hunger hormones.

The gastrointestinal implant device can be used as a method for treating Type-2 diabetes. A proximal portion of an unsupported flexible sleeve, open at both ends, is coupled to a collapsible anchor. The anchor includes barbs for insertion into tissue as the anchor expands to anchor the proximal portion of the sleeve in the duodenum. The flexible sleeve is extended at least into the duodenum to limit the digestion and/or absorption of nutrients.

BRIEF DESCRIPTION OF THE DRAWINGS

The foregoing and other objects, features and advantages of the invention will be apparent from the following more particular description of preferred embodiments of the invention, as illustrated in the accompanying drawings in which like reference characters refer to the same parts throughout the different views. The drawings are not necessarily to scale, emphasis instead being placed upon illustrating the principles of the invention.

FIG. 1 is a sectional view of a portion of the digestive tract in a body;

FIG. 2 is a perspective view of a gastrointestinal implant device according to the principles of the present invention;

FIG. 3A is a plan view of the proximal portion of the gastrointestinal implant device shown in FIG. 2;

FIG. 3B is a cross-sectional view as taken along line A-A of FIG. 3A showing the anchor and first inner layer and second outer layer of the sleeve shown in FIG. 2;

FIG. 4 is a perspective view of the gastrointestinal implant device with the second outer layer of the sleeve removed;

FIG. 5 is a sectional view of a body showing the gastrointestinal implant device implanted in the digestive system;

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FIG. 6 is a perspective view of a collapsible self-expanding anchor in the gastrointestinal implant device;

FIG. 7 is a perspective view of the anchor shown in FIG. 6 when compressed;

FIG. 8 is a perspective view of another embodiment of a anchor when compressed;

FIG. 9 is a perspective view of the anchor shown in FIG. 8 with the strut ends bent to provide opposed barbs;

FIG. 10 is a perspective view of the anchor shown in FIG. 8 when expanded;

FIG. 11 illustrates the gastrointestinal device shown in FIG. 1 including an anti-buckling mechanism;

FIG. 12 is a perspective view of a catheter system for delivery of the gastrointestinal implant device;

FIG. 13 is a cross-sectional view of the inner shaft taken along line E-E of FIG. 12;

FIG. 14A is an expanded perspective view of the dead-bolt mechanism shown in FIG. 12;

FIG. 14B is a sectional view of the dead-bolt mechanism shown in FIG. 13A illustrating the sleeve retention wire threaded through the sleeve;

FIG. 15 is sectional view of a portion of the catheter system illustrating the collapsed anchor stored inside the outer sheath;

FIG. 16A is a plan view of the catheter system illustrating the collapsed anchor stored inside the outer sheath of the gastrointestinal implant device;

FIG. 16B is a plan view of the catheter system illustrating the gastrointestinal implant device after release of the anchor from the outer sheath;

FIG. 16C is a plan view of the catheter system illustrating the expanded gastrointestinal implant device after the sleeve retention wire has been released;

FIG. 17 is a perspective view of another embodiment of the catheter system shown in FIG. 12;

FIG. 18 is a sectional view of an everting catheter system for delivery of a longer length sleeve;

FIG. 19 is a perspective view of a retrieval device for removing the gastrointestinal implant device from the digestive tract;

FIG. 20 is a perspective view of the removal device engaged with the anchor;

FIG. 21 is a perspective view of another embodiment of a gastrointestinal implant device;

FIG. 22 is a perspective view of the anchoring ring shown in FIG. 21;

FIG. 23 is a perspective view of the anchoring ring shown in FIG. 21 in a collapsed position for insertion and removal;

FIG. 24 is a perspective view of an anchor for anchoring the collapsible ring shown in FIG. 23 to the muscular tissue of the duodenum;

FIG. 25A is a perspective view of a delivery system for delivering the anchor after the gastrointestinal implant device has been placed in the duodenum;

FIG. 25B is a plan view of the delivery system shown in FIG. 25A;

FIG. 25C is a cross-sectional view of the distal end of the catheter as taken along line B-B of FIG. 25A;

FIG. 25D is a perspective view of the gastrointestinal implant device illustrating the anchor engaged with the tissue;

FIG. 25E is an isometric view illustrating the barb engaging the tissue after delivery;

FIG. 26A is a plan view of the delivery system including a snare wire for holding the distal end of the sleeve in position;

FIG. 26B is a cross-sectional view taken along line CC of FIG. 26A through the inner sheath;

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FIG. 26C is a cross-sectional view taken along line DD of FIG. 26A through the outer sheath showing the inner sheath within the outer sheath;

FIG. 26D is a cross-sectional view through the distal portion of the catheter showing the snare capturing the distal end of the sleeve;

FIG. 26E is a sectional view through the distal portion of the catheter showing the snare locking mechanism;

FIG. 27 is a perspective view of the distal portion of the gastrointestinal implant device including texturing at the distal end;

FIG. 28 is a perspective view of a gastrointestinal implant device with another embodiment of an anchoring device;

FIG. 29 is a more-detailed perspective view of the anchoring device of FIG. 28;

FIG. 30 is a sectional view of a body showing the gastrointestinal implant device of FIG. 28 implanted in the digestive system;

FIG. 31 is a perspective view of an alternative embodiment of the gastrointestinal implant device of FIG. 28;

FIG. 32A is a perspective view of a portion of a catheter system for delivery of a gastrointestinal implant device;

FIG. 32B is a cross-sectional view of the catheter shaft taken along line 42B-42B of FIG. 32A;

FIG. 33 is a sectional view of a portion of the digestive tract in a body illustrating the position of a gastroscope/guide tube assembly;

FIG. 34 is a sectional view of a portion of the digestive tract in a body illustrating the distal end of the catheter extending from the distal end of the guide tube 4300;

FIG. 35 is a sectional view of a portion of the digestive tract in a body after the gastrointestinal implant device of FIG. 28 has been delivered;

FIG. 36 is a plan view of the distal end of the catheter system illustrating a releasable ball tip mechanism;

FIG. 37 is a plan view of the distal end of the catheter illustrating an alternative embodiment of a releasable ball tip mechanism;

FIG. 38 is a plan view of the distal end of the catheter illustrating yet another embodiment of a releasable ball tip mechanism;

FIG. 39 is a cross sectional view of an alternative embodiment of a solid spherical shaped element;

FIG. 40A is a plan view of the distal end of the catheter with an inflatable spherical shaped element;

FIG. 40B is a plan view of the distal end of the catheter after the inflatable spherical shaped element has been inflated;

FIG. 41 is a plan view of an alternative delivery system for delivering a gastrointestinal implant device;

FIG. 42 is a plan view of another embodiment of the delivery mechanism shown in FIG. 41;

FIGS. 43A-43C illustrate a method for delivering an alternate embodiment of the catheter system 4250 having a central lumen for placement over a guide wire;

FIG. 44 is a graph of representative compliance curves for different embodiments of the invention.

DETAILED DESCRIPTION OF THE INVENTION

A description of preferred embodiments of the invention follows.

FIG. 1 is a sectional view of a portion of the digestive tract in a body. Food to be digested enters the stomach 102 through the cardiac orifice 110 from the esophagus. Chyme, a semi-fluid, homogeneous creamy or gruel-like material produced by gastric digestion in the stomach exits the stomach through the pyloric orifice (pylorus) 108 and enters the small intestine

112. The pylorus **108** is a distal aperture of the stomach **102** surrounded by a strong band of circular muscle. The small intestine, about nine feet in length, is a convoluted tube, extending from the pylorus **108** to the ileo-caecal valve where it terminates in the large intestine. The small intestine has three sections, the duodenum **104**, jejunum **106** and the ileum (not shown). The first eight to ten inch section of the small intestine **112**, the duodenum **104**, is the shortest, widest and most fixed part of the small intestine **112**.

The duodenum **104** has four sections: superior, descending, transverse and ascending which typically form a U-shape. The superior section is about two inches long and ends at the neck of the gall bladder. The superior section also defines a feature referred to as the duodenal bulb **119** that begins just distal to the pylorus **108** and extends for about 1 to 1.5 inches in an adult human. The duodenal bulb **119** defines a lumen therein that is slightly larger than the distal duodenum **104**. Advantageously, the duodenal bulb **119** exhibits less motion than the pylorus **108** and even distal portions of the duodenum **104**. Notably, the motion is substantially limited to contractions without having a significant linear component (i.e., no movement along the central axis of the intestine). However, the tissue thins as one moves away from the pylorus **108**.

The descending section of the duodenum **104** is about three to four inches long and includes a nipple shaped structure (papilla of Vater) **114** through which pancreatic juice from the pancreas and bile produced by the liver and stored by the gall bladder enter the duodenum from the pancreatic and bile ducts. The pancreatic juice contains enzymes essential to protein digestion and bile dissolves the products of fat digestion. The ascending section is about two inches long and forms the duodenal-jejunal flexure **116** where it joins the jejunum **106**, the next section of the small intestine. The duodenal-jejunal flexure **116** is fixed to the ligament of Treitz **118** (musculus suspensorius duodeni). The juices secreted in the duodenum break the partially digested food down into particles small enough to be absorbed by the body. The digestive system is described in Gray's Anatomy ("Anatomy of the Human Body," by Henry Gray) and "Human Physiology," Vander, 3rd ed, McGraw Hill, 1980, the contents of which are incorporated herein by reference in their entirety.

FIG. 2 is a perspective view of a gastrointestinal implant device **200** according to the principles of the present invention. The gastrointestinal implant device **200** includes an elongated, open-ended, unsupported flexible sleeve or tube **202** having a first proximal opening **204** and a second distal opening **206**. Within the sleeve **202** is a passageway that extends from the first proximal opening **204** to the second distal opening **206** for transporting the chyme exiting the stomach **102** (FIG. 1). The surface of the passageway (the interior surface of the implant device **200**) is smooth to enable the chyme to easily pass through. The exterior surface of the implant device **200** is smooth to prevent tissue in-growth and to be non-irritating to the bowel.

Within the implant device **200** at the proximal end including the first proximal opening **204** is a collapsible self-expanding anchor **208**. The anchor **208** includes a plurality of opposed barbs **210** for anchoring the implant device **200** to the muscular tissue of the duodenum **104**. The diameter of the anchor **208** is dependent on the diameter of the duodenum **104** (FIG. 1) about 1.0" to 2.5" based on human anatomy variations. In one embodiment, the length 'L' of the anchor **208** is selected to reside within the bulbous duodenum **119**.

Anchoring in the bulbous duodenum **119** offers several advantages over other areas in of gastrointestinal tract. First, the duodenal bulb **119** is proportionally sized to capture an

anchor—that is it provides a cavity having a relatively large diameter bounded by anatomies having smaller diameters in both the proximal and distal directions. Thus, the duodenal bulb **119** is naturally configured to retain a suitably-shaped anchor.

Additionally, the duodenal bulb **119** is relatively less active than the either the pylorus or distal portions of the duodenum. The duodenal bulb **119** at least in part acts as a holding area for chyme received from the stomach. Thus, the duodenal bulb **119** provides a more stable anchoring platform as there is less movement there. Movement of the surrounding tissue can act to dislodge an anchor over time. Still further, as the tissue of at least the proximal portion of the duodenal bulb **119** is thicker than the tissue of the distal duodenum. Thus, the duodenal bulb **119** provides a better anchoring platform as it is adapted to regain longer fasteners (e.g., longer barbs).

The sleeve material is thin and conformable so that it collapses in the intestine to a small volume to minimize bowel irritability. It has a low coefficient of friction (less than about 0.20) so that chyme slides easily through it and the bowel slides easily around it. It is of low permeability to fluids so that the chyme does not touch the bowel wall and the digestive enzymes do not significantly breakdown the chyme. It is biologically inert and non-irritating to the tissues. One class of materials includes fluoropolymers. In some embodiments, the sleeve is formed from expanded PTFE with a wall thickness of about 0.006 inches and an internodal distance of 20 microns. This material is hydrophobic but is slightly porous. However, these very small pores may plug over time. The porosity may be reduced by coating the material on the inside, outside or in the pores with dilute solutions of silicone or polyurethane. Another material is polyethylene with a wall thickness of less than 0.001 inches. Other materials include Cast PolyTetraFluoroEthylene (PTFE, e.g., TEFLON), Cast PTFE with Fluorinated Ethylene Propylene (FEP) or Per-FluoroAlkoxy (PFA) coating to minimize pin holes, Extruded FEP and Extruded PFA. These materials are solid and substantially non-porous in contrast to ePTFE which is porous, but these materials are also considered to be fluoropolymers. The wall thickness is preferably less than about 0.001 inches. Rubber-like materials typically have friction coefficients of about 1-4, significantly stickier than these materials. However, in alternate embodiments other materials having similar characteristics can be used.

In some embodiments, the sleeve is formed using a combination of two or more materials. For example, the sleeve can be formed using a combination of ePTFE and FEP. Such a combination can be formed by layering the two materials together and generally provides a low coefficient of friction while being substantially non-permeable.

The sleeve **202** includes two layers of material at least at the proximal end. A first outer layer covers the exterior of the anchor **208**. The second inner layer covers the interior surface of the anchor **208**. The barbs **210** protrude from the exterior surface of the anchor **208** through the first outer layer of the sleeve **202**. The holes in the first outer layer through which the barbs **210** protrude can be filled with an impervious material such as silicone or urethane to limit mixing of digestive juices with the chyme flowing through the passageway. The diameter of the sleeve **202** is selected such that the first outer layer of the sleeve **202** fits over the anchor **208**.

The sleeve length **212** is variable and can range from about one foot to about five feet. The typical length of the sleeve **202** is about 2 to 4 feet measured from the anchor (barbs **210**) in the bulbous duodenum **119** to below the ligament of Treitz **118** (FIG. 1). The length **212** of the sleeve **202** is selected to bypass the duodenum **104** (FIG. 1) and a portion of the

jejunum **106**. The length can optionally be increased to further decrease absorption by bypassing a longer section of the jejunum **106** (FIG. 1). Thus, the length **212** of the sleeve **202** is variable and may be dependent on the patient's Body Mass Index (BMI). The procedure is a less invasive alternative to surgery for the treatment of obesity and morbid obesity and also provides a new treatment approach for Type-2 diabetes.

The covered anchor **208** can be collapsed into a sheath having a diameter less than about 12 mm or less to enable endoluminal and/or catheter-based delivery. Covering the exterior surface of the anchor **208** with the first outer layer of the sleeve **202** permits catheter-based removal of the implant device **200** by preventing tissue in-growth on the exterior surface of the anchor **208**.

Additionally, markings can be added to the exterior surface of the sleeve **202** to detect the position and orientation of the sleeve on a fluoroscopic image and whether the sleeve is twisted. For example, a radiopaque stripe can be painted down the length of the device **200** using tantulum impregnated ink, or tantulum bands can be bonded to a surface of the device, such as the interior surface. If the sleeve **202** is twisted, the sleeve **202** can be untwisted by inserting a balloon into the proximal end of the device thereby sealing it, and then injecting water into the sleeve **202** at low pressure. More generally, a radiopaque marking can also be used to facilitate placement and/or removal of the device.

FIG. 3A is a plan view of the proximal portion of the gastrointestinal implant device **200** shown in FIG. 2. FIG. 3B is a cross-sectional view as taken along line AA of FIG. 3A showing the anchor **208** and the first outer layer **300** and the second inner layer **302** of the sleeve **202** shown in FIG. 2. As described in conjunction with FIG. 2, the sleeve **202** includes a first outer layer **300** and a second inner layer **302**. The first outer layer **300** is bonded to the second inner layer **300** at positions **306** below the distal end of the anchor **208** and at positions **308**, above the proximal end of the anchor **208**. A passageway **304** inside the second inner layer **302** of the sleeve **202** allows passage of chyme through the sleeve **202**. The anchor **208** is sandwiched between the first outer layer **300** and the second inner layer **302** at the proximal end of the sleeve **202** and is free to move at the distal end within the first outer layer **300** and the second inner layer **302** of the sleeve **202**. The covered exterior surface of the anchor **208** prevents tissue growth that could otherwise hinder removal of the implant device **200**. The covered interior surface of the anchor **208** provides a smooth passageway for chyme to bypass the duodenum **104**.

FIG. 4 is a perspective view of the gastrointestinal implant device **200** with the first outer layer **300** of the sleeve **202** removed. The interconnecting struts which form the mesh (a network of struts) with diamond spaced openings are sufficiently flexible to allow the anchor to be collapsed inside a delivery catheter and have sufficient elasticity to engage the interior walls of the covered region of the intestine once the catheter is withdrawn. The force needed to provide a fluid seal is provided when the anchor **208** is compressed from its full diameter (e.g., an anchor having a relaxed diameter of about 1.75 inches and an implanted diameter of about 1.5 inches).

FIG. 5 is a sectional view of a body showing the gastrointestinal implant device **200** implanted in the digestive system. The first proximal end **204** of the implant device **200** is anchored to the duodenum **104**. The barbs **210** grip onto the muscular tissue to anchor the implant device **200** in place so that the implant device **200** can not be dragged into the stomach **102** or down into the intestines with movement of the stomach **102** and the intestines.

The sleeve **202** can extend over the ligament of Treitz **118** beyond the proximal jejunum **106**. Extending the sleeve **202** below the ligament of Treitz **118** reduces the likelihood that the sleeve **202** will move back through the duodenum **104** toward the stomach **102**.

After the gastrointestinal implant device **200** has been placed in the body and anchored in the duodenum **104**, chyme leaving the stomach passes through passageway **304** (FIG. 3B) inside the sleeve **202** and bypasses the duodenum **104** and proximal jejunum **106**. By directing the chyme through the sleeve **202** the digestion and the absorption process in the duodenum **104** is interrupted. By interrupting mixing of the chyme with juices in the duodenum **104**, partially digested food material is not broken down into particles small enough to be absorbed by the body. Further, there is no mixing of bile with the chyme until the chyme reaches the jejunum **106**. The absorption of fats and carbohydrates is reduced by delaying the mixing of bile with the chyme.

The sleeve **202** provides weight loss mechanisms by providing negative feedback, reduced fat digestion and reduced desire for food. The reduced fat digestion occurs because the sleeve **202** delays the mixing of bile and pancreatic juices with chyme from the stomach until after the chyme leaves the sleeve **202**. The reduced desire for food may occur because the sleeve **202** blocks hormonal release from the duodenum **104**. Additionally, providing poorly digested food to distal portions of the intestine, such as to the ileum, can trigger hormones that reduce appetite.

The sleeve **202** is non-compliant and drapes away from the intestinal walls thereby permitting the pancreatic juice to flow unimpeded into the duodenum **104** through the papilla of Vater **114**. The normal peristalsis of the bowel is used to propel the chyme, bile, and pancreatic juices through the intestines.

FIG. 6 is a perspective view of a collapsible self-expanding anchor **600** in the gastrointestinal implant device **200** shown in FIG. 2 when expanded. The anchor **600** is non-woven, collapsible and self-expanding, allowing catheter-based insertion and removal of the implant device **200**. The anchor **600** includes a plurality of flat struts **602** forming an open space pattern to ease collapsing while ensuring self-expansion. The open space pattern allows for collapsing into a catheter for endoluminal delivery and removal. The struts **602** may be manufactured from a resilient metal such as a heat-treated spring steel, or from an alloy such as NiTi alloy commonly referred to as Nitinol. Other alloys include nickel-cobalt-chromium-molybdenum alloys possessing a unique combination of ultrahigh tensile strength, such as MP35N, available from Asahi Intec Co., Ltd. of Newport Beach, Calif.

In the embodiment shown, the anchor has a length L of about 1.5 inches and has a diameter D of about 1.5 inches. The struts **602** are flat, about 0.010 inches wide and about 0.004 to 0.010 inches thick. The anchor can be formed from a tube of material by laser cutting followed by expansion and heat setting, or other methods well known to those skilled in the art.

In an alternate embodiment, the struts **602** can be formed separately and the strut intersections can be welded or attached by other means well known to those skilled in the art. Visually the struts form sections **604** around the circumference of the anchor. Each section has a series of triangles with each triangle defined by one distal strut connection **606** and two proximal strut connections **608**, **610**. The ratio of the collapsed diameter to the expanded diameter of the anchor is roughly 1:4.

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When expanded, the angle α between divergent strut sections is about 45-50 degrees and the diameter of the anchor is about 1.5 inches. When compressed, the angle between divergent strut sections is about 5-6 degrees to reduce the diameter of the anchor to about 0.5 inches for catheter-based delivery and removal. The elasticity of the struts permits this compression. When the radial compression is released, the elasticity of the struts causes the anchor to expand to diameter D. The anchor assumes its desired diameter as the elastic restoring forces seek their minimum stress.

In some embodiments, the ends of the struts at the proximal end of the anchor **600** can be elongated and shaped to provide barbs **612** to anchor to the muscular tissue of the duodenum **104**.

FIG. **7** is a perspective view of the anchor **600** shown in FIG. **6** when compressed. The anchor **600** is compressed until the angle between divergent strut sections is about 5-6 degrees to reduce the diameter D of the anchor **600** to about 0.5 inches for catheter-based delivery and removal. The barbs **704** at the proximal end of the anchor are elongated. The barbs **704** can be shaped to anchor the anchor to the muscular tissue of the duodenum **104**.

FIG. **8** is a perspective view of another embodiment of an anchor **800** when compressed. Pairs of barbs **802** at the proximal end of the anchor **800** are elongated and can be shaped to provide opposed barbs to anchor the anchor **800** in the muscular tissue of the duodenum **104**.

FIG. **9** is a perspective view of the compressed anchor **800** shown in FIG. **8** with the strut ends **902**, **900** bent to provide opposed barbs **904**, **906**. The barbs **904**, **906** engage the muscular tissue of the duodenum **104** to anchor the gastrointestinal implant device in the muscular tissue of the duodenum **104**. As shown in FIG. **2**, the strut ends **900**, **902** protrude outward from the outer surface of the anchor **800** in opposite directions. They may be perpendicular to each other. The barbs **904**, **906** at the ends of the respective opposed strut ends **900**, **902** dig into the surrounding muscular tissue to secure the anchor. The barbs **904**, **906** at the end of the protruding opposed strut ends **900**, **902** prevent movement of the anchor **800** in either direction; that is, they prevent movement of the anchor **800** into the stomach **102** and prevent movement of the anchor **800** down through the duodenum **104**.

FIG. **10** is a perspective view of the anchor **800** shown in FIG. **8** when expanded. As discussed in conjunction with FIG. **9**, the opposed strut ends **904**, **906** engage the muscular tissue of the duodenum **104** while the anchor **800** is expanded. In the engaged position, the barbs **904**, **906** spread radially outward from the longitudinal axis of the anchor **800** such that the tips of the barbs come into contact and engage the tissue.

FIG. **11** illustrates the gastrointestinal device **1100** shown in FIG. **1** including an anti-buckling mechanism **1102**. A flexible, anti-rotation, anti-buckling mechanism **1102** is attached to the sleeve **202** and extends from below the distal end of the anchor along the length L of the sleeve to the distal end of the sleeve **202**. In the embodiment shown, the anti-buckling mechanism **1102** is a guidewire device attached to the exterior surface of the outer layer of the flexible sleeve. Guidewire devices are well known to those skilled in the art. A first proximal end of the guidewire device **1104** is attached below the anchor and a second distal end of the guidewire device **1106** is attached to the distal end of the flexible sleeve. The diameter of the guidewire ranges from about 0.010 to about 0.016 inches.

The gastrointestinal implant device **200** is designed for catheter-based placement (e.g., endoluminal). FIG. **12** is a perspective view of a portion of a catheter system **1200** for delivery of the gastrointestinal implant device. The catheter

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system follows a guide wire **1212** through a natural lumen such as the esophagus and the stomach **102** and through the pylorus **108** itself. The guide wire **1212** enters a first inner lumen at the proximal end **1208** of the catheter system **1200** and exits the first inner lumen at the distal end **1222** of the catheter system **1200**.

The catheter system **1200** includes an outer sheath **1202** for storing the anchor **208** in collapsed form, a flange **1216** to pull back the outer sheath **1202** and a sleeve retention wire mechanism **1224** for releasing a sleeve retention wire **1210** from the proximal end of the flexible sleeve **202** after the anchor has been released from the outer sheath **1202**.

As described in conjunction with FIG. **2**, the distal portion of the gastrointestinal implant device includes an unsupported flexible sleeve **202** which can negotiate the duodenum and the jejunum. A sleeve retention wire **1210** travels through a second inner lumen and exits the second inner lumen to secure the distal end of the sleeve **202** to an inner sheath **1226**. The sleeve retention wire **1210** is coupled to the sleeve retention wire release mechanism **1224** for releasing the sleeve retention wire **1210** after the gastrointestinal implant device has been positioned in the duodenum **104**. The release mechanism **1224** will be described later in conjunction with FIG. **16B**.

The sleeve **202** is secured temporarily outside the inner sheath **1226** allowing for proper positioning of the gastrointestinal implant device and then for release. As shown, the sleeve **202** is secured by the sleeve retention wire **1210** using a dead-bolt mechanism **1206**. Non-stick coatings such as Teflon on the sleeve retention wire **1210** are preferred to make release easier to accommodate tortuous anatomical pathways. The sleeve retention wire **1210** extends through the second inner lumen from the release mechanism **1224** of the catheter system **1200** to the dead-bolt mechanism **1206**. The dead-bolt mechanism **1206** is described later in conjunction with FIG. **14A**.

The sleeve retention wire **1210** holds the sleeve in position. The distal end of the folded sleeve is released by the release mechanism **1224** by pulling the sleeve retention wire **1210** backward from the proximal end **1208** of the catheter.

As described in conjunction with FIG. **2**, the proximal portion of the gastrointestinal device includes a covered anchor. The anchor in the gastrointestinal implant device is collapsed and stored in the outer lumen within the outer sheath **1202** between the flange **1216** and the proximal end **1208** of the outer sheath **1202**. The anchor is supported in a collapsed form by the outer sheath **1202**. The catheter **1200** is inserted into the digestive system through the esophagus through the pyloric section of the stomach. The proximal end of the outer sheath **1202** is positioned in the duodenum through the use of positioning ring **1240**. After the outer sheath **1202** has been positioned, the anchor is retracted from the outer lumen of the catheter by pulling flange **1216** toward the proximal end of the catheter system **1200**. Upon release, the anchor self-expands by its own elastic restoring force to engage the anchor portion with the surrounding muscular tissue of the duodenum.

FIG. **13** is a cross-sectional view of the inner shaft **1226** taken along line E-E of FIG. **12**. The sleeve retention wire **1210** passes through a second inner lumen **1314** in the inner sheath **1226**. The sleeve retention wire **1210** exits the second inner lumen **1314** and is threaded through folds of the sleeve **202** at **1302** in FIG. **14A**. The sleeve retention wire **1210** re-enters the second inner lumen **1314** at **1302** (FIG. **14A**). The guidewire **1212** passes through the first inner lumen **1310**.

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FIG. 14A is an expanded perspective view of the dead-bolt mechanism 1206 shown in FIG. 12. The sleeve 202 has been folded for delivery. The sleeve 202 is wrapped around the inner sheath 1226 and bunched above the inner sheath 1226. The sleeve 202 is held in folded position around the inner sheath 1226 by threading the sleeve retention wire 1210 through the folds of the sleeve 202. The sleeve retention wire 1210 exits the second inner lumen 1314 through an opening 1304 and pierces through folds of the sleeve 202 at 1304. Threading the sleeve retention wire 1210 through the folds of the sleeve 202 results in a plurality of small holes at the distal end of the sleeve 202. The holes are reinforced with silicone or urethane to avoid tears in the material. The sleeve retention wire 1210 re-enters the second inner lumen through a second hole 1302 and advances a sufficient distance within the second inner lumen toward the distal end of the second inner lumen to resist pulling out of the second inner lumen.

FIG. 14B is a sectional view of the dead-bolt mechanism 1206 shown in FIG. 14A illustrating the sleeve retention wire 1210 threaded through the sleeve 202. The sleeve retention wire 1210 exits the second inner lumen at 1306 and pierces through folds in the sleeve 202 at 104. The sleeve retention wire 1210 re-enters the second inner lumen at 1302.

FIG. 15 is a sectional view of a portion of the catheter system shown in FIG. 12 illustrating the collapsed anchor 208 stored inside the outer sheath 1202. The anchor 208 is pre-compressed and held in a collapsed form inside the outer sheath 1202 of the catheter. The outer sheath 1202 is pulled back by the flange 1216 toward the proximal end of the catheter system 1200 to release the self-expanding anchor 208. The anchor 208 radially expands under its own elastic restoring force. The guidewire 1212 is directed through the first inner lumen and the sleeve retention wire 1210 is directed through the second inner lumen in the inner sheath 1226. The inner sheath 1226 includes a first lumen through which the guidewire 1212 passes and a second lumen through which the sleeve retention wire 1210 passes.

FIGS. 16A-C illustrate a method for delivery of the gastrointestinal implant device. FIG. 16A is a plan view of the catheter system 1200 illustrating the collapsed anchor 208 stored inside the outer sheath 1202 of the gastrointestinal implant device. As described in conjunction with FIG. 12, the anchor 208 is stored inside the outer sheath and the distal end of the sleeve 202 is secured outside the inner sheath 1226 by a sleeve retention wire 1210.

FIG. 16B is a plan view of the catheter system illustrating the gastrointestinal implant device 200 after release of the anchor from the outer sheath. The flange 1216 has been pulled back toward the proximal end of the catheter system 1200 to pull back the outer sheath 1202 from the anchor 208 and the anchor 208 has self-expanded. The sleeve retention wire 1210 holds the distal end of the sleeve 202.

Once in place, the sleeve retention wire 1210 can be removed. As described previously in conjunction with FIG. 12, the sleeve retention 1210 is coupled to locking mechanism 1224. The handle 1600 in the locking mechanism 1224 acts as a pivot device to pull the sleeve retention wire 1210 from the dead-bolt mechanism 1206. The distal end of the gastrointestinal implant device 200 is released by moving handle 1600 in a clockwise direction 1604. As the handle 1600 is moved in direction 1604, the sleeve retention wire 1210 threaded through the folds of the sleeve is pulled back through the second inner lumen 1314 and disengages from the sleeve 202 at the distal end of the gastrointestinal implant device 200. The sleeve retention wire 1206 extends from the distal end of the gastrointestinal implant device 200 through the second

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inner lumen 1314. The wire is connected to the handle 1600 at the proximal end of the catheter.

FIG. 16C is a plan view of the catheter system 1200 illustrating the expanded gastrointestinal implant device 200 after the sleeve retention wire 1210 has been released. The handle 1600 has been moved in a clockwise direction and the sleeve retention wire 1210 pulled back through the second inner lumen 1314 to release the distal end of the sleeve 202.

FIG. 17 is a perspective view of another embodiment of the catheter system 1200 shown in FIG. 16. The catheter includes a ball 1800 coupled to the distal end 1222 of the inner sheath 1226 for guiding the catheter through the alimentary canal to beyond the pyloric portion of the stomach 102. The ball 1800 is small enough so that it can be pulled back through the gastrointestinal implant device after the gastrointestinal implant device 200 has been delivered, the anchor expanded and the sleeve retention wire 1210 has been released. The sleeve 1204 is shown uniformly folded. However, the sleeve 1204 may not necessarily be uniformly folded.

FIG. 18 is a cross-section of an everting catheter system 1900 for delivery of a longer unsupported flexible sleeve 1902. The gastrointestinal implant device 200 is shown with the sleeve anchor 1901 and the attached sleeve 1902 shown as delivered into the anatomy. The delivery catheter previously described is then removed. A balloon catheter 1906 is introduced into the sleeve anchor 1901 and the balloon 1908 inflated to seal the lumen of the anchor 1901. The sleeve 1902 is folded inside itself and an elastic band 1912 is used to seal the end of the sleeve. Fluid is then injected through the balloon catheter shaft 1906 into the sleeve lumen 1910, filling the lumen and pressurizing it. The pressure of the fluid is used to push the inner sleeve distally towards 1904. When the sleeve 1902 has fully deployed distally, the elastic band 1912 falls off of the closed end of the sleeve 1902 and passes distally in the intestine until it is excreted. This mechanism permits deployment of a sleeve that is longer than (e.g., double) the length of the delivered device. This may be needed as it is difficult to access the distal parts of the intestine with guidewires. This everting catheter system 1900 enables delivery of longer sleeves than are possible using only the delivery catheter described in conjunction with FIG. 12.

FIG. 19 is a perspective view of a retrieval device 2000 for removing the gastrointestinal implant device 200 from the digestive tract. As already described, the exterior surface of the anchor 208 can be covered with a material that prevents cellular in-growth allowing the anchor 208 to be easily removed. The retrieval device 2000 includes an inner sheath 2004 and an outer sheath 2006. A plurality of fingers 2002 extend from the proximal end of the inner sheath 2004. The fingers 2002 engage the exterior surface of the gastrointestinal device. As the inner sheath 2004 is moved down over the fingers, the fingers 2002 pull radially inward to reduce the proximal anchor diameter and pull the collapsed device into the outer sheath 2006.

FIG. 20 is a perspective view of the retrieval device 2000 engaged with the anchor 208. The fingers 2002 of the retrieval device are positioned around the anchor 208. As the inner sheath 2004 is pushed over the fingers 2002, the fingers pull radially inward on the proximal end of the anchor 208 and the proximal end of the anchor 208 is collapsed. After the anchor 208 has been collapsed sufficiently such that the proximal anchor diameter is less than the diameter of the outer sheath 2006, the anchor is drawn into the outer sheath 2006. The entire gastrointestinal implant device can then easily be removed from the patient by pulling retrieval device 2000 through the stomach and the esophagus.

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In another embodiment, the anchor **208** can be configured with a drawstring. The drawstring can be selectively woven around the perimeter of the anchor **208** through openings of opportunity in the anchor **208**. The openings can be defined by adjacent interconnected struts of the anchor **208**. Alternatively, or in addition the drawstring can be selectively woven through dedicated openings, such as eyelets provided on the anchor **208**. In some embodiments, the drawstring is woven through openings at the proximal end of the anchor **208**. In operation, the drawstring can be pulled in a proximal direction by a retrieval device. The drawstring, when pulled, contracts about the perimeter of the anchor **208**, thereby reducing the diameter of the anchor **208**. Thus, the drawstring can be used to facilitate removal of an implanted anchor **208** by pulling it away from the surrounding anatomy thereby extracting any barbs from the surrounding muscular tissue.

FIG. **21** is a perspective view of another embodiment of a gastrointestinal implant device **2200**. The gastrointestinal implant device **2200** includes a sleeve **202** and an anchoring ring **2204**. The distal end of the anchoring ring **2204** is bonded to the proximal end of the sleeve **202**. A plurality of eyelets **2206** are distributed around the circumference of the proximal end of the ring for anchoring the device to the muscular tissue of the duodenum **104** using anchors shown in FIG. **24**. The anchoring ring **2204** is made from a flexible, biocompatible material such as silicone allowing the ring **2204** to be collapsed for catheter-based insertion and removal. Preferably, the anchoring ring **2204** does not interfere with the normal opening and closing of the pylorus **108**.

FIG. **22** is a perspective view of the anchoring ring **2204** shown in FIG. **21** in the expanded position. The sleeve **202** is bonded to the outer surface **2300** of the proximal end of the anchoring ring **2204** whose diameter is 1 inch or about the same as the diameter of the sleeve **202**. The anchoring ring **2204** includes at least four eyelets **2206** to anchor the device **2200** in place. The outer most diameter of the ring **2204** is about one inch. In an alternate embodiment there can be more than four eyelets **2206**.

FIG. **23** is a perspective view of the anchoring ring **2204** shown in FIG. **21** in a collapsed position for insertion and removal. The circular ring **2204** shown in FIG. **21** has been compressed to an oval shape allowing the anchoring ring to be inserted into the lumen of a catheter for delivery.

FIG. **24** is a perspective view of an anchor **2500** for anchoring the collapsible ring shown in FIG. **23** to the muscular tissue of the duodenum **104**. The anchor **2500** includes an anchor pin **2504** coupled to a second pin **2506** by a flexible shaft **2502**. The anchor pin **2504** includes a shaped barb **2508** for locking the anchor **2500** into the tissue. The anchor **2500** is delivered after the collapsible ring has been positioned in the duodenum **104**. The anchor **2500** is guided so that the anchor pin **2504** is directed through a respective eyelet **2206** with the barbed portion of the anchor pin **2504** guided toward the tissue. After the barb **2508** has been locked into the tissue, the second pin **2506** sits inside the gastrointestinal implant device while the barbed portion **2508** of the anchor pin **2504** sits inside the muscular tissue of the duodenum **104**. For removal of the gastrointestinal implant device from the body, the flexible shaft **2502** of the anchor **2500** is cut.

FIG. **25A** is a perspective view of a delivery system **2600** for delivering the anchor **2500** after the gastrointestinal implant device has been placed in the duodenum **104**. The anchor **2500** is loaded in the distal end of a catheter having a single lumen tube **2600**. The hollow, distal end of the delivery device **2600** is a sharp needle made to penetrate the muscular tissue of the duodenum **104**. In an alternate embodiment, the distal end of the delivery device **2600** can be formed in an arc

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to improve access to the eyelets **2206** through an endoluminal approach. The catheter **2600** includes a pusher **2604** for releasing the anchor **2500**. The pusher **2504** is moved in a longitudinal direction **2602** to release the anchor **2500** from the lumen.

FIG. **25B** is a plan view of the delivery system **2600** shown in FIG. **25A**. FIG. **25C** is a cross-sectional view of the distal end of the catheter **2600** as taken along line B-B of FIG. **25B**. As described in conjunction with FIG. **24**, the anchor **2500** includes pins **2504**, **2506** coupled by a flexible shaft **2502**. The anchor **2500** is loaded in the lumen at the distal end of the catheter **2600**. The anchor pin **2504** is placed in the distal end of the tube **2600** and the second pin **2506** in the proximal end. The barb **2508** on the anchor pin **2504** is pointed toward the proximal end of the tube **2506** to engage with the tissue upon release in the muscle tissue. The catheter **2600** is advanced to the center of the ring positioned in the duodenum **104**. The sharp end **2510** is then pushed through an eyelet **2206** and into the surrounding muscular tissue. The pusher **2506** is pushed in longitudinal direction **2602** to release the distal anchor **2506**. Once the distal anchor **2506** is released, the delivery system **2600** is pulled back, dragging the proximal part of the anchor out of the delivery device with the flexible shaft going through the eyelet **2206**, and the proximal anchor portion resting on the inside of the device. In the embodiment of the ring shown in FIG. **22**, four anchors **2506** are delivered to anchor the gastrointestinal implant device through the four eyelets.

FIG. **25D** is an isometric view illustrating the sharp end **2510** of the needle inserted through an eyelet **2206** for delivery of the anchor **2500** to the tissue **2512**. The distal end of the catheter is formed in an arc **2520** to improve access the eyelets **2206**. The sharp end **2510** of the catheter is inserted through the eyelet **2206** into the tissue **2516**. The anchor pin **2504** of the anchor has been pushed out from the lumen into the tissue **2512**.

FIG. **25E** is an isometric view illustrating the barb **2508** engaging the tissue **2512** after delivery. The catheter has been removed from the eyelet **2206** leaving the anchor pin **2504** engaging the tissue **2516**.

FIGS. **26A-E** illustrate an alternative embodiment of a locking mechanism for holding the distal end of the sleeve **202** in position during delivery of the gastrointestinal implant device **200**. The snare wire **2656** is passed through one of the lumens of the catheter **2650** to the distal end. At the distal end, the end of the snare wire **2656** is looped back and attached to or anchored inside the catheter **2650**. The folds of the sleeve **202** are advanced through this snare loop. The snare handle **2664** pulls and releases the snare wire **2656** to lock and release the distal end of the sleeve **202**. The delivery system **2600** includes a pull tap **2666** for releasing a drawstring holding the anchor in a collapsed position.

FIG. **26B** is cross-sectional view taken along line C-C of FIG. **26A** through the inner sheath **2650**. The inner sheath **2650** has two lumens **2654**, **2656** and has a diameter of about 0.078 inches. The first inner lumen **2654** is for passing a guidewire through the inner sheath and is about 0.04 inches in diameter. The second inner lumen **2656** is for passing the snare wire **2656** through the inner sheath **2650** is about 0.02 inches in diameter. The end of the snare wire **2658** is anchored inside the inner sheath **2650**.

FIG. **26C** is a cross-sectional view taken along line DD of FIG. **26A** through the outer sheath **2600** showing the inner sheath **2650** within the outer sheath **2600**. The outer sheath **2600** has an inner diameter of about 0.1 inches and an outer diameter of about 0.143 inches. The open space inside the

outer sheath **2600** can be used for passing a drawstring through the outer sheath **2600**.

FIG. **26D** is a cross-sectional view through the distal portion of the catheter showing the snare **2656** capturing the distal end of the sleeve **202**. The distal end of the sleeve **202** is captured by the snare wire **2656** by pulling the distal end of the sleeve **202** through a loop formed by the snare wire **2656**.

FIG. **26E** is a sectional view through the distal portion of the catheter showing the snare locking mechanism. The distal end of the sleeve **202** is locked by pulling the snare wire **2656** in a longitudinal direction **2664** toward the proximal end of the delivery system to capture the sleeve folds against the inner shaft. After the gastrointestinal implant device **200** is properly positioned in the body, the snare wire **2656** is advanced in a longitudinal direction **2662** toward the distal end of the delivery system. This opens the snare wire **2656** and releases the sleeve **202**.

FIG. **27** is a perspective view of the distal portion of an embodiment of the gastrointestinal implant device including texturing **2700**. Texturing of the distal end of the sleeve **202** can be added to ensure that the actions of peristalsis do not advance the sleeve **202** proximally, towards the stomach **102**, but keep the sleeve **202** pulled taught in the intestine **112**. At the distal end of the sleeve **202**, texturing **2700** is added with a directional aspect to it. The texturing **2700** can be molded into the sleeve material or added by adhesive or thermal bonding methods. The texturing material contains fibril shapes that are directed proximally so that any peristaltic waves that travel proximally, will have less force on the sleeve than distal peristaltic waves.

The gastrointestinal implant device offers a new alternative where other means of weight loss and efforts at behavior modification have failed. Because the gastrointestinal implant device is introduced through a small diameter catheter (e.g., endoluminally), there is a reduced risk at insertion compared to surgery. The procedure is also completely reversible, making this approach the ideal solution for patients who are desperate to reverse behavioral patterns that have lead to weight gain.

When inserted in the body, the gastrointestinal implant device mimics the duodenal bypass of the Roux-en-Y procedure. The implanted device reduces caloric absorption by delaying enzyme mixing with food and provides the feedback produced by the Roux-en-Y procedure by producing dumping syndrome when high sugar meals are ingested. The implant device is an improvement on the Roux-en-Y procedure because it is minimally invasive and reversible. In the treatment of the super-obese where aggressive weight loss is not achieved, the length of the implant device below the anchor can be further increased to drive the patient close to the point of malabsorption.

Placement of the gastrointestinal implant device effectively provides that ingested food does not digest in a normal manner and the gut hormones that are normally triggered are modified. These hormones result in several physiology changes that impact hunger and digestion. Gut hormones include peptide YY (PYY), cholecystokinin (CCK) and ghrelin.

As under digested food enters the ileum or distal part of the small intestine **112**, a hormone called peptide YY or PYY is released. This hormone has been shown to have a direct effect on appetite, reducing it when released. Undigested food in the ileum indicates that too much food has been ingested. Thus, dependent on the length of the sleeve, the gastrointestinal device can promote deposition of undigested or partially digested food to the distal bowel. Therefore, the placement of a sleeve in the intestine promotes the delivery of undigested

food to the ileum, which in turn promotes the release of PYY and reduces appetite in humans.

The hormone cholecystokinin (CCK) is released when food contacts the duodenum **104**. CCK triggers the release of bile from the gallbladder. Therefore, placing a sleeve in the duodenum **104** reduces the release of CCK and thus reduces bile output resulting in reduction in the digestion of food.

Some ghrelin is released when food contacts the duodenum **104**. Ghrelin has been shown to be a factor in the control of appetite. This device will reduce ghrelin output and thereby reduce appetite due to the bypass of the duodenum **104**.

Type-2 diabetes is a disease of obesity that occurs when patients cannot adequately use the insulin they produce. Usually, it is not that the patient cannot make enough insulin, but rather that the patient's body cannot effectively use the insulin produced. A particularly dangerous result of Type-2 diabetes is that blood sugar spikes after a meal. This is called post-prandial hyperglycemia. This spike in blood glucose causes cardiovascular and microvascular damage. One class of drugs used to control post-prandial hyperglycemia is the alpha-glucosidase inhibitors. These work by reducing the breakdown and absorption of carbohydrates to sugars. The sleeve has a similar function because it reduces bile and delays the breakdown and absorption of the carbohydrates, which are normally readily absorbed in the duodenum, but are less likely to be absorbed in the jejunum and ileum. Therefore, type 2 diabetes can be controlled by placing a sleeve in the proximal intestine to delay the digestion of carbohydrates which reduces post-prandial hyperglycemia.

The gastrointestinal implant device can be used to reduce Type-2 diabetes symptoms by bypassing the duodenum **104**. Following gastric bypass surgery, patients commonly experience complete reversal of Type-2 diabetes. While the exact mechanism of this remarkable effect is not understood, the clinical result is reported in a high percentage of cases. Reversal of Type-2 diabetes after gastric bypass is described in "Potential of Surgery for Curing Type-2 Diabetes Mellitus" by Rubino et al. incorporated herein by reference in its entirety. Since the gastrointestinal implant device provides equivalent blockage of duodenal processes, a similar effect is elicited but without the trauma of surgery. In patients who are not obese but suffer Type-2 diabetes, a modified gastrointestinal implant device is inserted. This gastrointestinal implant device provides the necessary effect to hinder pancreatic processes and receptors without blocking absorption.

In the embodiment of the gastrointestinal implant device for treating diabetes, placement of the anchor within the stomach and/or duodenum allows the pylorus **108** to operate normally. The length of the sleeve may be reduced to mimic the duodenum bypass. The sleeve extends to just below the ligament of Treitz **118** but may not extend further into the jejunum **106**, thus allowing absorption to occur in the jejunum **106**.

The gastrointestinal implant device can be placed temporarily in the duodenum **104** to allow tissues to heal. For example, the sleeve can be placed temporarily to promote healing of ulcers in the duodenum **104**. Ulcers are lesions that form in tissues of the duodenum **104**. If they bleed, they are typically cauterized with electrosurgery. For ulcers to heal, they must be protected from the acidic environment. Placement of a sleeve for a short time period, for example, for one to two weeks, promotes healing of ulcers in the duodenum **104** by eliminating the acidic environment and allows the tissues to heal.

Intestinal anastomoses are performed to remove sections of diseased bowel. The stapled or sewn connection is prone to leakage until it heals. The placement of the gastrointestinal

implant device temporarily in the bowel can be used to promote healing of small bowel anastomoses by protecting the area from chyme and minimizing leaks.

The gastrointestinal implant device can be used to deliver drugs, hormones and other active agents directly to the intestine. To deliver the agents, the sleeve and/or anchor is either coated or impregnated with the agents. The agents can include anti-inflammatory agents to reduce irritation due to placement of the anchor within the body. The agents can optionally or in addition include anti-hunger hormones.

The two most common intestinal bowel diseases are Crohn's disease and Ulcerative Colitis. Crohn's disease may occur in any part of the digestive tract. Although the exact cause of the disease is unknown, it appears to be an abnormal immune response in the patient, which leads to chronic inflammation of the intestinal lining.

Crohn's disease is treated with drugs intended to reduce inflammation. These include aminosalicylates, corticosteroids, immune modifiers such as azathioprine and methotrexate and antibiotics including ampicillin and cipro. These drugs have negative effects when given systemically. Since the drug is really only needed locally, smaller amounts of drug can be used if delivered directly to the tissues. Thus, an implanted sleeve treated with such a drug advantageously treats the surrounding tissues.

The intestinal sleeve can be coated with polymers that are impregnated with these drugs. Coatings may include polyurethanes, silicones and hydrophilic polymers such as those available from Hydromer of Somerville, N.J. These coatings may be applied to the sleeve material by dipping or spraying techniques. If a porous sleeve material such as ePTFE is used, the drug-filled polymer may be driven into the pores using pressure applied to the sleeve, such as internal pressure inside the sleeve. This increases the amount of drug that is available.

The sleeve material can also be a polymer that permits the incorporation of the drug directly into the wall. Such polymers include Ethylene Vinyl Acetate (EVA) and polyurethane. A greater amount of the drug may be incorporated in this case compared to a coating since there is more material in the wall than simply in coatings, thereby providing longer release times. The drug is compounded into the polymer and then extruded as is normally done to form the tubing or sheet from which the sleeve is made.

The sleeve is deployed transesophageally into the duodenum **104** and proximal jejunum **106**. When the sleeve comes in contact with the tissues, the drugs in the coating are released directly into the tissues. Also, the sleeve may act to block the contact of the food to the mucosa, thereby reducing irritation caused by the chyme. Once the drug has fully eluted from the material, the sleeve is removed and a new one is placed.

The control of appetite in the human is a complex function of hormonal interactions. Several hormones have been implicated in its control including Ghrelin, Peptide YY, Leptin, Glucagon-Like Peptide-1 (GLP-1), Cholecystokinin (CCK), insulin and others. These hormones are either released or suppressed by the presence of food in the duodenum. For example, PYY acts as an anti-hunger hormone as injections of PYY have been shown to decrease food intake in both rats and humans and decreases in leptin have been shown to stimulate hunger.

Sleeves that are located in the duodenum **104** where many of these hormones are released may be impregnated with these hormones. When implanted, the hormones elute from the sleeve into the surrounding tissue where they activate the various satiety mechanisms.

FIG. **28** is a perspective view of a gastrointestinal implant device with another embodiment of a collapsible self-expanding anchoring device. The gastrointestinal implant device **2800** includes a sleeve **202** and an anchoring device **2810** for anchoring the gastrointestinal implant **2800** device in the duodenum **104**. The anchoring device **2800** includes a wave anchor **2810** coupled to a proximal portion of the sleeve **202**. Referring to FIG. **29**, the wave anchor **2810** includes a compliant, radial spring **2900** shaped into an annular wave pattern about a central axis **2910**, providing an outward radial force, while allowing substantial flexure about its perimeter. Such flexure is advantageous as it allows for minimally-invasive delivery and ensures that the device will substantially conform to the surrounding anatomical structure when implanted. The annular wave element **2900** can be formed from one or more elongated resilient members and defines a lumen along its central axis formed between two open ends. When implanted, as shown in FIG. **30**, the central axis of the anchor **2810** is substantially aligned with the central axis of the duodenum **104**, allowing chyme to pass through the device **2800**. Additionally, the compliant wave anchor **2810** minimizes trauma to the tissue by providing sufficient flexibility and compliance, while minimizing the likelihood of tissue erosion and providing a solid anchoring point to the tissue.

The compliant wave anchor **2810** can be manufactured from a resilient metal such as a heat-treated spring steel, stainless steel, or from an alloy such as NiTi alloy commonly referred to as Nitinol. Other alloys include nickel-cobalt-chromium-molybdenum alloys possessing a unique combination of ultrahigh tensile strength, such as MP35N. Additionally, the wave anchor **2810** can be formed from a polymer and/or a composite having similar properties. The wave anchor **2810** can be manufactured from a single strand, such as a wire, contoured into the desired shape. Alternatively, the wave anchor **2810** can be manufactured from multi-strands of the same or different materials similarly contoured to the desired shape. In some embodiments, the wave anchor **2810** can be cut into the wave shape from tubular stock of the desired material, such as Nitinol.

The anchor **2810** can be removably attached within the body using any of the methods described herein for securing an anchor **208**, including the use of barbs attached to, and/or formed on the anchor itself. When implanted, the anchor **2810** enables a sleeve **202**, or barrier to be securely implanted within the duodenum **104**, preferably providing a fluid seal at the proximal end. To enhance a fluid seal, the proximal end of the sleeve can be contoured to the wave anchor as shown in FIG. **31**. For a device **2800** using a sleeve **202** contoured to the wave anchor **2810**, proximal end appears tulip-shaped.

In an embodiment according to the invention, the anchor has a relaxed diameter of at least about 40 millimeters. The anchor preferably has a minimal relaxed diameter of at least about 45 millimeters. The anchor, when implanted, preferably has a diameter of about 30 to 35 millimeters.

FIG. **32A** is a perspective view of a portion of a low profile catheter system **4250** for delivery of a gastrointestinal implant device. The low profile catheter has a detachable generally spherical shaped element **4218** coupled to the distal end of an inner shaft **4200** to aid the delivery of the catheter through the alimentary canal into the intestines. After the gastrointestinal implant device has been delivered, the spherical shaped element (ball) **4218** is detached and the zero profile catheter is removed through the gastrointestinal implant device. The normal peristalsis of the bowel is used to move the released ball through the intestines.

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The catheter system **4250** includes an outer sheath **4222** for storing the collapsible anchor portion of the gastrointestinal implant device in collapsed form. Collapsible anchoring devices have already been described in conjunction with FIGS. 7, 23 and 28-31. The sleeve **202** is secured temporarily outside an inner shaft **4200** allowing for proper positioning of the gastrointestinal implant device and then for release.

FIG. 32B is a cross-sectional view of the inner shaft **4200** of the catheter system as taken along line 42B-42B of FIG. 32A. In one embodiment, the inner shaft **4200** is a three-lumen extrusion of Pebax 7233 with an outer diameter of 0.080 inch and round inner lumens **4202**, **4204**, **4206** having respective diameters of 0.040, 0.020, and 0.020 inches. This material is selected to maintain a low profile, a small minimum bend radius; that is less than 0.5 inch without kinking, good column strength when fortified with an inner guide wire stylet, and a low coefficient of friction in a material with good thermoplastic and bonding properties.

A first lumen **4202** is used to pass a guide wire or mandrel **4226** through the catheter shaft to increase the rigidity of the catheter shaft during introduction of the catheter into the intestines. The first lumen **4202** is also used to inject fluid to lift the sleeve material **202** away from the inner shaft **4200** after the gastrointestinal device has been delivered to the intestine. A second lumen **4204** is used to pass a sleeve retention wire **4208** to the distal end of the gastrointestinal implant device. The sleeve retention wire is used to hold the distal end of the sleeve **202** to the outside of the inner shaft **4200**. A third lumen **4206** is used to inject fluid at the tip of the catheter to lift the distal end of the sleeve **202** off the inner shaft **4200** prior to removal of the catheter system **4250** from the body.

Returning to FIG. 32A, the guide wire **4226** is passed through fitting **4210** connected to the first lumen **4202**. The sleeve **202** is located concentrically over the catheter inner shaft **4200**. It is held at its distal end to the inner shaft **4200** with the sleeve retention wire **4208**. The sleeve retention wire **4208** holds the sleeve **202** in place during delivery.

Proximal fitting **4220** is connected to the second lumen and proximal fitting **4212** is connected to the third lumen **4206**. During delivery of the gastrointestinal implant device, the first lumen **4202** is filled with a 0.035 inch Teflon coated guide wire **4226** that provides column strength for the appropriate amount of pushability without compromising the flexibility of the catheter inner shaft **4200**. A 0.015 inch diameter Teflon-coated steel wire is placed in the second lumen **4204** to serve as the distal sleeve retention wire. The second lumen **4204** has 2 skive holes **4214**, **4216** near the distal end of the catheter shaft **4200**. The distal sleeve retention wire **4208** exits the second lumen **4204** through a proximal skive hole **4214** feeds through the sleeve material **202**, which is wrapped tightly around the distal outer diameter of the catheter shaft, and re-enters the second lumen **4204** through a distal skive hole **4216**. This creates a dead bolt style lock holding the sleeve **202** to the shaft **4200** until ready to be released similar to the dead bolt style lock described in conjunction with the two lumen catheter shaft shown in FIGS. 14A and 14B.

The distal end of the shaft terminates with a spherical shaped element **4218** that is either solid, or inflatable to form an atraumatic tip. In the embodiment shown, the spherical shaped element is a solid ball, similar to the ball described in conjunction with FIG. 17. In the embodiment shown, the diameter of the ball is about 0.5 inch (12.7 mm), however the range of diameters is about 0.25 inch (6.4 mm) to about 0.75 inch (19.2 mm). An embodiment of an inflatable spherical shaped element is described later in conjunction with FIGS. 40A-40B. The ball **4218** at the end of the catheter shaft is held

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onto the shaft **4200** with the sleeve retention wire **4208** maintaining tension on the ball **4302** which will be described later in conjunction with FIG. 36.

The collapsed anchor assembly is located in outer sheath **4222**. The ball **4218** at the end of the catheter is released to withdraw the catheter. The release mechanism pulls the sleeve retention wire to release the ball end and release the end of the sleeve. The anchor assembly is then released from the outer sheath as previously described.

The catheter can be used any time access to the intestinal tract is desired. For example, the catheter can be used to pass an endoscope into the intestine. This catheter device can be used to rapidly run the intestines, place a guide wire and then use the placed guide wire as a track for an endoscope.

FIGS. 33-35 illustrate the steps for delivery of the gastrointestinal implant device using the low profile catheter described in conjunction with FIGS. 32A-32B. FIG. 33 is a sectional view of a portion of the digestive tract in a body illustrating the position of a gastroscope/guide tube assembly.

The small bowel is accessed endoluminally by passing a semi-rigid tube into the stomach and into the pylorus **108** and proximal duodenum, inflating the bowel with a fluid, preferably water, and then passing a thin, flexible catheter with a large, atraumatic ball tip through the bowel.

A guide tube **4300** is placed over the end of a gastroscope **4302**. The guide tube/gastroscope assembly is then placed through the patient's mouth, down the esophagus and into the stomach **102**. The assembly is then passed into the pylorus **108** and the duodenum **104**.

The guide tube **4300** has an inner diameter of approximately 0.63 inch (16 mm) and an outer diameter of approximately 0.70 inch (18 mm). It is approximately 30 inches (76.2 cm) in length and is made of a flexible polymer such as urethane with a flat wire wrap to provide kink resistance and pushability. The distal end of the guide tube **4300** can have a short, flexible end to minimize trauma to the pylorus **108**.

Once in place, fluid is introduced through the channel of the gastroscope **4300** to inflate the intestine distally. Saline or water are preferred but air or carbon dioxide (CO₂) can also be used. About 500-1000 cc of fluid is introduced for delivery of a 4 foot length of sleeve. Shorter sleeves require less fluid because the length of intestine to distend is less. Likewise, longer sleeves require more fluid. After the fluid is introduced, the gastroscope is removed from the guide tube.

If desired, the gastroscope **4203** can be removed from the guide tube **4300** and a balloon catheter can be introduced to deliver the fluid. The balloon catheter is delivered to the pylorus and inflated to roughly 0.394-0.591 inches (10-15 mm) to seal the intestine. A balloon catheter has already been described in conjunction with FIG. 18.

FIG. 34 is a sectional view of a portion of the digestive tract in a body illustrating the distal portion of the catheter assembly extending from the distal portion of the guide tube **4300**. The catheter assembly **4250** is advanced through the guide tube **4200** after the gastroscope **4302** has been removed from the guide tube. The ball **4218** at the end of the catheter assembly **4250** provides an atraumatic, leading tip to the catheter such that the catheter follows the contour of the intestines.

FIG. 35 is a sectional view of a portion of the digestive tract in a body after the gastrointestinal implant device of FIG. 28 has been delivered. The anchor of the gastrointestinal implant device is located inside the delivery tube **4222**, which is located through the pylorus **108**. A marker on the proximal end of the catheter **4200** aligns with a corresponding marker on the guide tube **4300** when the catheter is fully inserted. Once the gastrointestinal device is in place, the sleeve reten-

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tion wire **4208** in the catheter **4302** which holds the sleeve **202** in place and also holds the ball **4218** to the distal tip of the catheter can be removed as discussed in conjunction with the catheter system shown in FIGS. **16A-16C**. As the sleeve retention wire is pulled back in a distal direction, both the ball **4400** and the distal end of the sleeve **4500** are released. Fluid is then introduced through the third lumen **4206** in the catheter to open the sleeve **202** and expand the sleeve away from the catheter shaft **4200**. Water or saline are preferred fluids although air or CO₂ can be used. Approximately 100-200 cc is injected. The fluid exits the catheter at a mid point skive hole **4502** and travels in both a distal and proximal direction. Approximately 20 cc of fluid is then injected through the second lumen **4204** and exits the distal skive hole **4216**. This fluid lifts the distal end of the sleeve **202** off the inner catheter shaft **4200**.

The guide tube **4300** is then removed and the gastroscope re-introduced into the stomach and through the pylorus **108** to view the duodenum. The proximal anchor is then deployed by pulling back on the delivery tube **4222**, which is connected to the proximal end of the catheter. After the anchor is deployed, the catheter system **4250** is withdrawn from the patient. The catheter **4302** has no edges that could catch on the sleeve **202** as it is pulled back through the pylorus **108** and the stomach **102** and the esophagus because the ball is left behind. This zero profile catheter design is important since it is typically very difficult to withdraw devices from the gastro-intestinal tract while leaving catheters or other devices behind.

A method for accessing the small bowel by passing a catheter through the mouth has been described in conjunction with FIGS. **33-35**. The low profile catheter can also be used for accessing the small bowel through an incision in the stomach. Instead of delivering the catheter through the top of the stomach as shown in FIG. **33**, the catheter is delivered through the stomach, for example, through an incision at position **4304** in FIG. **33**. The bowel is filled with a fluid, preferably water, and then the thin, flexible catheter with a large, atraumatic ball tip through the bowel is passed through the bowel as described in conjunction with FIG. **33-35**.

FIGS. **36-38** illustrate embodiments for attaching a releasable spherical shaped element to the distal end of the catheter. FIG. **36** is a plan view of the distal end of the catheter system illustrating a releasable ball tip mechanism. As discussed in conjunction with the catheter system shown in FIG. **32**, a sleeve retention wire **4208** travels through second lumen **4204** in the catheter shaft **4200** exits the second lumen **4204** through proximal skive hold **4218** and re-enters the second lumen through distal skive hole **4216**.

The ends of a wire, or thread **4600** are attached to the ball **4218** and the thread **4600** is looped through sleeve retention wire **4208** to hold the ball **4218** at the distal end of the inner shaft **4200** of the catheter. The ball **4218** is released by pulling back on sleeve retention wire **4208** with fitting **4200** (FIG. **32A**) until thread **4600** is no longer held by sleeve retention wire **4208**. The ball **4218** then falls off the distal end of the inner shaft of the catheter **4200** and exits the body through normal peristalsis through the intestines.

FIG. **37** is a plan view of the distal end of the catheter illustrating an alternative embodiment of a releasable ball tip mechanism. The inner shaft **4200** fits in recess **4706** in the ball **4218**. The sleeve retention wire **4208** exits the inner shaft **4200** through proximal skive hole **4214**, pierces the sleeve **202** and re-enters the inner shaft **4200** through distal proximal skive hole **4216**. The distal end of the sleeve retention wire **4208** is formed into a coil shape **4700** and sits in a pocket **4702** in the ball **4218**. The pocket **4702** is connected to the recess **4702** through hole **4704**, which is of a smaller diameter than

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the recess **4702** and the pocket **4700**. The distal end of the sleeve retention wire **4208** is annealed so that the sleeve retention wire **4208** can be pulled back in a proximal direction and will straighten out to allow the wire to pass through hole **4704**.

FIG. **38** is yet another embodiment of a releasable ball tip mechanism. The inner shaft **4200** fits in recess **4706** in the ball **4218**. The sleeve retention wire **4208** exits the inner shaft **4200** through proximal skive hole **4214**, pierces the sleeve **202** and re-enters the inner shaft **4200** through distal proximal skive hole **4216**.

The ball **4218** includes two holes **4800**, **4802** extending from the recess **4706** to the exterior surface of the ball **4218**. The distal end of the sleeve retention wire **4208** passes through hole **166** and is looped back into hole **167**. As the sleeve retention wire **4208** is pulled proximally, the wire **4218** is pulled back through hole **4802** and then through hold **4800** and the ball **4218** is released from the distal end of the catheter.

FIG. **39** is a cross sectional view of an alternative embodiment of a solid spherical shaped element. A ball **4900** is fabricated in two halves, **4902** and **4904**. The sleeve retention wire **4006** fits into an S shaped track **4908**. The S shape of the track **4908** creates sufficient friction to hold the ball on the end of the catheter during delivery of the gastrointestinal implant device. The sleeve retention wire **4600** fits snugly in the channel **4908** but can be pulled proximally to release the sleeve retention wire **4600** from the ball **4900**. The catheter shaft fits in the recess **4906**.

A low profile balloon can be used instead of the ball **4218** at the distal end of the catheter. FIGS. **40A-40B** is a plan view of the distal end of the catheter shown in FIG. **34** with a low profile balloon. In the embodiment shown, a low profile balloon replaces the ball at the distal end of the catheter shown in FIG. **34**. FIG. **40A** is a plan view of the distal end of the catheter with an inflatable spherical shaped element. FIG. **40B** is a plan view of the distal end of the catheter after the inflatable spherical shaped element has been inflated.

Referring to FIG. **40A**, a silicone, TPE, or latex sleeve **202** is attached to the distal end of the catheter shaft **4302**. Filling holes **5010** connect with the inner lumen of the catheter to provide a passage for inflation of an inflatable spherical shaped element (balloon) **5008**. The balloon **5008** is attached to the shaft **4302** with a metal band **5000** that has a tapered proximal transition **5002** to minimize edges that could catch on the sleeve **202** after delivery of the sleeve **202**. The metal band **5000** is about 0.003-0.005 inches (0.076-0.127 mm) thick. The balloon **5008** can be thin wall molded, tubular polyurethane or silicone. The balloon is stored along the distal catheter shaft **4302** with the distal end pushed into the lumen of the catheter shaft and attached to the catheter shaft **4302** with a plug **5006** to keep the balloon from expanding beyond the tip of the catheter.

FIG. **40B** illustrates the distal end of the catheter **4302** after the balloon **5002** has been expanded into a spherical shape. The balloon is expanded by fluid, which flows through the catheter shaft and enters the balloon **5008** through the fluid passage holes from the catheter shaft. The plug **5006** at the end of the catheter shaft ensures that the balloon acts like the ball shown in the embodiment in FIG. **40** by limiting expansion of the balloon beyond the tip of the catheter and the plug also provides some lateral strength to the balloon. By replacing the ball with a balloon at the distal end of the catheter, the distal tip is more stable for axial compression. Also, the catheter will not deflect with side loading.

The further one tries to pass a device into the intestine, the more difficult it is since friction and tortuosity increase. FIG.

41 is a plan view of an alternative delivery system for delivering a gastrointestinal implant device. The delivery system enables delivery of a long sleeve into the intestine and includes a distal pill with folded sleeve material inside. Peristalsis carries the pill distal in the intestine, causing the sleeve material to unfurl.

The delivery system is not limited to the delivery of a distal section of the sleeve for this embodiment of the gastrointestinal implant device. As described in conjunction with FIG. 28, the gastrointestinal device includes an anchor 2810 and a sleeve 202. The proximal section of the sleeve 202 is fully deployed and some amount of the distal section of sleeve 202 is packed into a pill 5100.

The gastrointestinal implant device is delivered as previously described into the proximal intestines. Once deployed in the intestines, peristalsis from the natural activity of the intestine pulls the pill 5100 distally through the intestine. As the pill is pulled distally, the distal section of the sleeve 202 pulls out of the pill and deploys straight in the intestine. Peristalsis pulls the pill through the remainder of the intestines and the pill finally exits the body.

A one-foot length of sleeve material can be packed into a pill with length of 1 inch (25.4 mm) and diameter of 0.47 inch (12 mm). Therefore, if one only wishes to pass the catheter 2 feet into the intestine for delivery of the gastrointestinal device, the pill 5100 enables a 3 foot sleeve to be delivered with the additional 1 foot distal section of the 3-foot sleeve delivered in the pill 5100.

FIG. 42 is a plan view of another embodiment of the delivery mechanism shown in FIG. 41. The delivery mechanism enables delivery of a long sleeve into the intestine and includes encapsulated sleeve materials formed into pill shapes. Each pill dissolves in the body at different rates enabling the sleeve to be pulled distally by peristalsis as it unfolds once the pill covering dissolves.

The delivery mechanism is shown for delivery of the gastrointestinal implant device described in conjunction with FIG. 28. The first section of the sleeve 202 is fully deployed after the gastrointestinal implant device has been delivered into the proximal intestine as previously described. A plurality of distal sections of the sleeve 202 are coated to form a plurality of dissolvable pills 5200, 5202, 5204. The coatings applied to form each respective pill 5200, 5202, 5204 are made of a dissolvable material, with each coating tailored to dissolve at different times depending on the polymer make up and the environment. Each pill 5200, 5202, 5204 is carried distally by peristalsis. The coating on the first pill 5200 is selected to dissolve first. After the coating on the first pill 5200 has dissolved, the second and third pills 5202 and 5204 pull the compacted sleeve 202 distally. The coating on the second pill 5202 dissolves next, as the third pill 5204 pulls the sleeve more distally. Finally, the coating on the third pill 5204 dissolves and the sleeve 202 is fully deployed. The plurality of dissolvable pills enables the ultimate delivery of many feet of sleeve material with the simpler delivery of only an initial 1-2 foot section of the sleeve into the proximal intestine. As described in conjunction with the embodiment shown in FIG. 41, a one-foot length of sleeve material can be packed into a pill with length of 1 inch (25.4 mm) and diameter of 0.47 inch (12 mm).

A number of biodegradable materials may be used for the coatings on the pills including polyethylene glycols (PEG), polylactic acids (PLA) and polycaprolactones (PCL). These materials are made in formable resins or in liquids that can be converted to solids through various types of chemical and photochemical reactions. These materials break down into chemicals that are safe to internal tissues. These resins are

made biodegradable by formulating a base molecule with a hydrolytically unstable link within the base chain.

For example, PEG is made biodegradable by incorporating lactic acid into the base chain. One end of the lactide molecule forms a link that will break down rapidly in the presence of water. One means of controlling the rate of degradation is by varying the number of lactide elements within the base chain. The greater the number, the faster the chain will break down. Additionally, the percent solids or density of the resulting solid is varied to alter degradation rates. Denser materials take longer to break down. Also, hydrolytically unstable bonds break down faster in elevated pH environments. Such an environment occurs naturally within the small intestines, on the outside of the sleeve where bile and bicarbonates are deposited.

FIGS. 43A-43C illustrate a method for delivering an alternate embodiment of the catheter system 4250 having a central lumen for placement over a guide wire. FIG. 43A is a sectional view of a portion of the digestive tract in a body illustrating an enteroscope 5300 extending through the stomach, through the pylorus 104 to the duodenum 104. A guide wire 5302 is then passed through the enteroscope 5300. After the guide wire has been passed through the enteroscope 5300 is removed. FIG. 43B is a sectional view of a portion of the digestive tract in a body illustrating the guide wire 5302 extending through the stomach 102 and the duodenum 104 after the enteroscope 5300 has been removed. The catheter system follows a guide wire 5302 through the esophagus, the stomach 102, and the pylorus portion 108 of the stomach 102 to the duodenum 104. FIG. 43C is a sectional view of a portion of the digestive tract in a body illustrating the catheter extending through the stomach 102 and duodenum 104 over the guide wire 5300. After the gastrointestinal implant device has been delivered, the catheter 4200 is pulled back through the stomach. After the catheter has been removed, the guide wire 5302 is pulled back through the intestines and the stomach 102.

An advantage of the wave design is the ability to form an anchor having a very flat compliance curve over a very long range of diameters. In general, referring now to FIG. 44, exemplary compliance curves show the radial force exerted by different devices as they are radially compressed. This means that the force against the tissue is substantially constant, even as the intestine contracts. Such a compliant device is less traumatic to the surrounding tissues. Exemplary spring rates of the above-described wave anchors are an order of magnitude less than mesh-type stents. Additionally, the resulting spring rates of the wave anchors are about half that of a typical Nitinol stent made from tubing. Further, the range of motion of commercial stents is less than about 0.5 inches whereas the wave anchors can operate in a range of up to about 1.5 inches with a substantially flat compliance curve. Exemplary test results are provided in Table 1 for known stent and for a number of other devices including wave anchors.

TABLE 1

	Test Results				
	Mesh-type Stent	Wave-0.014	Wave-0.016	Laser-cut 1	Laser-cut 2
Spring Rate (lbs./inch):	1.714	0.0438	0.0722	0.168 (long) 0.240 (short)	0.253
Approx. Range (inches):	0.3	1.0	1.0	0.5	0.35

While this invention has been particularly shown and described with references to preferred embodiments thereof, it will be understood by those skilled in the art that various changes in form and details may be made therein without departing from the scope of the invention encompassed by the appended claims.

What is claimed is:

1. A gastrointestinal implant device comprising:
 - a unsupported flexible sleeve configured to carry chyme from a proximal end of the sleeve to a distal end of the sleeve and adapted to extend into the duodenum; and
 - a collapsible self-expanding anchor coupled to the proximal end of the sleeve and adapted to be retained substantially entirely within the duodenal bulb, the anchor having a relaxed diameter of at least about 40 millimeters, a length of the anchor from a proximal end of the device to the proximal end of the sleeve being from about 1 inch to about 1.5 inches.
2. The gastrointestinal implant device of claim 1, wherein the anchor preferably has a minimal relaxed diameter of at least about 45 millimeters.
3. The gastrointestinal implant device of claim 1, wherein the anchor, when implanted, preferably has a diameter of about 30 to 35 millimeters.
4. The gastrointestinal implant device of claim 1, wherein the anchor defines a length and a diameter, when implanted, having a ratio of length-to-diameter of about one.
5. The gastrointestinal implant device of claim 1, wherein the anchor is adapted to be retained within the duodenal bulb.
6. The gastrointestinal implant device of claim 1, wherein the anchor is covered by a proximal portion of the sleeve.
7. The gastrointestinal implant device of claim 6, wherein the anchor is sandwiched between a first inner layer of the sleeve and a second outer layer of the sleeve.
8. The gastrointestinal implant device of claim 1, wherein the anchor comprises a stent including a network of struts.
9. The gastrointestinal implant device of claim 1, wherein the anchor comprises a compliant wave anchor.
10. The gastrointestinal implant device of claim 1, wherein the anchor is a collapsible anchor comprising barbs for insertion into tissue as the anchor expands to anchor the proximal portion of the sleeve in the duodenum.
11. The gastrointestinal implant device of claim 1, wherein the sleeve is of a length that chyme exiting the stomach funneled through the proximal end of the sleeve exits the sleeve through the distal end below the ligament of Treitz.

12. The gastrointestinal implant device of claim 1, wherein the sleeve material has a coefficient of friction of less than about 0.2.

13. The gastrointestinal implant device of claim 1, wherein the sleeve is formed of a fluoropolymer.

14. The gastrointestinal implant device of claim 13, wherein the fluoropolymer is expanded polytetrafluoroethylene.

15. The gastrointestinal implant device of claim 14, wherein the sleeve is coated with silicone.

16. The gastrointestinal implant device of claim 14, wherein the sleeve is coated with polyurethane.

17. The gastrointestinal implant device of claim 1, wherein the sleeve is formed of polyethylene.

18. The gastrointestinal implant device of claim 1, wherein the distal end of the sleeve is directionally textured.

19. The gastrointestinal implant device of claim 1 further comprising attaching means adapted to secure the anchor to muscular tissue of the duodenum.

20. The gastrointestinal implant device of claim 19, wherein the attaching means include barbs extending from the exterior surface of the anchor for attaching the proximal portion of the sleeve to the duodenum.

21. The gastrointestinal implant device of claim 20, wherein the barbs are bi-directional.

22. The gastrointestinal implant device of claim 21, wherein the barbs anchor the unsupported flexible sleeve to muscular tissue of the duodenum.

23. The gastrointestinal implant device of claim 1, wherein the sleeve allows enzymes secreted in the duodenum to pass through the duodenum outside the sleeve.

24. The gastrointestinal implant device of claim 1 in combination with a catheter to insert the unsupported flexible sleeve.

25. The gastrointestinal implant device of claim 1 in combination with a removal device to remove the unsupported flexible sleeve.

26. The gastrointestinal implant device of claim 1, further comprising a drawstring configured to facilitate removal of the anchor.

27. The gastrointestinal implant device of claim 26, wherein the drawstring resides along a proximal portion of the anchor, reducing the proximal diameter when drawn.

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